



S.A.T.	264 Rev.1
area	MV n°

Service Bulletin

Service Bulletin - Technisches Rundschreiben - Circulaire Technique - Circular Tecnica

Date: **28 September 2021**

Subject: **Timing gear fixing washer**

Product: **Brutale 800 ROSSO / RR / SCS / RC
Dragster ROSSO / RR / SCS / RC
F3 800 / 675
Turismo Veloce Base / Lusso / SCS
Superveloce Serie Oro / Base**

For identification of the VINs involved, please refer to the list attached at the end of this document. This Service bulletin cancels and replaces the previous Service bulletin n° 264.

As a result of continuous monitoring of the quality of our product, it has been found that a technical update is required on the vehicles specified above (details later in this SB).

We kindly ask you to perform the update before delivering the vehicle to the final customer.

For motorbikes already sold, we ask you to update the vehicle at the earliest opportunity.

Element to be modified/added	Type of operation to be performed	Reason for update
Timing gear fixing washer	the washer on the bikes involved must be replaced with the modified unit supplied in the kit	The washer may not ensure the correct tightening of the timing chain sprocket/phonic wheel assembly.

REQUEST FOR WARRANTY REFUND FOR LABOR (PHASE 1):

To obtain a refund for the labour, in addition to the complete motorcycle data, it is necessary to send a Warranty claim using the following information:

- Warranty type = 2 options available:
 - New motorcycles in stock NOT REGISTERED = **GX**
 - Motorcycles sold with activated warranty = **GS**
- Special warranty number: **2847** (to be used for both GX and GS claims)
- Operation code:
- Labour time:

Brutale \ Dragster 800 ROSSO :	0.5h
Brutale \ Dragster 800 RR / SCS:	0.6h
F3 800 / 675:	0.7h
Turismo Veloce Base / Lusso / SCS:	0.5h
Superveloce Serie Oro / Base:	0.7h

- Problem code: **D999**
- Problem date: **date of insertion of warranty claim**
- It is also mandatory to include the reference "**CT 264 Rev.1**" in the warranty claim's notes.
- Spare part codes: kit code **W000W1486**, that includes:

M625-0077 timing pinion washer	1Pc.
8000B2617 generator cover gasket	1Pc.

WARRANTY CLAIM (STEP 2):

After the validation of the warranty claim by the MV Agusta Technical Assistance Service, you will automatically receive the spare parts selected to update your vehicle.

Once the update has been carried out, it will be necessary to complete the Warranty Request procedure by entering the repair date: the insertion of the repair date in the warranty request is valid as certification of the reclamation of the motorcycle by the dealer and also allows the payment of labour concerning the work performed.

NOTE: we remind you that according to the new features and warranty management procedures, the insertion of the repair date is essential and mandatory as per technical communication no. 004/17.

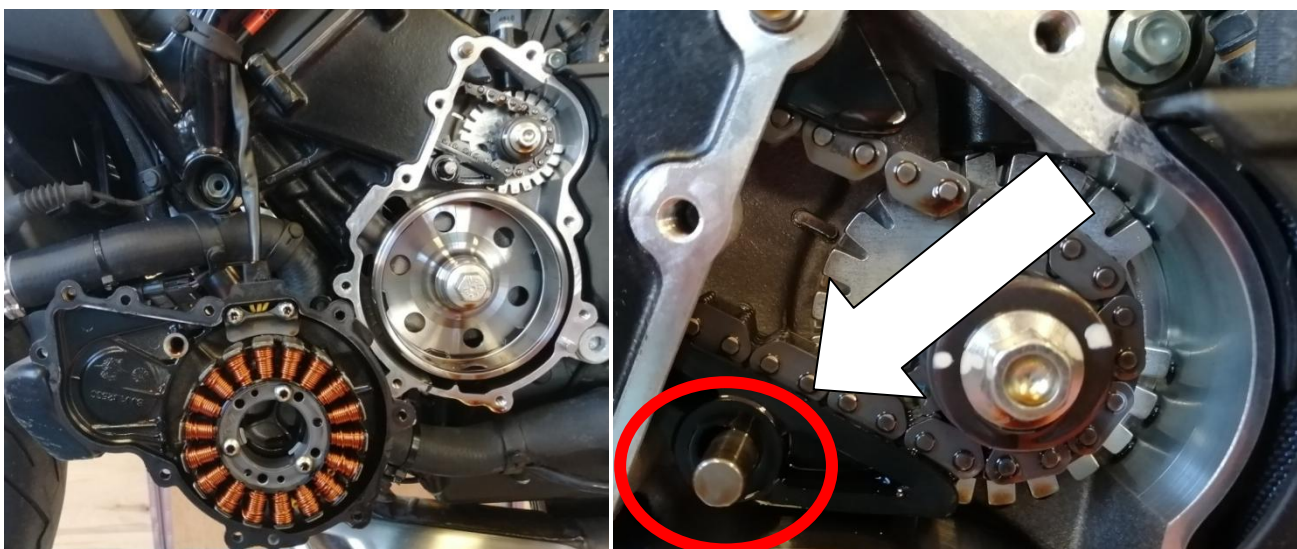
Tools needed for performing the operations:

- Torx 30
- Hexagonal key 10 - 15
- Strong threadlocker Loctite® 270
- Liquid gasket Threebond® 1207 B

EXECUTION OF THE UPDATE: Replacing the timing gear fixing washer

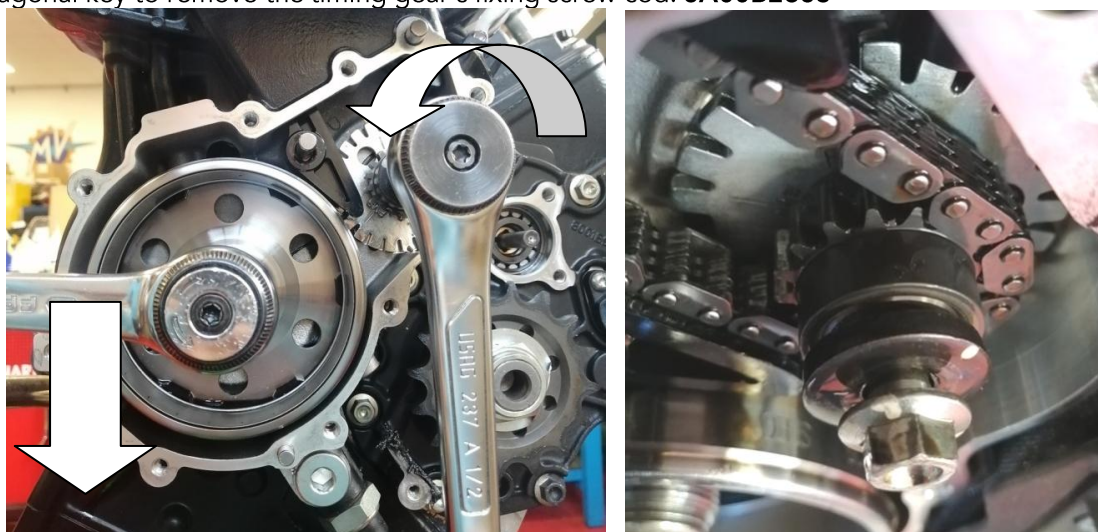
1. If present, remove the superstructures to access the generator cover on the left side of the motorbike (refer to the relative workshop manuals for the procedures related to the various models).

2. Remove the 8 screws securing the alternator cover and remove the generator cover; it will not be necessary to disconnect the generator. Support the generator cover properly and protect it from impacts with other components. When removing the generator cover, take care to keep the pin code **8000B2635** in position:



NOTE: The old generator cover gasket must NOT be reused.

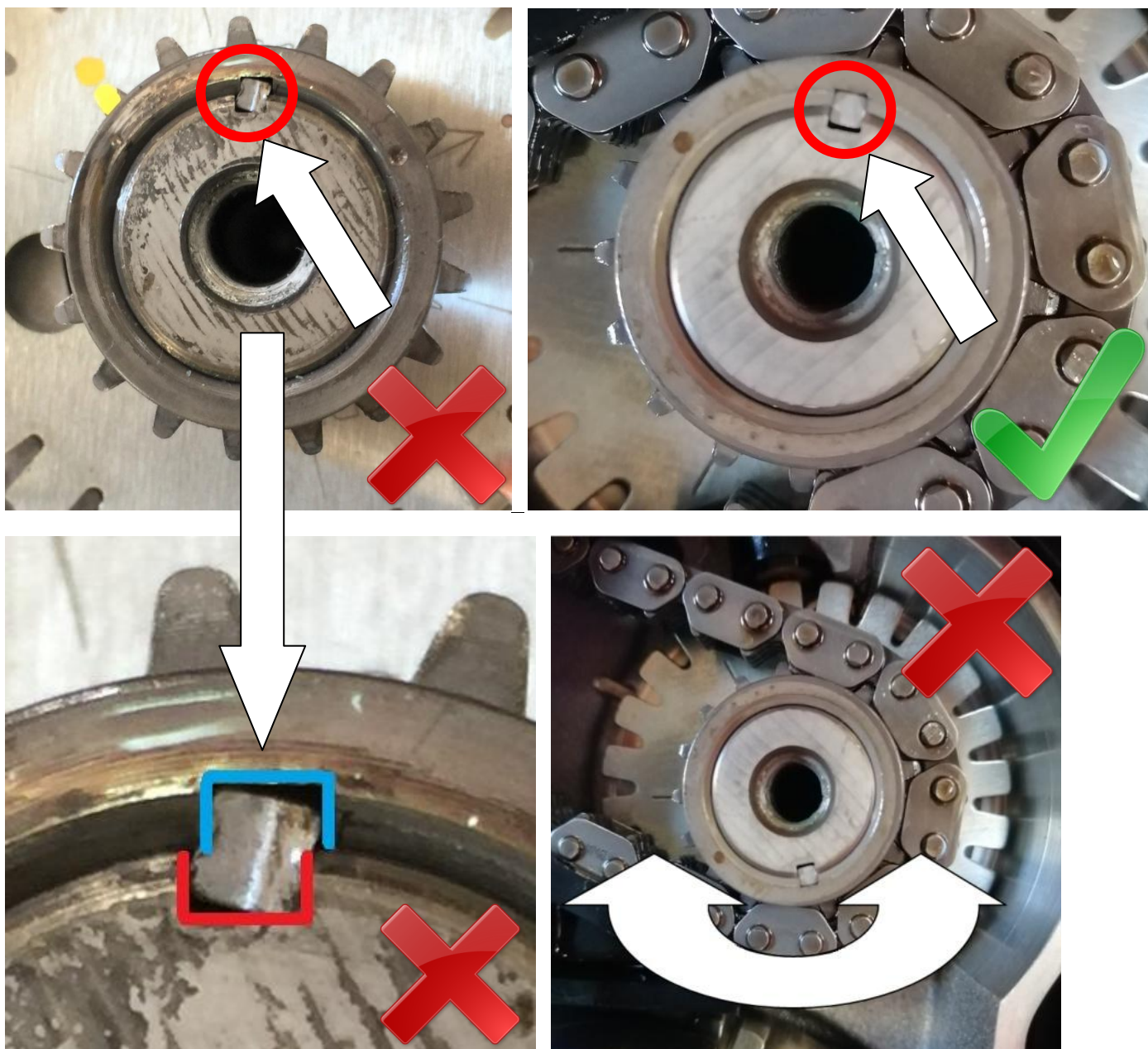
3. Use a 15 mm hexagonal key on the flywheel fixing screw to block the rotation of the engine and use a 10 mm hexagonal key to remove the timing gear's fixing screw cod. **8A00B2683**



4. Remove washer code **8000B6497**; **NOTE: The old washer must NOT be reused.**

5. **Carefully** check the condition of the timing key, in particular that there is **no damage to it and no angular play on the phonic wheel**; if there is NO damage and/or play, proceed to the next point.

If any damage, play or abnormal movement is found on the phonic wheel, contact MV Agusta Technical Service.

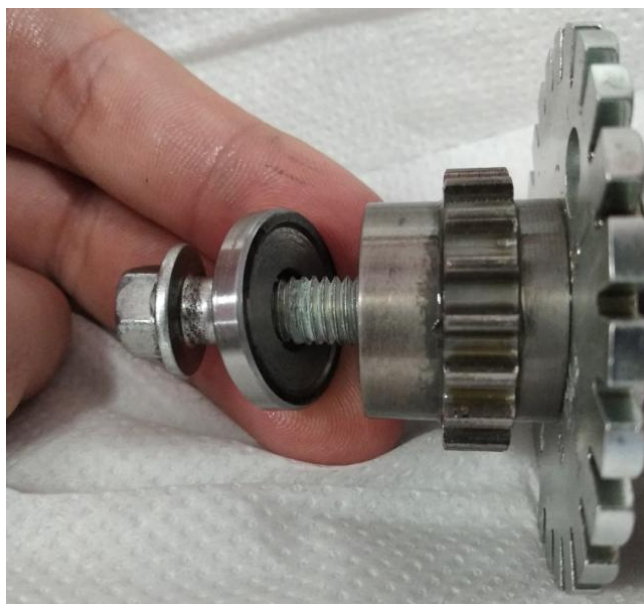
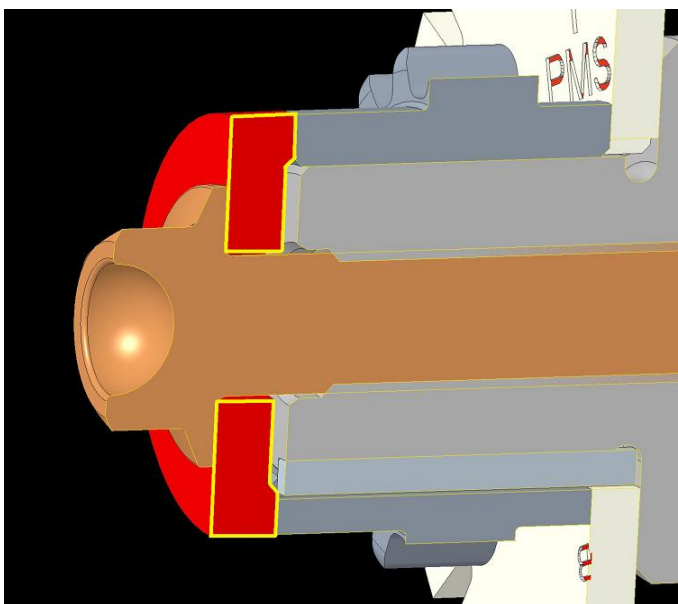


6. Take the new machined washer code **M625-0077** from kit code **W000W1486** :



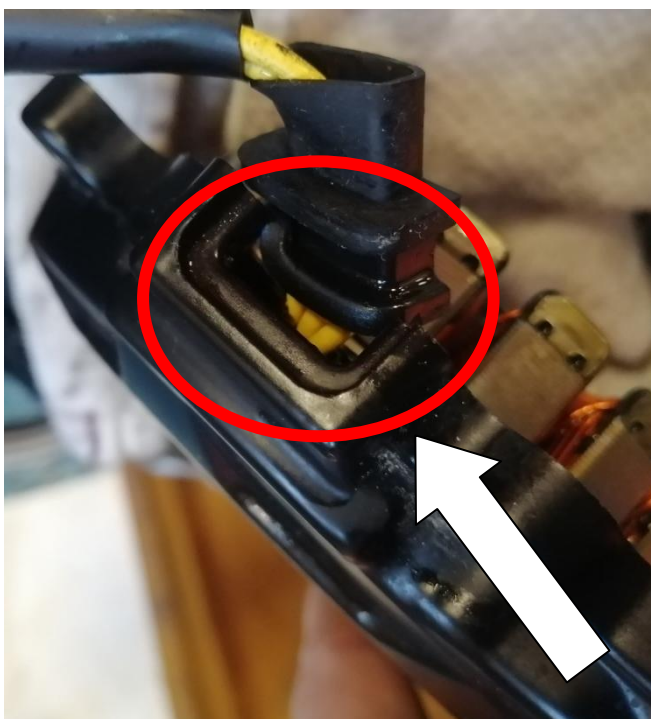
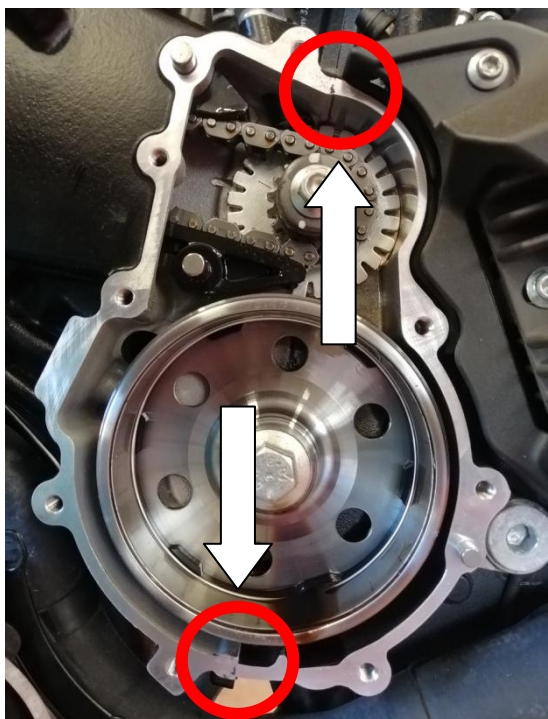
7. Clean the threads of the distribution pinion fixing screw code **8A00B2683** from any residues of threadlocker.

8. Re-install the screw code **8A00B2683** using the new washer code **M625-0077** with the machined part facing engine side and applying strong threadlocker **Loctite® 270**, tighten at a torque of **25 Nm**.



9. Carefully clean the surface where the generator cover is applied on the crankcase, removing any traces of sealant; then apply a light coat of **Threebond® 1207 B** liquid gasket:

- at the two junction cuts of the crankcase
- around the rubber gasket on the generator cover, at the generator cable outlet.



10. Take the new generator cover gasket code **8000B2617** supplied in the kit, apply it and refit the generator cover, tightening the screws to a torque of **10 Nm**.

11. Reposition any previously removed superstructures (refer to the related workshop manuals for model-specific procedures).

12. Check the oil level and start the engine by completing a fan cycle to check for oil leaks from disassembled parts.

Thanking you in advance for your cooperation, we remain at your disposal for any technical / commercial support.

Best regards,
MV AGUSTA MOTOR S.p.A.
Technical Assistance Service

VIN involved in the update:

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