

**SIB 46 03 07****SERVICE ACTION: Replacement Brackets for Fairing Side Panels - 46 003 07 (011)**

2021-11-30

This Service Information Bulletin replaces SI 46 003 07 (011) **dated March 2007**.

The contents of this bulletin have not changed; bulletin numbering was updated.

MODEL

This document applies to the following Motorrad AG models: 0594

This document applies to the following Motorrad model descriptions: K 1200 R US

This document applies to the following Motorrad series: K43

SITUATION

This document is applies to the following categories: Frame

Supporting Materials

[picture_as_pdf 46 003 07 \(011\) Brackets for side panels K12R Sport.pdf](#)

Dealer Operation/ General Manager	Sales- Motorcycles	Sales - Used Motorcycles	Business Manager (F&I)	Service	Parts & Accessories	Administration
Date: 03/2007 Bulletin #: 46 003 07 (011)		Source: SI 11/2007 BMW Motorrad USA Service and Technical				



BMW Motorrad Service Information Bulletin

Technical Campaign

Subject: Replacement brackets for fairing side panels

Model: K 1200 R Sport (K43HV)

Details: The fairing brackets installed on the early K 1200 R Sport (K43HV) motorcycles were not sufficiently resistant to corrosion. These steel brackets are secured by screws and have to be replaced by the latest version (plastic brackets).

Production Solution: The plastic brackets are installed on all currently produced K1200R Sport motorcycles.

Aftersales Solution:

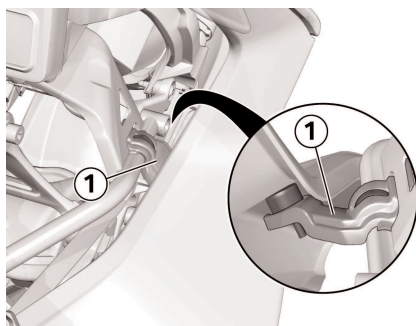
Model	VIN Range
K1200R Sport	ZP85000-ZP85197

In order to determine if a specific motorcycle is affected by this Technical Campaign, it will be necessary to verify all motorcycle VINs through a DCS Vehicle History Check. Based on the response of the system, either proceed with the repair or take no further action.

The VIN ranges above are for informational purposes only and are not to be considered a deciding factor.

Before customers take delivery or as part of the Pre-Delivery Inspection, remove the screw-secured steel brackets from the motorcycles in question and install the plastic brackets instead. You are also requested to make this change to your demonstrators and showroom-stock motorcycles without delay.

- * Remove both side panels.
- * Remove the screw securing the steel bracket on each side, remove the two steel brackets and scrap them.
- * If necessary, use black paint to touch up minor damage to the paintwork of the instrument carrier.
- * Install the rubber buffers in the plastic brackets (1).
- * Install the plastic brackets (1) on left and right and secure them to the instrument carrier with cable ties.
- * Install both side panels, paying particular attention to their alignment.



New version, plastic bracket



Old version, steel bracket

Warranty: Covered under the terms of the New Motorcycle 3 year/36,000 Mile Limited Warranty.

Warranty	Defect code:	00 46 33 00 00	Brackets of fairing side panels incorrect
Information:	FRU code:	00 60 640	Changing fairing brackets
		3 FRUs	

Part No.:	1x	46 63 7 711 207	Bracket, side panel, left
	1x	46 63 7 711 208	Bracket, side panel, right
	2x	52 53 7 664 664	Buffer
	2x	61 13 1 377 134	Cable tie

Contact: Respective Field Service Engineer or PuMA Technical Hotline