

**SIB 11 03 14****SERVICE ACTION: Valve Clearance Sticker - Bulletin 11 003 14 (022)**

2021-09-03

This Service Information Bulletin replaces SI 11 003 14 (022) **dated August 2014**.

The contents of this bulletin have not changed; bulletin numbering was updated.

MODEL

This document applies to the following Motorrad AG models: 0D12

This document applies to the following Motorrad model descriptions: S1000R US

This document applies to the following Motorrad series: K47

SITUATION

This document is applies to the following categories: Engine

Supporting Materials

[picture_as_pdf 11_003_14_022_Valve_Clearance_Sticker.pdf](#)

Retail Operator General Manager	Sales New Motorcycles	Sales Pre-Owned Motorcycles	Business Manager (F&I)	Service	Parts & Accessories	Administration
Date: August 2014 Bulletin # 11 003 14 (022)		Source: SI 19/2014 Name: Shawn McLean Title: Service & Technical Manager Phone: 201-307-4131				



BMW Motorrad USA

Service Information Bulletin

****Technical Campaign****

Subject: Valve Clearance Sticker

Model: S 1000 R (K47, 0D02 / 0D12)

Details: Some motorcycles left the assembly line without being fitted with stickers affixed to the cylinder head stating the valve clearances. This information is essential for correct maintenance.

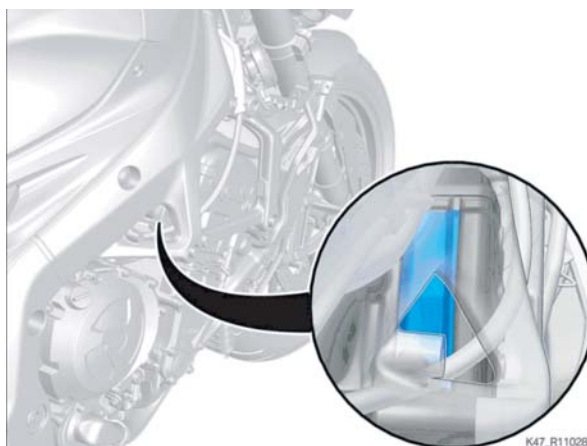


illustration: Surface for attaching the sticker

Vehicles affected: In order to determine if a specific vehicle is affected by this Technical Campaign, it will be necessary to verify all vehicle VINs through a DCS Vehicle History Check. Based on the response of the system, either proceed with the repair or take no further action. Please note, affected VINs may not appear until 24-72 hours after the release of this bulletin.

Production Solution: As of March 06, 2014 the valve clearances are lasered into the cylinder head.

Aftersales Solution: Before handing over a new motorcycle to its owner or when motorcycles possibly affected by this issue are next brought to the workshop, attach a sticker (see attached work item 00 60 290 for details).

Warranty Information: Reimbursement for this Technical Campaign is through normal claim entry utilizing the following information:

Defect code: 00 11 32 00 00 Attaching sticker, valve clearance EX 0.20-0.26

Labor code: 00 60 290* Attaching sticker for valve clearance, 3 FRUs

Part number: 71 22 8 554 507 Valve clearance sticker

or

Defect code: 00 11 33 00 00 Attaching sticker, valve clearance EX 0.26-0.35

Labor code: 00 60 290* Attaching sticker for valve clearance, 3 FRUs

Part number: 71 22 8 554 506 Valve clearance sticker

*Main Work: These main labor operations include all repair procedures to complete the task with allowance for necessary ancillary tasks (e.g. visual inspection, lubrication, cleaning parts etc.) and administrative tasks. Only one main labor operation can be claimed per repair visit. All other labor operations for any other line(s) must be claimed using plus code labor operations. Please refer to the Warranty Policy and Procedures Manual regarding add-ons, proper support, documentation, claims submission and archiving requirements as applicable.

Contact: Service and Technical Manager

Work item: 00 60 290 Affixing sticker for valve clearance

1 Preparatory work

I Installing rear-wheel stand

With engine spoilerOE (0580)

Removing right engine spoiler

Removing right side panel

2 Affixing sticker for valve clearance to cylinder head

Use a degreasing agent to clean the surface indicated (**arrow**) on cylinder head (**1**). Allow the specified flash-off time to elapse.

The surface indicated (**arrow**) on cylinder head (**1**) is clean, dry and free of dust and grease.

Technical data	
Flash time	min 1 min

Peel sticker (**1**) off the backing paper.

With the aid of a suitable tool if necessary, affix sticker (**1**) to cylinder head (**2**) in such a way that the information on the sticker is clearly visible.

3 Finishing work

Installing right side panel

With engine spoilerOE (0580)

Installing right side panel

Installing right engine spoiler

Removing rear-wheel stand

Final check of work performed

