

**SIB 46 01 01**

2021-11-18

SERVICE ACTION: Removal of retaining plate - Bulletin 46 001 01 (013)

This Service Information Bulletin replaces SI 46 001 01 (013) **dated June 2002**.

The contents of this bulletin have not changed; bulletin numbering was updated.

MODEL

This document applies to the following Motorrad AG models: 0439

This document applies to the following Motorrad model descriptions: n/a

This document applies to the following Motorrad series: n/a

SITUATION

This document is applies to the following categories: Frame

Supporting Materials

[picture_as_pdf 46 001 01 \(019\) R 1150 R Removal of retaining Plate.pdf](#)

Service Bulletin

June 7, 2001

Bulletin No: 46 001 01 (019)

BMW Motorcycles

Topic: R 1150 R - Removal of retaining plate. Revised Information

Operating Manager

Sales Department

Accessory Department

Parts Department

Service Department

Revised Information: As indicated in the April, 2001 version of this bulletin, a revised bulletin would be issued when the appropriate warranty processing information became available. This information is provide in the warranty section below.

As described in the April, 2001 version of Service Bulletin number 46 001 01 (013), the retaining bracket, as bolted together with the horn bracket to the front frame section, is to be removed from all R 1150 R motorcycles

A new retaining bracket will be introduced into series production as of August 2001. The revised shape and geometry of this new bracket eliminates the possibility of the ignition switch wiring harness chaffing. As a result, this new retaining bracket will not have to be removed.during PDI.

The first R 1150 R motorcycles with the new retaining bracket will be identified as such by notices drawing attention to this modification.

Topic: On the R 1150 R there is a retaining bracket bolted, together with the horn bracket, to the front frame section. This bracket serves exclusively as a support point for the motorcycle while it is being transported in the crate (see bracket location right).

Parts Information: A quantity of one 18x8.4x3 washer, p/n 13 51 2 243 795 is required for each motorcycle updated by this bulletin.

Note: As of calendar week 10 (March 4th) production, the appropriate washer will be supplied with the motorcycle.

Service Measures: Remove the retaining bracket during the set up and pre-delivery procedures. Replace the retaining bracket with the washer described above. Fit the washer between the horn bracket and the front frame section. Upon reassembly tighten the M8x30 bolt to a torque of 21 Nm.

Important Note: In the case of motorcycles that have already been delivered, remove the retaining bracket during the 600 mile service.



**Revised
Warranty
Processing
Information:**

Defect Code: 00 46 21 00 00

Description: Remove retaining plate, R 1150 R

Flat Rate Code: 00 60 576

FRU: 1



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