



S.A.T.	262 MV
area	n°

Technical Bulletin

Service Bulletin - Technisches Rundschreiben - Circulaire Technique - Circular Tecnica

Date: **8 January 2021**

Subject: **Assembly of the single-seat shell**

Product: **Superveloce Serie Oro** from vin ... LV001230 to vin ... MV001908

Following continuous monitoring of the quality of our product, it was found that for the abovementioned motorcycles you purchased it is necessary the replacement of the single-seat shell and the re-positioning of the body panels of the tail of the bike, in order to obtain an optimal assembly of the new components.

NOTE: the single-seat shell is supplied as an option in the BASE version of the bike.

We ask you to check and possibly update the bikes as part of the pre-delivery phase, of a maintenance service or at the first opportunity at your workshop

REQUEST FOR WARRANTY REFUND FOR LABOR (PHASE 1):

To obtain a refund for the labour, in addition to the complete motorcycle data, it is necessary to send a Warranty claim using the following information:

- Warranty type = 2 options available:
 - New motorcycles in stock NOT REGISTERED = **GX**
 - Motorcycles sold with activated warranty = **GS**
- Reference number as Special Warranty = **2839** (to be used in case of GX or GS type)
- Operation code: **R999** with labour time of **0.5 h**
- Problem code: **061**
- Problem date: **date of insertion of warranty claim**
- Spare part code: **8000C9739**
- It is also mandatory to include the reference "**CT 262**" in the warranty claim's notes.

WARRANTY CLAIM (STEP 2):

After the validation of the warranty claim by the MV Agusta Technical Assistance Service, you will automatically receive the spare parts selected to update your vehicle.

Once the update has been carried out, it will be necessary to complete the Warranty Request procedure by entering the repair date: the insertion of the repair date in the warranty request is valid as certification of the reclamation of the motorcycle by the dealer and also allows the payment of labour concerning the work performed.

NOTE: we remind you that according to the new features and warranty management procedures, the insertion of the repair date is essential and mandatory as per technical communication no. 004/17.

The KIT code 8000C9739 includes:

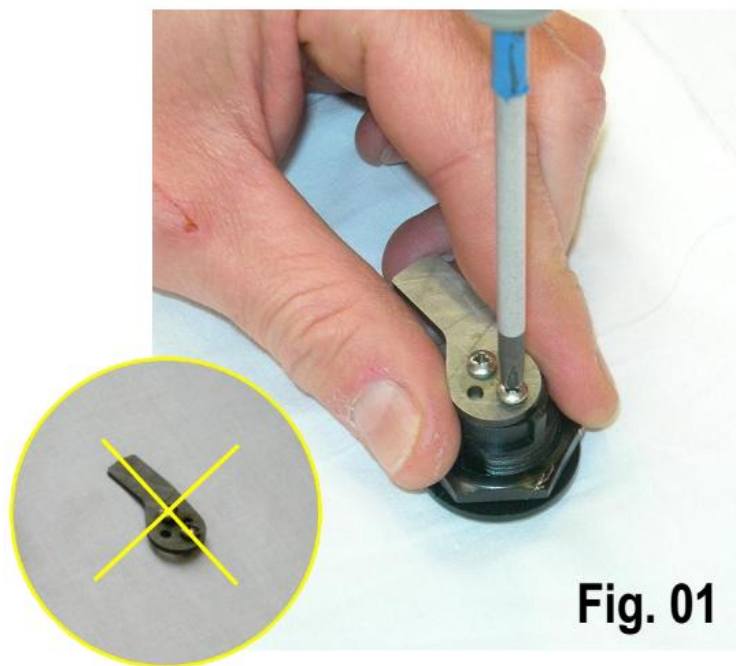
CODICE	DESCRIZIONE	QUANTITA'
8A00C7332	SHELL CUSHION	1
8D00B5919	M5 SCREW FOR BODY PANELS	3
8E00B2694	TSEI SCREW M5X08-CH3-L20	2
8000B5811	CLIP NUT M5	2
8000C8031	LOCK FLANGE	1
8000C8113	LOCK NUT	1
8000C8420	LOCK LEVER	1
8000C8423	LOCK TRANSMISSION CABLE	1
8000C9604	LOCK RETAINING PLATE	1
8000C9611	SINGLE-SEAT SHELL	1
8000C9612	SPACER D13-D5-SP2.	3
800027103	SPRING	1

Tools required:

- Phillips screwdriver
- Socket / Hexagonal wrench 8 - 26 mm
- Allen key 3 - 4 mm
- Pliers
- Medium thread lock (Loctite 243\2400)

Procedure of intervention (refer to the pictures below):

- Remove the lock cod. 8000B9254, unscrew the 2 fixing screws and remove the plate (See Fig. 01).
Note: Do NOT re-use the plate.
- Unscrew and remove the lock fixing nut (See Fig.02). Note: Do NOT re-use the nut.

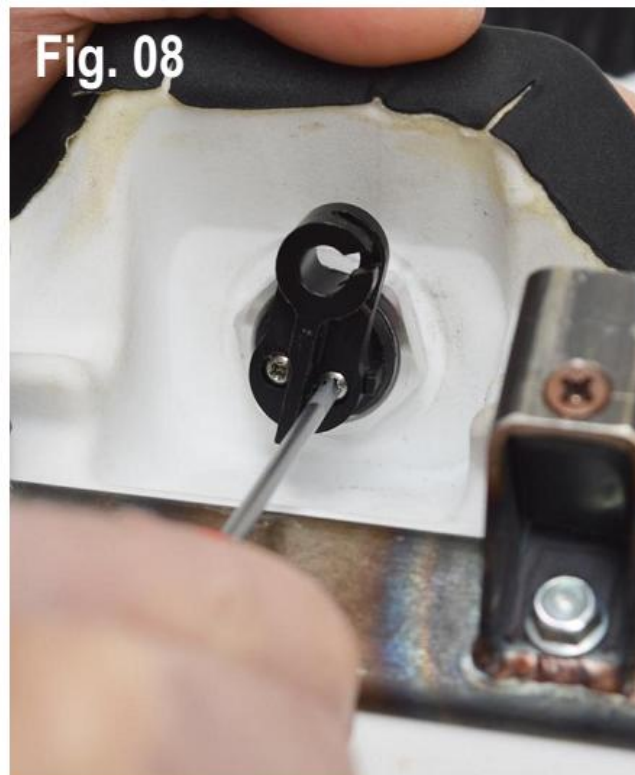


- Position the lock flange (code 8000C8031) in its seat on the single-seat cushion, paying attention to match the shape of the holes of the two components (see Fig.3).



- Insert the lock in the flange on the single-seat cushion (See Fig.05).
- Insert the lock nut (code 8000C8113) on the inner side of the cushion.
- Manually screw the nut until it reaches the stop (See Figs 06-07).
- Fit the lever (code 8000C8420) on the lock. Apply a light coat of Loctite 243 \ 2400 on the threads of the 2 screws previously removed from the lock assembly. Insert the 2 screws and tighten them by hand (See Fig. 08).





- Tighten the lock nut by turning it of an extra + 30 ° rotation using a 26 mm (See Fig. 09).
- Mount the cushion on the shell using the 3 body screws 8D00B5919 and the 3 spacers 8000C9612 as shown in the figure. The spacers must be positioned in contact with the shell.
- The transmission retaining plate (code 8000C8419) must be installed on two of the three fixing points of the cushion (See Fig.10).
- Insert the pawl of the lock transmission cable into the hole in the lever. Insert the rubber collar of the transmission cable in the retaining plate (See Fig. 12).

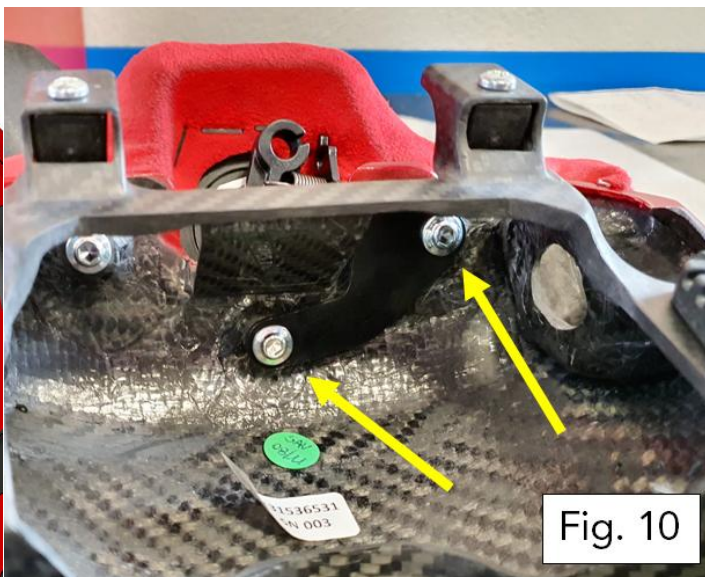
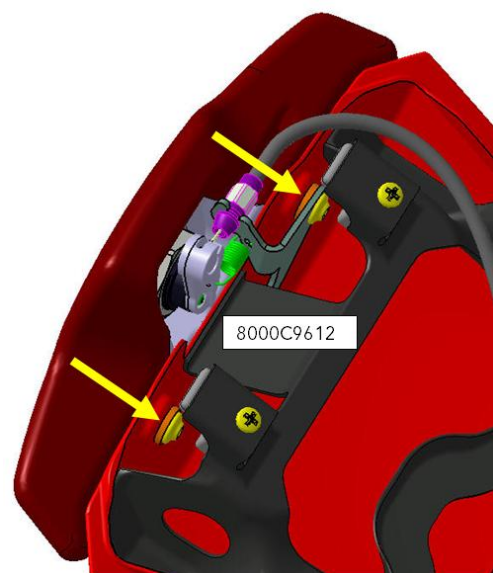




Fig. 12

- Take 1 return spring (code 800027103). Attach a spring hook end to the lever and the other hook end on the retaining plate (see Fig. 13)

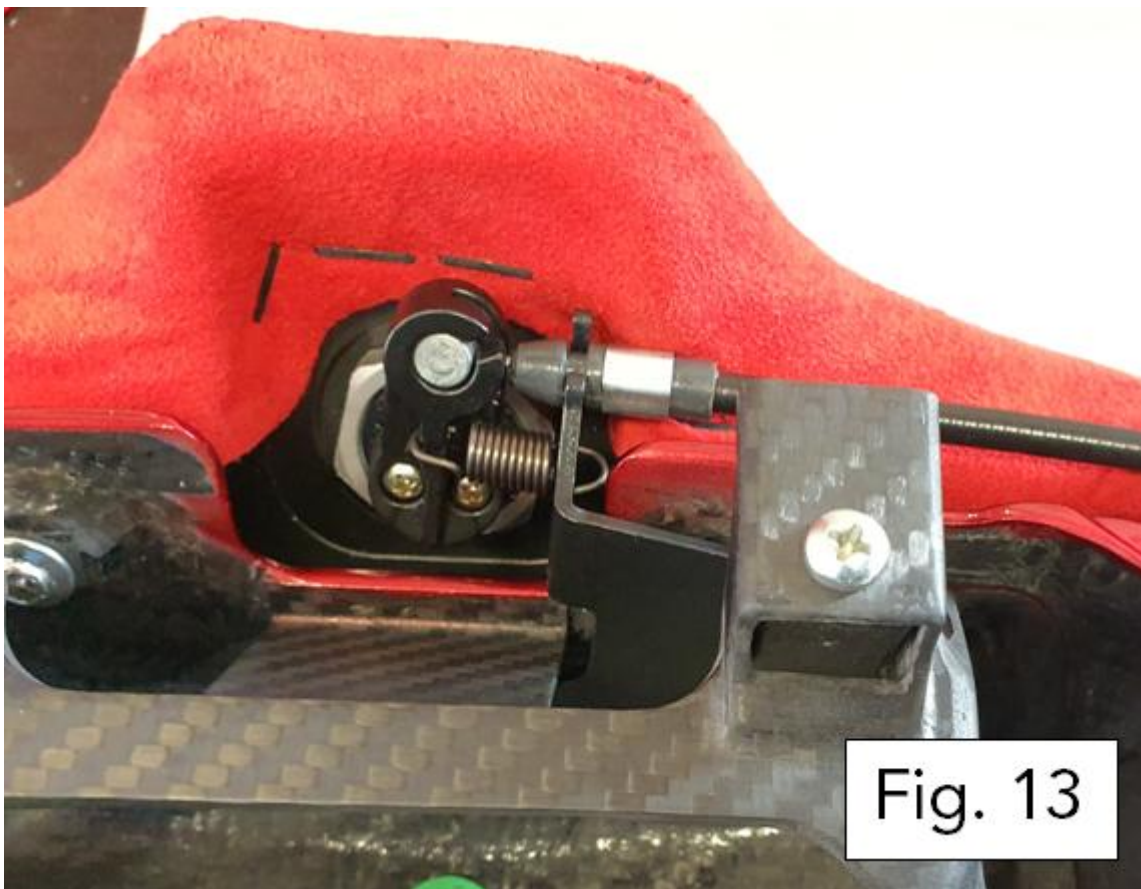
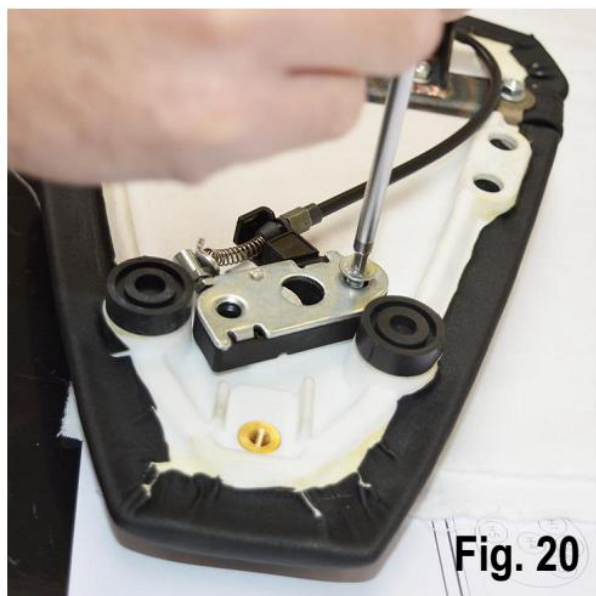
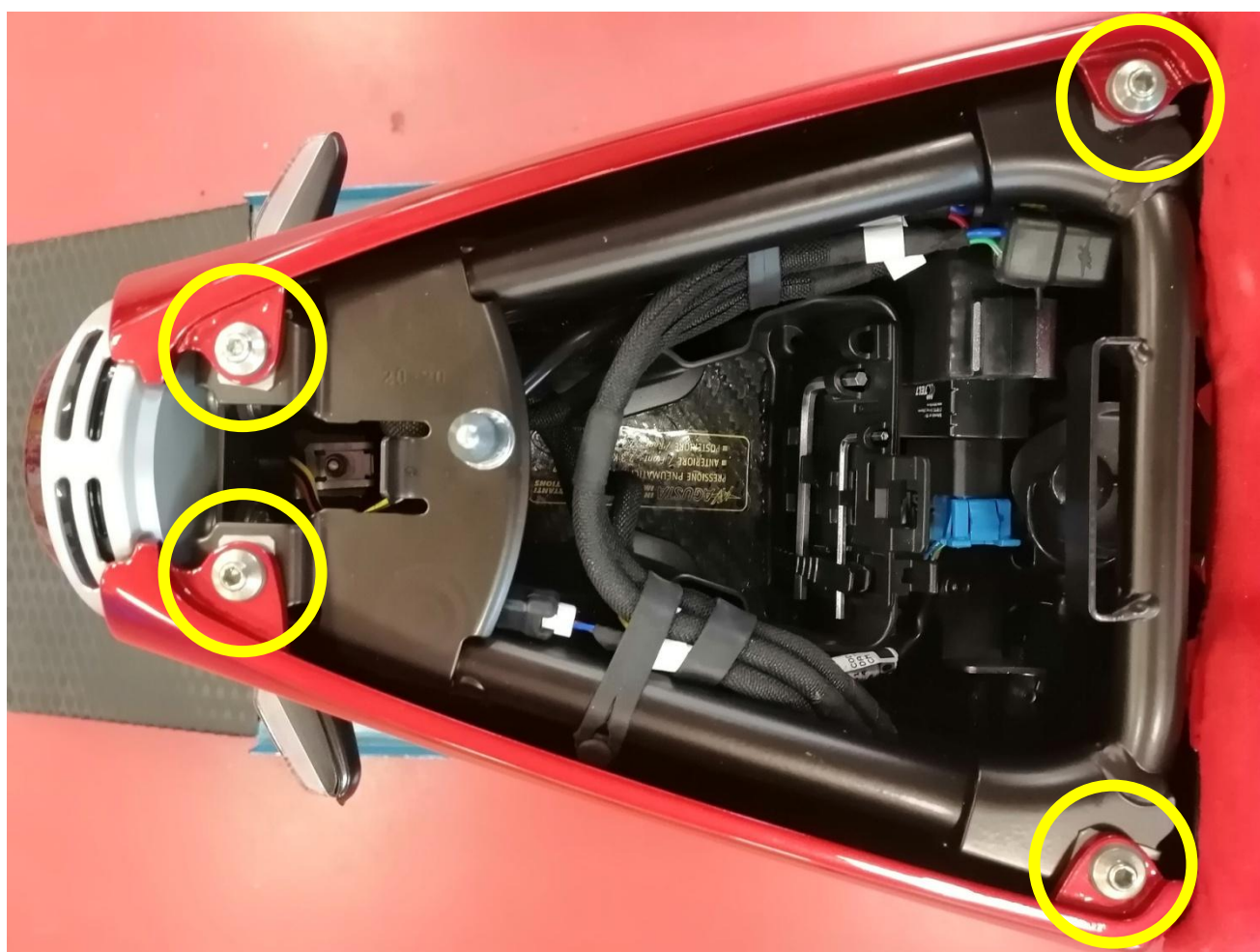


Fig. 13

- Install 2 clip nuts 8000B5811 on the shell, and secure the lock bolt by inserting and hand tightening 2 TSEI M5x20 screws (code 8E00B2694) (See Fig. 20)

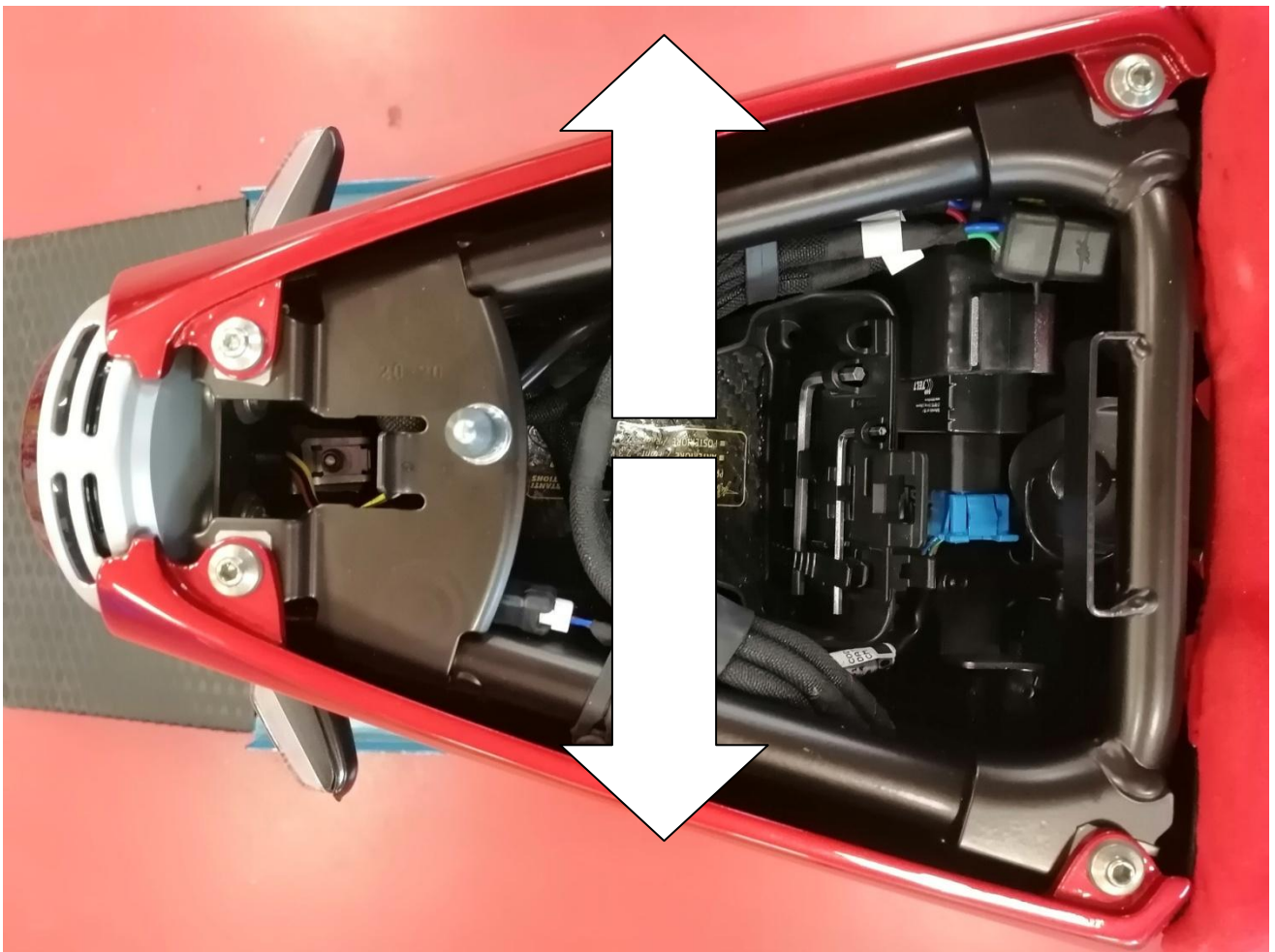


- Before reassembling the single-seat shell on the motorcycle, loosen the 4 fixing screws of the tail fairings in the upper part, until the collar of the screws comes out of the plastic seat of the fairing; the aim is to have the possibility to modify the position of the fairings of the tail:





- Once the screws have been loosened, proceed to carefully make the rear fairings as wide as possible, bringing them outwards:



- While keeping the fairings as wide as possible, re-tighten the 4 fixing screws previously loosened to a torque of 8 Nm

Thanking you in advance for your cooperation, we remain at your disposal for any technical / commercial support.

Best regards,
MV AGUSTA MOTOR S.p.A.
Technical Assistance Service