



**NUMBER:** 23-024-21

**GROUP:** 23 - Body

**DATE:** July 9, 2021

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This Technical Service Bulletin has also been released as a Rapid Response Transmittal (RRT) 21-090, date of issue July 09, 2021. All applicable Sold and Un-Sold RRT VINs have been loaded. To verify this RRT service action is applicable to the vehicle, use VIP or perform a VIN search in DealerCONNECT/Service Library. All repairs are reimbursable within the provisions of warranty. This RRT will expire 18 months after the date of issue.

#### SUBJECT:

Driver Side Freedom Panel Squeaks

#### **OVERVIEW:**

This bulletin includes removing the left Freedom Panel, drilling out the receiver bracket hole and applying grease in the bracket hole for a squeak condition.

#### **MODELS:**

2021	(JL)	Jeep Wrangler
2021	(JT)	Jeep Gladiator

NOTE: This bulletin applies to vehicles within the following markets/countries: North America, APAC, EMEA and LATAM.

NOTE: This bulletin applies to the following:

- JL vehicles built on or after February 26, 2021 (MDH 0226XX) and on or before March 22, 2021 (MDH 0322XX) equipped with a Black 3-Piece Hard Top (Sales Code HT1), a White 3-Piece Hard Top (Sales Code HT2) or a Body Color 3-Piece Hard Top (Sales Code HT3).
- JT vehicles built on or after March 12, 2021 (MDH 0312XX) and on or before March 22, 2021 (MDH 0322XX) equipped with a Black 3-Piece Hard Top (Sales Code HT1) or a Body Color 3-Piece Hard Top (Sales Code HT3).

## SYMPTOM/CONDITION:

Customers may comment on one or more of the following:

The left Freedom Panel squeaks when driving on rough roads.

### PARTS REQUIRED:

Qty.	Part No.	Description
(AR)	NPN	NLGI Grade 2 White Silicone Grease

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# SPECIAL TOOLS/EQUIPMENT REQUIRED:

Equipment	Description
10mm (25/64 in.) Diameter	Drill Bit
12mm (1/2 in.) Diameter	Countersink Drill Bit

### **DIAGNOSIS:**

If a customer's VIN is listed in VIP or your RRT VIN list, perform the repair. **This RRT only applies** to vehicles on the RRT VIN list.

## REPAIR PROCEDURE:

1. Remove the driver side Freedom Panel. Turn the three L-shaped locks on the left side panel (one at the front, the rear and outside) (Fig. 1), unlocking the panel from the body.

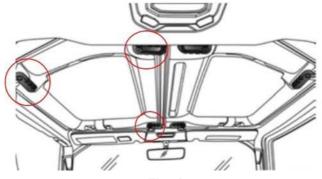


Fig. 1 L-Shaped Locks

2. Fold down the sun visor and unlatch the left side header panel latch, located at the top of windshield (Fig. 2).

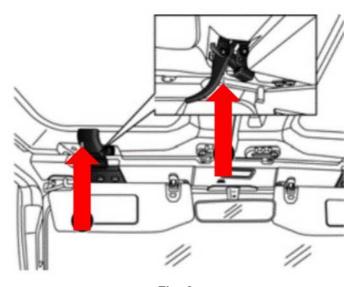


Fig. 2 Header Panel Latch

3. Remove the driver side Freedom Panel from the top of vehicle and set it aside.

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# NOTE: Prepare a drill with a 10 mm (25/64 in.) and 12 mm (1/2 in.) drill bits before this step.

4. While sitting in the driver seat, place a cloth or shop towel on your lap to catch any falling drill debris (Fig. 3).



Fig. 3 Cloth Or Shop Towel

5. Using a drill and a **10 mm (25/64 in.)** diameter drill bit, insert the drill bit into the receiver bracket hole **from the bottom** and drill the hole for five seconds as perpendicular as possible (Fig. 4).



Fig. 4
Drilling Hole From The Bottom

6. Using a drill and a **12 mm (1/2 in.)** diameter countersink drill bit, drill **the top and bottom** of the receiver bracket hole to remove any sharp corners and burrs from the receiver bracket hole (Fig. 5) and (Fig. 6).

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Fig. 5 Countersink Drill Bit



Fig. 6
Drilling Hole From The Top

7. Using an brush applicator and NLGI Grade 2 white silicone grease, apply grease through the top of the receiver bracket hole and on the sides of the bracket hole (Fig. 7).



Fig. 7
Applying NLGI Grade 2 White Silicone Grease

8. Install the driver side Freedom Panel on the vehicle. Ensure vehicle is free of drill debris.

# **POLICY:**

Reimbursable within the provisions of the warranty.

## TIME ALLOWANCE:

Labor Operation No:	Description	Skill Category	Amount
23-50-59-90	Bracket, Freedom Panel - Drill, Deburr, and Apply Grease (2 - Skilled)	6 - Electrical and Body Systems	0.2 Hrs.

# **FAILURE CODE:**

ZZ	Service Action

# PART REIMBURSEMENT DETAIL:

Part No.	Description
NPN	NLGI Grade 2 White Silicone Grease

NOTE: NLGI Grade 2 White Silicone Grease will need to be claimed for \$1.00 USD per vehicle.