



# Service Bulletin

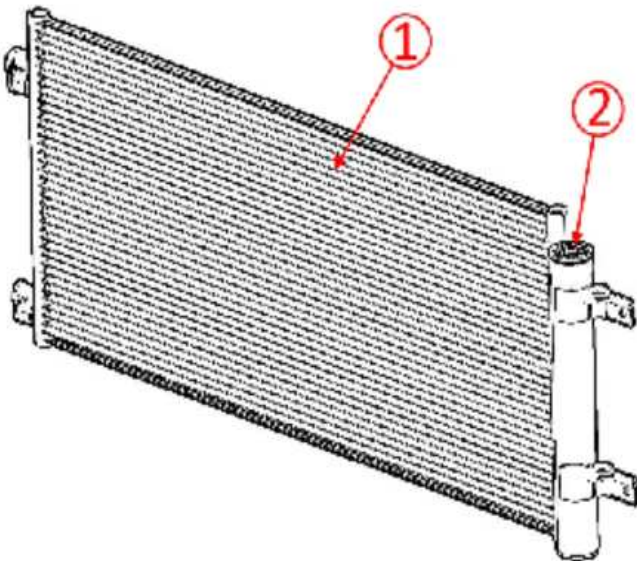
Bulletin No.: 18-NA-240

Date: August, 2021

## TECHNICAL

**Subject:** Air Conditioning (A/C) Blows Warm Air

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Buick	Enclave	2018	2018	Sept. 1, 2017	June 1, 2018		
Cadillac	XT5						
Chevrolet	Traverse						
GMC	Acadia						

<b>Involved Region or Country</b>	North America, Europe, Russia, Middle East, Israel, Japan, South Korea, South America and Africa
<b>Condition</b>	Some customers may comment that the A/C blows warm air. The technician may find low or empty refrigerant in the system.
<b>Cause</b>	This condition may be caused by a leak at the A/C condenser receiver/dehydrator tank plug.
<b>Correction</b>	<p><b>Note:</b> The Receiver/Dehydrator Plug can be found in the lower left side of vehicle. For clarity, the condenser shown below is out of vehicle and up-side down.</p>  <p>4817931</p> <p><b>Note:</b> Due to possibility of the new/replacement desiccant being compromised, replace ONLY the Receiver/Dehydrator plug until further notice. Do not open the A/C system until the replacement part is at the dealer.</p> <ol style="list-style-type: none"><li>1. Inspect the AC Condenser (1) and inspect the receiver/dehydrator tank plug (2).</li><li>2. Add A/C dye to verify that the leak is coming from the plug.</li></ol> <ul style="list-style-type: none"><li>• If refrigerant has been validated to be coming from the tank, replace the plug using a desiccant kit.</li><li>• If no signs of leaking have been found, refer to SI for further diagnostics.</li></ul>

## Service Procedure

**Important:** Apply a light coating of AC oil to the O rings prior to installing the assembly.

Refer to *Receiver and Dehydrator Replacement* in SI.

## Parts Information

Causal Part	Description	Header	Part Number	Qty
X	RECEIVER & DEHYDRATOR KIT, A/C	Enclave	23350130	1
		Traverse		
		Acadia	84473270	
		XT5		

## Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
4416110	Receiver and Dehydrator Replacement	Use Published Labor Operation Time

Version	3
Modified	Released October 17, 2018 Revised June 17, 2019 - Added a Note on Clarity in the Corrections section. Revised August 20, 2021 - Removed Important statement in the Correction section.

