



NUMBER: 23-005-21 REV. B

GROUP: 23 - Body

DATE: June 18, 2021

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This bulletin supersedes Technical Service Bulletin (TSB) 23-005-21 REV. A, date of issue May 22, 2021, which should be removed from your files. All revisions are highlighted with **asterisks**** and include updated parts numbers.**

SUBJECT:

Front Seat Side Shield Updated Service Procedure

OVERVIEW:

This bulletin informs the technician that when either of the front seat side shields are replaced the buckle will need to be replaced as well. If only the buckle needs to be replaced the front seat side shield will need to be modified.

MODELS:

2014 - 2019 (KL) Jeep Cherokee

NOTE: This bulletin applies to vehicles within the following markets/countries: North America, LATAM and EMEA.

NOTE: This bulletin applies to vehicles built on or before September 18, 2018 (MDH 0918XX).

SYMPTOM/CONDITION:

The technician will need to know the following:

- When either of the front seat side shields are replaced the buckle will need to be replaced as well.
- If only the buckle needs to be replaced the front seat side shield will need to be modified.

DIAGNOSIS:

If replacement of either of the subject parts is required, perform the Repair Procedure.

PARTS REQUIRED:

Qty.	Part No.	Description
**1 (AR)	6VT00DX9AA	Shield - Right Frt Seat Side (T9, XL, X9)
1 (AR)	6VT00PS4AA	Shield - Right Frt Seat Side (XS Black/Sk)
1 (AR)	6VT00HL1AA	Shield - Right Frt Seat Side (XL Black)**
4	06511652AA	Bolt
1 (AR)	6RG53PS4AB	Shield - Left Frt Seat Side (XS Black/Ski Grey)
1 (AR)	6RG53DX9AB	Shield - Left Frt Seat Side (T9, XL, X9 Black)
1 (AR)	6RG53HL1AB	Shield - Left Frt Seat Side (XL Black/Lt Frost Beige)
1 (AR)	6DR271X9AC	Buckle

Qty.	Part No.	Description
1 (AR)	6DR271L1AC	Buckle
1 (AR)	6DR271S4AC	Buckle

NOTE: If repairing the passenger seat, use the shield part number from the parts catalog.

REPAIR PROCEDURE:

1. Remove the affected front seat. Refer to the detailed service procedures available in DealerCONNECT/Service Library under: Service Info 23 - Body / Seats, Front / Seat / Removal.

NOTE: When the buckle is replaced, ensure that the buckle is tightened to the seat at 45 N·m (33 ft lbs.).

2. Remove inboard side shield. Refer to the detailed service procedures available in DealerCONNECT/Service Library under: Service Info 23 - Body / Seats, Front / Side Shields, Seat, Manual (or Power) / Removal.
3. Use a hand held rotary multi use tool or a file (Fig. 1) to elongate the hole to 12.5 mm (.5 in.) slot (Fig. 2) .



Fig. 1
Back Side Shield Hole Being Elongated

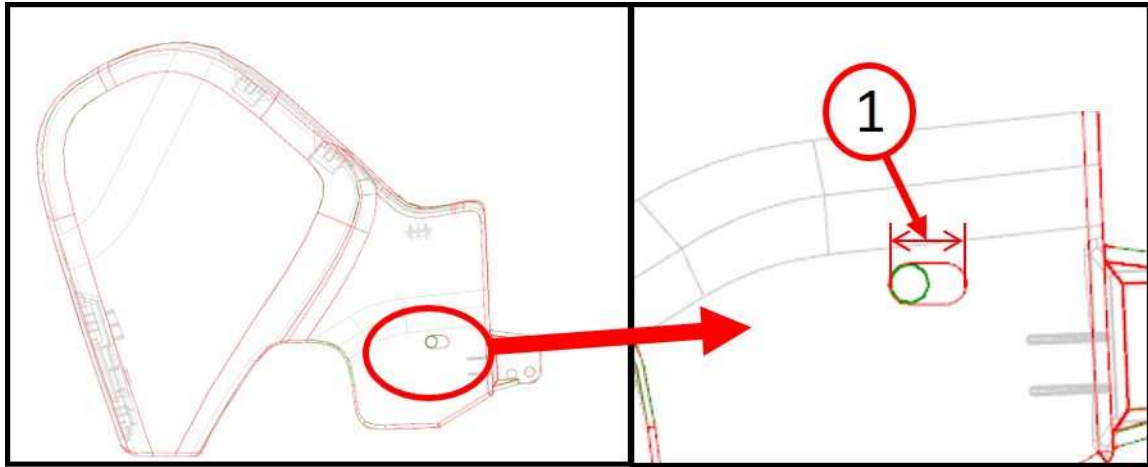


Fig. 2
Back Side Shield Modification Area

1 - 12.5 mm (.5 in.) Hole

4. Install the back side shield and seat to the vehicle. Refer to the detailed service procedures available in DealerCONNECT/Service Library under: Service Info 23 - Body / Seats, Front / Side Shields, Seat, Manual (or Power) / Installation.
5. Install the affected front seat. Refer to the detailed service procedures available in DealerCONNECT/Service Library under: Service Info 23 - Body / Seats, Front / Seat / Installation.

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Skill Category	Amount
23-13-01-96	Buckle, Front Seat Belt - Replace One Side (Includes Front Seat Side Shield Modification or Replacement) (1 - Semi-Skilled)	6 - Electrical and Body Systems	0.5 Hrs.
23-13-01-97	Buckle, Front Seat Belt - Replace Both Sides (Includes Front Seat Side Shield Modification or Replacement) (1 - Semi-Skilled)	6 - Electrical and Body Systems	0.8 Hrs.

FAILURE CODE:

ZZ	Service Action
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