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## Front Roof Console Needs to be Replaced - Observe Specified Procedure (101/21)

Model Line: Panamera (971)

Model Year: As of 2017

Concerns: Front roof console needs to be replaced

Information: Modified roof consoles that are secured to the roof lining with an additional threaded connection are installed in Panamera vehicles from model year M (2021)

installed in Panamera vehicles from model year M (2021).

The old-type roof console can still be installed in vehicles from model year 2021 by following the instructions provided below.

Likewise, the modified roof consoles can be installed in model year 2017 to 2020 vehicles by following the instructions provided below.

Action required: If the roof console needs to be replaced, choose the relevant procedure depending on the vehicle:

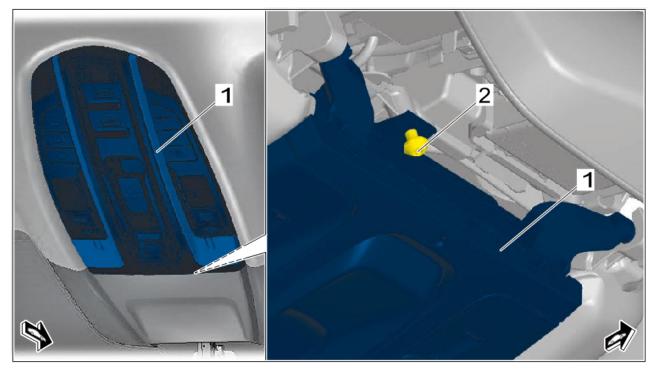
- The vehicle has a **new roof lining** with an additional threaded connection and you want to install an **old-type roof console** with no additional threaded connection: ⇒ *Technical Information* 'Subsequent work on roof console (Old-type roof console in vehicles from model year 2021)'
- The vehicle has an old-type roof lining with no additional threaded connection and you want
  to install a new roof console with an additional threaded connection: ⇒ Technical Information
  'Replacing roof console (New roof console in model year 2017 to 2020 vehicles)'
- The vehicle has a new roof lining with an additional threaded connection and you want to install
  a new roof console with an additional threaded connection: ⇒ Workshop Manual '70831910
  Removing and installing front roof console (emergency call button)'
- The vehicle has an **old-type roof lining** with no additional threaded connection and you want to install an **old-type roof console** with an additional threaded connection: ⇒ *Workshop Manual '708319 Removing and installing front roof console'*

# **Component information**



### Information

The new roof console can be identified by a lug at the front. On vehicles from model year 2021, the roof console is screwed to the roof lining using this lug as well as the retaining clips.



New roof console

- 1 **New** roof console
- 2 **New** threaded connection on roof console

# Subsequent work on roof console (Old-type roof console in vehicles with new roof lining)

Parts Info:



### Information

The roof console is available individually depending on vehicle equipment and must be selected using the Porsche Spare Parts Catalogue (PET).

Part No.	Designation	Qty.
00004320744	$\Rightarrow$ Felt strip - 30 mm x 5 meter/ 1.18 in x	0.02 ea. (= approx. 100 mm/ 3.94 in)
	16 4 ft	

Service

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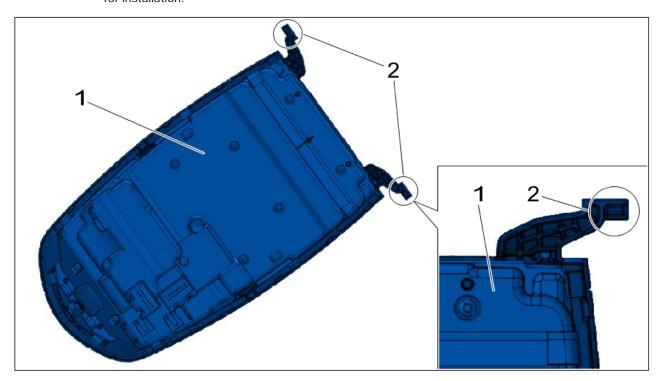
Work Procedure:



### Information

On old-type roof consoles (without the additional lug), the engagement pins have a smaller diameter than those used on the technically modified roof consoles. To ensure that the old-type roof console is installed without play in a new roof lining, the engagement pins of the roof console require subsequent work.

- Remove roof console.
   ⇒ Workshop Manual '708319 Removing and installing front roof console'
- 2 Prepare **new** old-type roof console (without the additional lug) ⇒ *Roof console engagement pins* -1- for installation.



Roof console engagement pins

- 2.1 Cut each of the felt strips to 45 mm/ 1.77 in long and 7.5 mm/ 0.3 in wide.
- 2.2 Wrap the felt strips you have cut **twice** around the engagement pins  $\Rightarrow$  *Roof console* engagement pins -2- of the **new** roof console  $\Rightarrow$  *Roof console* engagement pins -1-.
- 3 Install **new** roof console.
  - ⇒ Workshop Manual '708319 Removing and installing front roof console'

Invoicing:

For documentation and warranty invoicing, enter the labor operation, PQIS coding and part number specified below in the warranty claim:

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7083 ENU 101/21

# **Technical Information**

APOS	Labor operation	I No.
70831940 Removing and installing front roof console		

PQIS coding:

Location (FES5)	70830	Front roof console
Damage type (SA4)	9744	Part not available

Part No.: Part No. Designation Qty.

00004320744 Felt strip 0.02 ea.

References: ⇒ Workshop Manual '708319 Removing and installing front roof console'

⇒ Workshop Manual '70831910 Removing and installing front roof console (emergency call button)'

# Replacing roof console (New roof console in vehicles with old roof lining)

Work Procedure:



### Information

A technically modified roof console (with lug) may only be retrofitted in a model year 2017 to 2020 vehicle if there is **no** SOS button installed in the roof console.

- 1 Remove old roof console.
  - ⇒ Workshop Manual '708319 Removing and installing front roof console'

Service

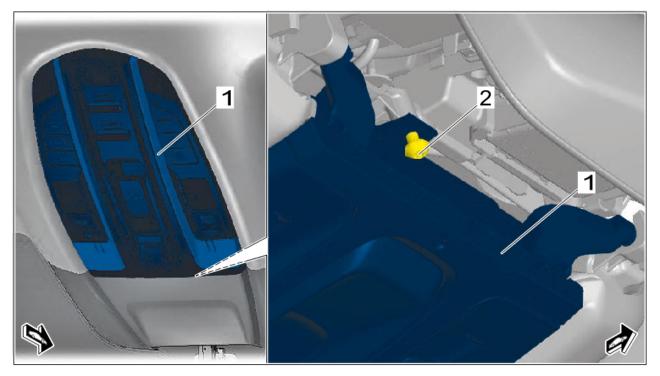
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### Information

An additional threaded connection to the roof lining was used on the new roof console. If you are installing a **new** roof console in a model year 2017 to 2020 vehicle, the threaded connection can be ignored and the roof console can be installed in accordance with instructions in the Workshop Manual.



New roof console

- 1 **New** roof console
- New threaded connection on roof console
  - 2 Install **new** roof console.
    - ⇒ Workshop Manual '708319 Removing and installing front roof console'

Invoicing:

For documentation and warranty invoicing, enter the labor operation and PQIS coding specified below in the warranty claim:

APOS	Labor operation	I No.
70831900	Removing and installing front roof console	

## PQIS coding:

Location (FES5)	70830	Front roof console
Damage type (SA4)	9744	Part not available

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# **Technical Information**

References:

- ⇒ Workshop Manual '708319 Removing and installing front roof console'
- ⇒ Workshop Manual '70831910 Removing and installing front roof console (emergency call button)'

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