



TECH EXCHANGE

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SUBJECT: 2018~2021 CZD300 (XMAX) — Service Manual Corrections – Lock Cable Routing Illustrations and Hardware Description Corrections



INTRODUCTION

The 2018~2021 XMAX Service Manuals have been revised to include the cable routing illustrations for the front compartment lock cable, fuel tank lock cable, and also to provide the correct hardware part name in the cylinder head tightening order.

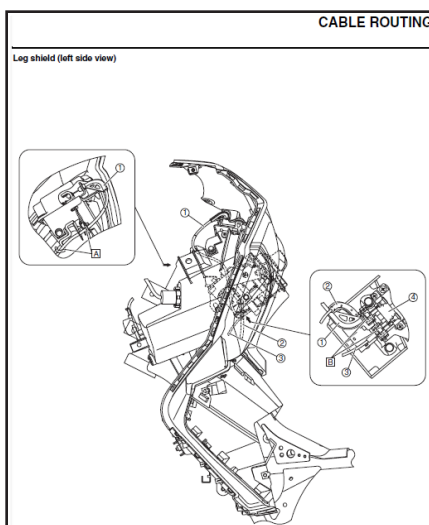
The service manual on the Knowledge Center within the Yamaha Dealer System (YDS) has been updated to show the correct and complete information. If you previously saved copies of the Service Manual to your local computer, check the applicable pages to be sure they have the updated information as shown on the following pages. If not, please download the files again and replace your saved copies.

Location of Revision

Model	Service Manual Number	Chapter	Location	Applicable Page(s)
XMAX	LIT-11616-31-28	Specifications	Cable Routing	2-23
		Engine	Cylinder Head	5-13, 5-14, 5-15, 5-16
		Engine	Cylinder Head	5-19

Page 2-23

The new illustration has been added to show the proper routing of the front compartment lock cable and the fuel tank cap lid lock cable.



Pages 5-13, 5-14, 5-15, 5-16

The incorrect part name “bolt” was used in the cylinder head tightening procedure and has been revised to show the correct part name “nut.”

INCORRECT

* Apply Yamaha bond No.1215 (90890-85505)
 ** Following the tightening order, loosen the **bolt** one by one, and then retighten it to the specific torque (after loosening the **bolt**, retighten it before loosening the next **bolt**).

Order	Job/Parts to remove	Q'ty	Remarks
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CORRECT

* Apply Yamaha bond No.1215 (90890-85505)
 ** Following the tightening order, loosen the **nut** one by one, and then retighten it to the specific torque (after loosening the **nut**, retighten it before loosening the next **nut**).

Order	Job/Parts to remove	Q'ty	Remarks
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Page 5-19

INCORRECT

Cylinder head nut
 1st: 16 N-m (1.6 kgf-m, 12 lb-ft)
 *2nd: 16 N-m (1.6 kgf-m, 12 lb-ft),
 and then tighten the **bolts** to the
 specified angle 180°
 Cylinder head bolt
 10 N-m (1.0 kgf-m, 7.4 lb-ft)

*Following the tightening order, loosen the **bolt** one by one, and then retighten it to the specific torque (after loosening the **bolt**, retighten it before loosening the next **bolt**).

CORRECT

Cylinder head nut
 1st: 16 N-m (1.6 kgf-m, 12 lb-ft)
 *2nd: 16 N-m (1.6 kgf-m, 12 lb-ft),
 and then tighten the **nuts** to the
 specified angle 180°
 Cylinder head bolt
 10 N-m (1.0 kgf-m, 7.4 lb-ft)

*Following the tightening order, loosen the **nut** one by one, and then retighten it to the specific torque (after loosening the **nut**, retighten it before loosening the next **nut**).