Di	Diagnostic Procedure			•	Blue iQ [®] Fault Code 6958	HEXAGON			
FC	SPN	FMI	Title	Title					
6958	6647	6	Gaseous Fuel High P Circuit	ressu	ure Shutoff Valve Circuit - Current Above Normal or	Grounded			
Part(s) Affe	ected	supply solenoid valve	(SSV	/)				
Diag	nostic	: Over	view						
Fault solen	Code oid valv	6958 is ve (SS\	a fault triggered when /) power shorted to grou	the l ind.	Blue iQ [®] Fuel System Control Module (FSCM) dete	cts supply			
Warr	ning S [.]	tateme	ents Used in this Pro	ced	ure				
/	νοτι	CE	<i>NOTICE</i> is used to practices or tips to he damage.	addro elp ar	ess practices not related to physical injury, such a n operation or procedure go smoothly and prevent equi	s best ipment			
Tool	s Req	uired							
	Iten	n		Purp	oose				
	digi	tal multi	meter (DMM)	resistance and voltage measurements					
	J19	39 OBD	-II diagnostic interface	connect vehicle to Cummins [®] INSITE™ on PC					
Cummins [®] INSITE™ dia					diagnostic software				
	test lead kit prop			prop	properly test and back probe circuit terminals and connectors				
infrared non-contact thermometer accurately measure SSV coil ter					rately measure SSV coil temperature				
Λ	NOTICE Never probe an electrical connection with anything other than a properly sized and shaped test lead; doing so may result in damage to terminals.								

NOTICE

Perform Initial Vehicle Check procedure (*refer to DSM.0009*) prior to performing diagnostic instructions listed below.

Circuit / System Verification

- 1. Connect the Cummins[®] INSITE[™] diagnostic tool to the vehicle and navigate to the "Agility[®] Fuel Delivery System, CM1881 AFS(18)".
- 2. Record all active and stored fault codes and parameters prior to clearing fault codes using INSITE™.
- 3. Observe and record **Gaseous Fuel High Pressure Shutoff Valve** data from INSITE[™]—is data within reasonable operating range?
 - a. If not within range proceed to Circuit/System Testing.
 - b. If within range proceed to Step 4.
- 4. Operate the vehicle in the same conditions for enabling the fault code or within the same conditions that triggered the fault code based on recorded data.
- 5. Verify that the fault code does not set. If any fault code sets proceed to Circuit/System Testing.
- 6. While observing the **Gaseous Fuel High Pressure Shutoff Valve** parameters in INSITE[™] perform a wiggle test on the SSV and FSCM connectors and harness to test for poor or intermittent connections.
 - a. If any fault code sets, proceed to Circuit/System Testing.
 - b. If no fault sets, system is functioning to design intent.
- 7. Review Circuit Schematic and Connector End Views to locate test points.





Circui	t / System Testing
Step	Use a non-contact infrared thermometer to measure SSV coil temperature.
1	 └→ Record temperature. └→ Proceed to Step 2.
Step 2	 Ignition Off. Disconnect SSV coil from Blue iQ[®] harness. Use a DMM with appropriate test leads measure resistance across SSV coil connector pins.
	SSV coil connector Marathon pressure regulator
	standalone SSV pin pin pin SSV coil
	SSV coil connector extended range pressure regulator with integrated SSV end view
	 Record the ohms reading. Refer to the appropriate 12V or 24V SSV coil resistance table (below) to confirm whether ohms at temperature values are within operating specifications.

Step 2 (continued)

Standalone Supply Solenoid Valve (SSV)

12V Supply Solenoid Valve (SSV) Resistance at Temperature Chart

1	11		
1			
		ų	

Te	mp.	Resistance (Ω)				
°C	°F	Min	Nominal	Max		
-40	-40	5.1	5.3	5.6		
-35	-31	5.3	5.5	5.7		
-30	-22	5.4	5.6	5.8		
-25	-13	5.6	5.8	6.0		
-20	-4	5.7	5.9	6.1		
-15	5	5.8	6.0	6.2		
-10	14	6.0	6.2	6.4		
-5	23	6.1	6.3	6.5		
0	32	6.2	6.4	6.7		
5	41	6.4	6.6	6.8		
10	50	6.5	6.7	6.9		
15	59	6.7	6.9	7.1		
20	68	6.8	7.0	7.2		
25	77	6.9	7.1	7.3		
30	86	7.1	7.3	7.5		

Temp.		Resistance (Ω)			
°C	°F	Min	Nominal	Max	
35	95	7.2	7.4	7.6	
40	104	7.3	7.6	7.8	
45	113	7.5	7.7	7.9	
50	122	7.6	7.8	8.0	
55	131	7.8	8.0	8.2	
60	140	7.9	8.1	8.3	
65	149	8.0	8.2	8.4	
70	158	8.2	8.4	8.6	
75	167	8.3	8.5	8.7	
80	176	8.4	8.7	8.9	
85	185	8.6	8.8	9.0	
90	194	8.7	8.9	9.1	
95	203	8.9	9.1	9.3	
100	212	9.0	9.2	9.4	
105	221	9.1	9.3	9.5	

24V Supply Solenoid Valve (SSV) Resistance at Temperature Chart

Ter	np.	Resistance (Ω)			Temp.		Resistance (Ω)		
°C	°F	Min	Nominal	Max	°C	°F	Min	Nominal	Max
-40	-40	20.3	21.8	23.2	35	95	28.8	30.2	31.6
-35	-31	20.9	22.3	23.8	40	104	29.3	30.7	32.2
-30	-22	21.5	22.9	24.3	45	113	29.9	31.3	32.7
-25	-13	22.0	23.5	24.9	50	122	30.4	31.9	33.3
-20	-4	22.6	24.0	25.4	55	131	31.0	32.4	33.9
-15	5	23.1	24.6	26.0	60	140	31.6	33.0	34.4
-10	14	23.7	25.1	26.6	65	149	32.1	33.5	35.0
-5	23	24.3	25.7	27.1	70	158	32.7	34.1	35.5
0	32	24.8	26.3	27.7	75	167	33.2	34.7	36.1
5	41	25.4	26.8	28.2	80	176	33.8	35.2	36.7
10	50	25.9	27.4	28.8	85	<mark>18</mark> 5	34.4	35. <mark>8</mark>	37.2
15	59	26.5	27.9	29.4	90	194	34.9	36.3	37.8
20	68	27.1	28.5	29.9	95	203	35.5	36. 9	38.3
25	77	27.6	29.1	30.5	100	212	36.0	37.5	38.9
30	86	28.2	29.6	31.1	105	221	36.6	38.0	39.5

Resistance within range per above specifications?

Yes	
\rightarrow Proceed to Step 3.	

No

 \rightarrow Replace supply solenoid valve (SSV) coil.

After repair is complete, proceed to Reassembly and Validation. Step 2 (continued)

Marathon Extended Range Pressure Regulator Integrated Supply Solenoid Valve (SSV)

12V Supply Solenoid Valve (SSV) Resistance at Temperature Chart

Те	mp.	Resistance (Ω)			
°C	°F	Min	Nominal	Max	
-40	-40	8.6	8.8	9.0	
-35	-31	8.8	9.0	9.3	
-30	-22	9.1	9.3	9.5	
-25	-13	9.3	9.5	9.7	
-20	-4	9.5	9.7	9.9	
-15	5	9.7	10.0	10.2	
-10	14	10.0	10.2	10.4	
-5	23	10.2	10.4	10.6	
0	32	10.4	10.6	10.8	
5	41	10.6	10.9	11.1	
10	50	10.9	11.1	11.3	
15	59	11.1	11.3	11.5	
20	68	11.3	11.5	11.8	
25	77	11.6	11.8	12.0	
30	86	11.8	12.0	12.2	

Ten	np.	Resistance (Ω)				
°C	°F	Min	Nominal	Max		
35	95	12.0	12.2	12.4		
40	104	12.2	12.4	12.7		
45	113	12.5	12.7	12.9		
50	122	12.7	12.9	13.1		
55	131	12.9	13.1	13.3		
60	140	13.1	13.4	13.6		
65	149	13.4	13.6	13.8		
70	158	13.6	13.8	14.0		
75	167	13.8	14.0	14.2		
80	176	14.1	14.3	14.5		
85	185	14.3	14.5	14.7		
90	194	14.5	14.7	14.9		
95	203	14.7	14.9	15.2		
100	212	15.0	15.2	15.4		
105	221	15.2	15.4	15.6		

24V Supply Solenoid Valve (SSV) Resistance at Temperature Chart

Ter	np.	Resistance (Ω)			
°C	°F	Min	Nominal	Max	
-40	-40	32.3	34.6	36.9	
-35	-31	33.2	35.5	37.8	
-30	-22	34.1	36.4	38.6	
-25	-13	35.0	37.3	39.5	
-20	-4	35.9	38.2	40.4	
-15	5	36.8	39.1	41.3	
-10	14	37.7	39.9	42.2	
-5	23	38.6	40.8	43.1	
0	32	39.5	41.7	44.0	
5	41	40.3	42.6	44.9	
10	50	41.2	43.5	45.8	
15	59	42.1	44.4	46.7	
20	<mark>68</mark>	43.0	45.3	47.5	
25	77	43.9	46.2	48.4	
30	86	44.8	47.1	49.3	

Те	np.	Resistance (Ω)			
°C	°F	Min	Nominal	Max	
35	95	45.7	47.9	50.2	
40	104	46.6	48.8	51.1	
45	113	47.5	49.7	52.0	
50	122	48.4	50.6	52.9	
55	131	49.2	51.5	53.8	
60	140	50.1	52.4	54.7	
65	149	51.0	53.3	55.6	
70	158	51.9	54.2	56.4	
75	167	52.8	55.1	57.3	
80	176	53.7	56.0	58.2	
85	185	54.6	56.8	59.1	
90	194	55.5	57.7	60.0	
95	203	56.4	58.6	60.9	
100	212	57.3	59.5	61.8	
105	221	58.1	60.4	62.7	

Resistance range per above specifications?

Yes

 \rightarrow Proceed to Step 3.

No

 \rightarrow Replace supply solenoid valve (SSV) coil.

→ After repair is complete, **proceed to**

Reassembly and Validation.

Step 3	 Ignition Off. Disconnect Blue iQ[®] harness from FSCM. Use a DMM and appropriate test leads to measure resistance from SSV harness connector Cavity A to known good ground. Black wire Pink wire Black wire Black wire Black wire Black wire			
	Resistance reading between zero and 1 ohms?			
	Yes	No?		
	 → Repair or replace Pink wire from Cavity A of SSV harness connector to FSCM harness connector Pin 53. Refer to DSM.0036 Harness and Wire Repair Manual. → After repair is complete, proceed to Reassembly and Validation. 	⊢ Proceed to Step 4.		
Step 4	 Ignition Off. Use a DMM and appropriate test leads to measure resistance from SSV harness connector Cavity A to SSV harness connector Cavity B. 			
	White/Black wire B A			
	SSV harness co	onnector end view		
	Resistance reading between zero and 1 ohms?			
	Yes → Repair or replace Pink wire from Cavity A of SSV harness connector to FSCM harness connector Pin 53. Refer to DSM.0036 Harness and Wire Repair Manual.	No └→ FSCM fault suspected; contact Hexagon Agility [®] Technical Support.		
	➡ Repair or replace White/Black wire from Cavity B of SSV harness connector to FSCM harness connector Pin 20. Refer to DSM.0036 Harness and Wire Repair Manual.			
	After repair is complete, proceed to Reassembly and Validation.			

Reassembly and Validation

After completing all repairs, always perform the following steps to confirm the issue is fixed:

- 1. Reconnect all connectors and verify connections are secure.
- 2. Reattach any enclosure covers and close any fuel system doors.
- 3. Clear fault codes using Cummins[®] INSITE[™] tool.
- 4. Run vehicle until it reaches normal operating temperature. Refer to OEM instructions.
- 5. If fault is cleared, return vehicle to duty.

If fault is not cleared, contact Hexagon Agility[®] Technical Support.

Hexagon Agility[®] Customer Care and Technical Services

Fuel system warranty or non-warranty product support may be obtained by calling or emailing Hexagon Agility[®] Customer Care and Technical Services (CCTS).

Please provide your name, phone number, email address, and complete vehicle information: VIN, year, make, model, mileage, unit number vehicle owner, and current vehicle location. A service advisor will contact you to arrange vehicle repair or ship a part.

833-4-HEX-CARE (toll-free, U.S. and Canada) +1 949 267 7745	Support support@hexagonagility.com	Parts Orders parts@hexagonagility.com
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