SERVICE BULLETIN

M1541 **2021-11-08**

M1541: PAN AMERICA/SPORTSTER S FUEL LINE PDI

Purpose for Service Bulletin

This bulletin is to inform dealers the Predelivery Inspection (PDI) procedure for checking the fuel line connection has been updated. View the latest version in Service Information Portal (SIP).

Motorcycles Affected

All 2021 Pan America RA1250 and RA1250S vehicles.

All 2021 Sportster RH1250S vehicles.

Markets Affected

All markets are affected.

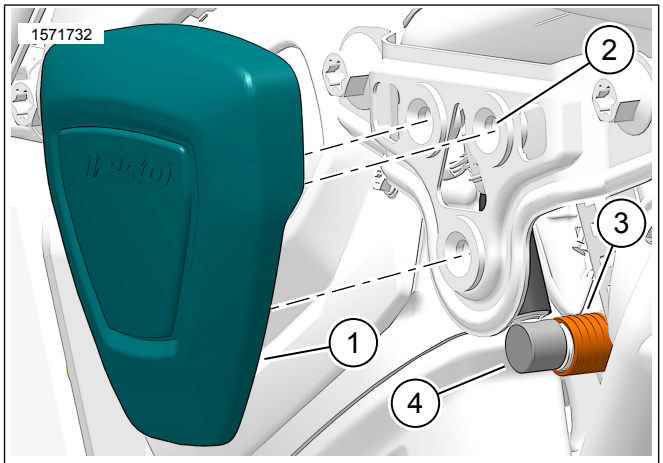
Required Dealer Action

On RA1250, RA1250S and RH1250S vehicles the quick connect fuel line connection is obstructed from view and hand access. Follow PDI procedure to inspect fuel line connection.

⚠ WARNING

To prevent spray of fuel, be sure quick-connect fittings are properly mated. Gasoline is extremely flammable and highly explosive, which could result in death or serious injury. (00268a)

1. Inspect fuel lines for leaks.
2. Remove right side valley cover (1).
3. Check quick-connect fitting (3).
4. Install fitting if loose.
   a. Push in on sleeve of quick-connect fitting.
   b. Insert neck of fuel supply line fitting (4).
   c. While pushing on fuel supply line fitting, pull out on sleeve until it clicks into locked position.
5. Pull on fuel line to verify it is secure.
6. Install right side valley cover (1).
   a. Align posts on right side valley cover with grommets (2).
   b. Push right side valley cover into grommets.



1. **Right side valley cover**
2. **Grommet (3)**
3. **Quick connect**
4. **Fuel supply line fitting**

Figure 1. Lower Fuel Line

NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
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