



Technical Service Bulletin

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Excessive Oil Carryover - Rocker Lever Cover Port Restriction	

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Warranty Statement

The information in this document has no effect on present warranty coverage or repair practices, nor does it authorize TRP or Campaign actions.

Contents

Product Affected

- X12 CM2350 X119B
- X12 CM2450 X137B

Issue

Symptom:

- Excessive oil carryover out of the crankcase breather tube

Root Cause:

- The rocker lever cover connection port for the crankcase breather air supply line and the air supply to the oil separator jet pump is restricted.

Verification

- See corresponding Service Manual. Reference Procedure 003-018 in Section 3 to remove the crankcase breather air supply line.

- Inspect the rocker lever cover connection point for the crankcase breather tube and check to see if there is a restriction.

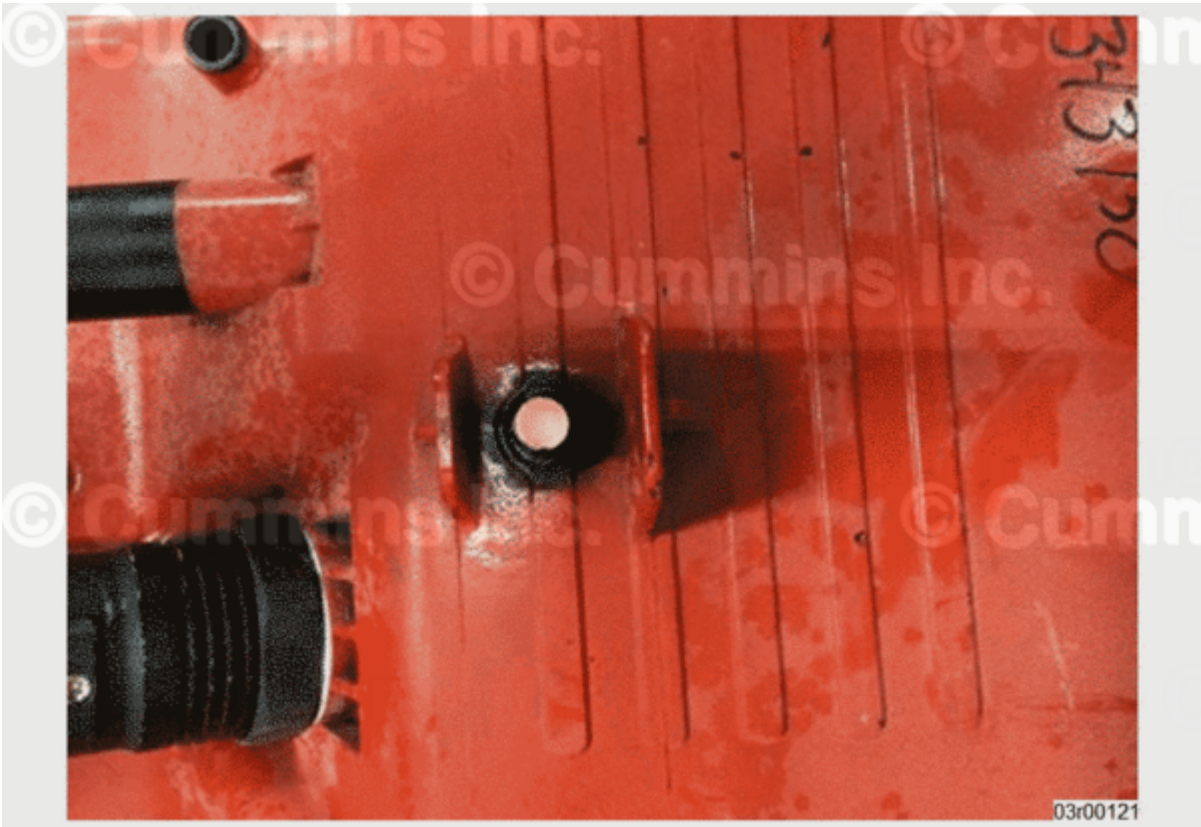


Figure 1, Free Flowing Rocker Lever Cover Connection Port.

Resolution

- If the rocker lever cover connection port is restricted, punch out the remaining material in the port. This material can fall into the oil separator cavity and stay there for the life of the engine with no adverse effects.

Document History

Date	Details
2021-6-7	Module Created

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