

SERVICE ACTION

Reference number:	SA-31-1547V2	Issued: 15 September, 2021
Subject:	Install Spacers to the Roof Blind Assembly	
Model(s):	DBX	
VIN range:	Refer to the separately published list of affected Vehicle Identification Numbers (VINs)	
Applicable to:	All Dealers	
Distribute to:	Head of Business After Sales Manager Service Manager Sales Manager	Warranty Staff Technician(s) Parts Staff

Reason for Version 2 of this Service Action

The changes to this document have a black line against them in the left margin. Please destroy all copies of SA-31-1547 and replace them with SA-31-1547V2.

Reason for this Service Action

There have been changes for the roof blind assembly to reduce the possibility of minor cracks in the roof glass. To update vehicles, complete the workshop procedure that follows to install spacers for the roof blind assembly.

Workshop Procedure

WARNING: WEAR PROTECTIVE GLOVES AND EYE PROTECTION WHEN YOU DO WORK ON THE GLASS.

1. Remove the front overhead console assembly refer to (refer to Workshop Manual procedure 30.04.AD).
2. Remove the headlining (refer to Workshop Manual procedure 30.04.CA).
3. Complete steps 4 and 5 for the nuts in the sequence shown (refer to Figure 1).

Note: Start from the rear of the vehicle.

CAUTION: ONLY USE HANDTOOLS FOR THIS PROCEDURE. THIS WILL PREVENT DAMAGE TO THE GLASS.

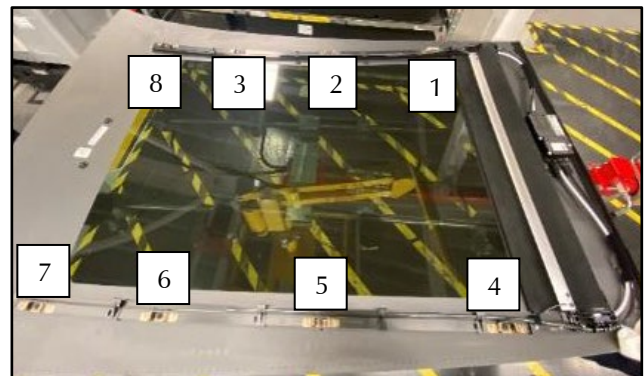


Figure 1

- 4. Remove the nut that attaches the blind assembly to the roof (refer to Figure 2).
You must only remove **one** nut at a time to prevent any movement in the blind assembly.

CAUTION: CARE MUST BE TAKEN WHEN YOU REMOVE THE NUT TO AVOID ANY UNWANTED FORCE ON THE FIXING AND PREVENT DAMAGE TO THE GLASS.



Figure 2

- 5. Install the spacer to the stud, then hand start the nut onto the thread.
Use a manual torque wrench to torque the nut to 2.6Nm (refer to Figure 3).

CAUTION: DO NOT USE POWER TOOLS TO TORQUE THE NUTS. THIS CAN CAUSE DAMAGE TO THE GLASS.

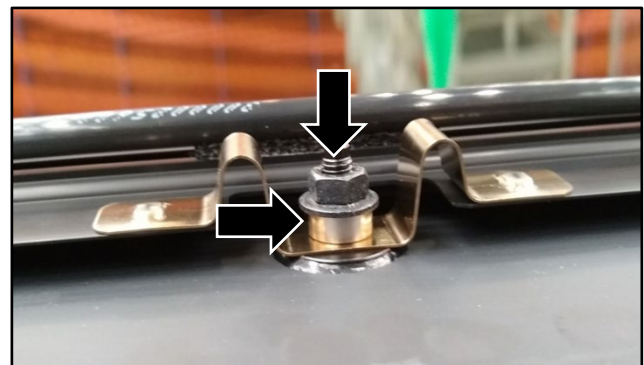


Figure 3

- 6. Repeat steps 4 and 5 for all eight studs in the sequence shown in step 3.
- 7. Install the headlining (refer to Workshop Manual procedure 30.04.CA).
- 8. Install the front overhead console assembly (refer to Workshop Manual procedure 30.04.AD).

Part Data

Description	Part Number	Quantity
6mm Spacer	MY83-N802437-AA	8

Warranty Data

Procedure and Labour Time

Description	Labour Time
Install spacers to the roof blind assembly	3.25 hours

If you have any questions related to this document, please refer to the 'Contact Us' link on this webpage or contact your local Dealer or After Sales Manager.

The English version of this Service Action is written in Simplified Technical English to ASD-STE100™.