



An Oshkosh Corporation Company

General Bulletin: GB2021003 MY 2017–2020 Ford F550 Chassis Field Retro Installation

Subject:	MY 2017–2020 Ford Chassis: F550 Possible Frame Rail Cracking
Attn:	IMT Distributors
From:	IMT Technical Support (800-554-4421 or 641-923-4633)
Date:	December, 2021
Affected Models:	Dominator® Bodies on Certain MY 2017–2020 Ford F550 Chassis

Ford Motor Co. has informed IMT of stress points that could cause a crack in the frame rail behind the cab on certain MY 2017–2020 Ford F550 chassis. Because of the increased height due to Ford's reinforcement, IMT has created a field retro installation kit, part number 51728356. Two (2) new front mounting brackets and hardware will be included in kit 51728356 which will solve the increased height issue.

The IMT field retro installation kit is only necessary if the Ford recall, *Customer Satisfaction Program 21B01—Supplement #1, Frame Rail Crack*, applies to your MY 2017–2020 Ford F550 chassis.

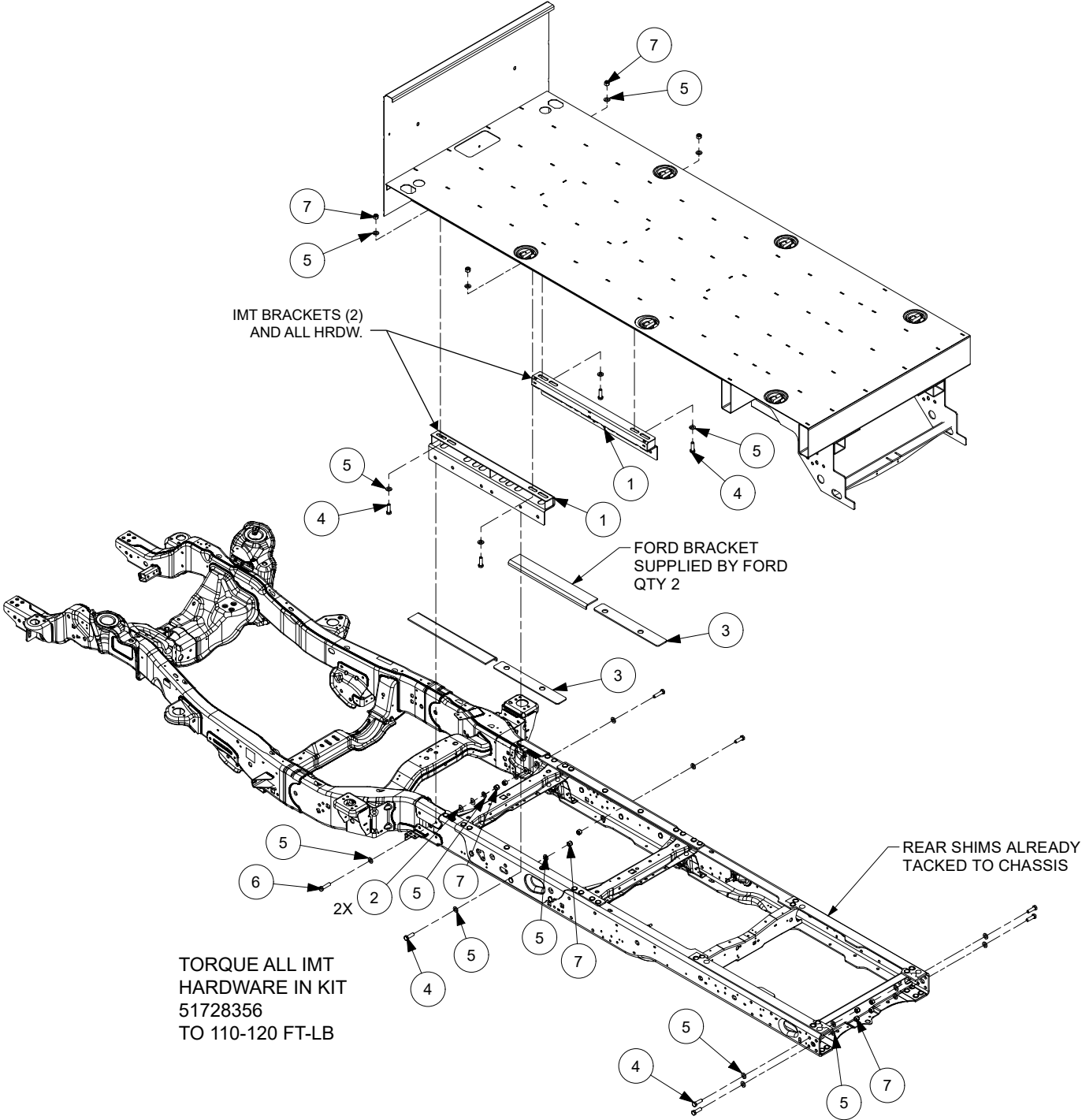
The IMT Ford F550 chassis field retro installation kit (51728356) will contain all of the hardware necessary for proper IMT body mounting installation due to the Ford F550 Chassis recall. The kit is available to purchase from IMT.

2017-2020 FORD F550 CHASSIS FIELD RETRO INSTALLATION KIT (51728356)		
PART NO.	DESCRIPTION	QTY.
52728100	BRACKET-BODY FRT DOM1 84CA F600	2
60144644	SPACER-WASHER FORD FRAME 2017	4
60146786	SHIM-BODY MNT F600	2
72060151	CAP SCR .62-11X 2.00 HH GR8 Z	10
72063119	WASHER-FLAT .62 N H ASTM F436 Z	24
72601482	CAP SCR .62-11X 2.50 HH GR8 Z	2
72601859	NUT .62-11 HEX GR8 YZ NYLOCK	12

SAFETY NOTICES

Follow your company's Lock-Out / Tag-Out procedures to prevent the truck from being started or moved while performing work on this chassis. If your company does not have a Lock-Out/Tag-Out procedure, follow OSHA 1910.147, Lock-Out / Tag-Out. Use appropriate Personal Protective Equipment (PPE) as required by your company. Read and understand the following instructions found within this document prior to starting work on the crane.

Kit - F550 Field Retro Install (51728356)



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	52728100	BRACKET-BODY FRT DOM1 84CA F600	2
2.	60144644	SPACER-WASHER 2017 FORD	4
3.	60146786	SHIM-BODY MNT F600	2
4.	72060151	CAP SCR .62-11X 2.00 HH GR8 Z	10
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