

# Technical Service Bulletin

|                        |  |
|------------------------|--|
| <b>Topic</b>           | Seat belt buckle stop button - Missing |
| <b>Market area</b>     | Bentley: worldwide (2WBE)              |
| <b>Brand</b>           | Bentley                                |
| <b>Transaction No.</b> | 2058411/4                              |
| <b>Level</b>           | EH                                     |
| <b>Status</b>          | Released for publishing                |
|                        |  |

## New customer code

| Object of complaint                                     | Complaint type | Position |
|---|----------------|----------|
| occupant protection, passenger protection -> seat belts | functionality  |          |

## Vehicle data

### Bentayga - New Continental GT and GTC - New Flying Spur

#### Sales types

| Type | MY   | Brand | Designation | Engine code | Gearbox code | Final drive code |
|------|------|-------|-------------|-------------|--------------|------------------|
| 3S3* | 2018 | E     |             | *           | *            | *                |
| 3S3* | 2019 | E     |             | *           | *            | *                |
| 3S3* | 2020 | E     |             | *           | *            | *                |
| 3S3* | 2021 | E     |             | *           | *            | *                |
| 3S3* | 2022 | E     |             | *           | *            | *                |
| 3S4* | 2019 | E     |             | *           | *            | *                |
| 3S4* | 2020 | E     |             | *           | *            | *                |
| 3S4* | 2021 | E     |             | *           | *            | *                |
| 3S4* | 2022 | E     |             | *           | *            | *                |
| 4V1* | 2017 | E     |             | *           | *            | *                |
| 4V1* | 2018 | E     |             | *           | *            | *                |
| 4V1* | 2019 | E     |             | *           | *            | *                |
| 4V1* | 2020 | E     |             | *           | *            | *                |
| 4V1* | 2021 | E     |             | *           | *            | *                |
| 4V1* | 2022 | E     |             | *           | *            | *                |
| ZG2* | 2020 | E     |             | *           | *            | *                |
| ZG2* | 2021 | E     |             | *           | *            | *                |
| ZG2* | 2022 | E     |             | *           | *            | *                |

## Documents

| Document name              |
|----------------------------|
| <a href="#">master.xml</a> |

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## Condition

Seat belt buckle stop button missing

## Technical Background

The seat belt buckle stop button should be evident as shown in Figure 1

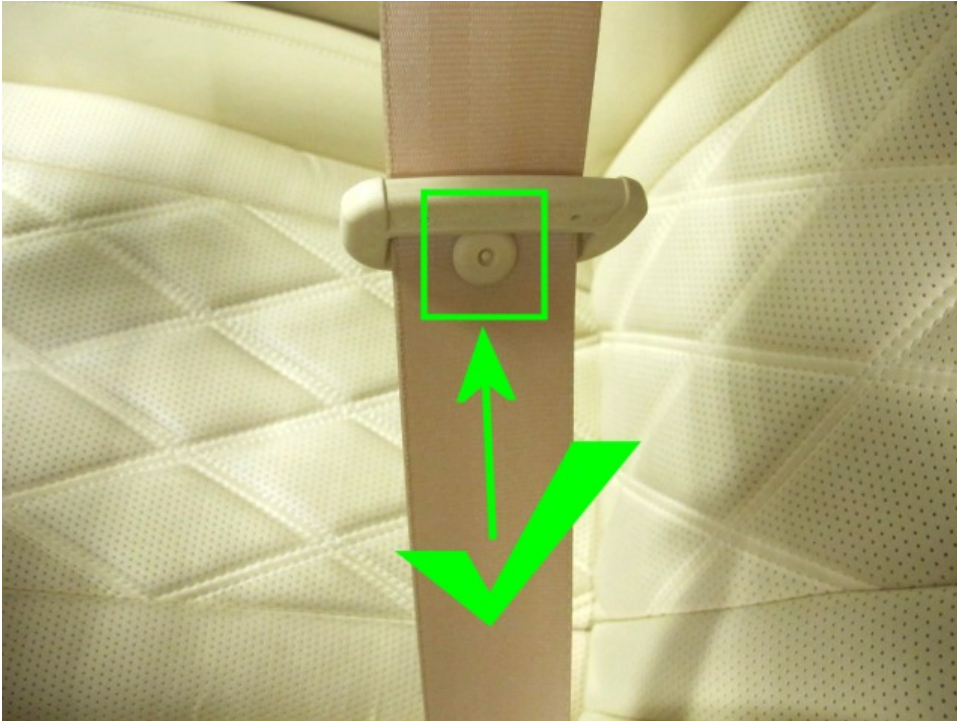


Figure 1

- Should the seatbelt be as shown in Figure 2 (Buckle stop button missing OR broken/loose) - Refer to the Measure section of this TPI

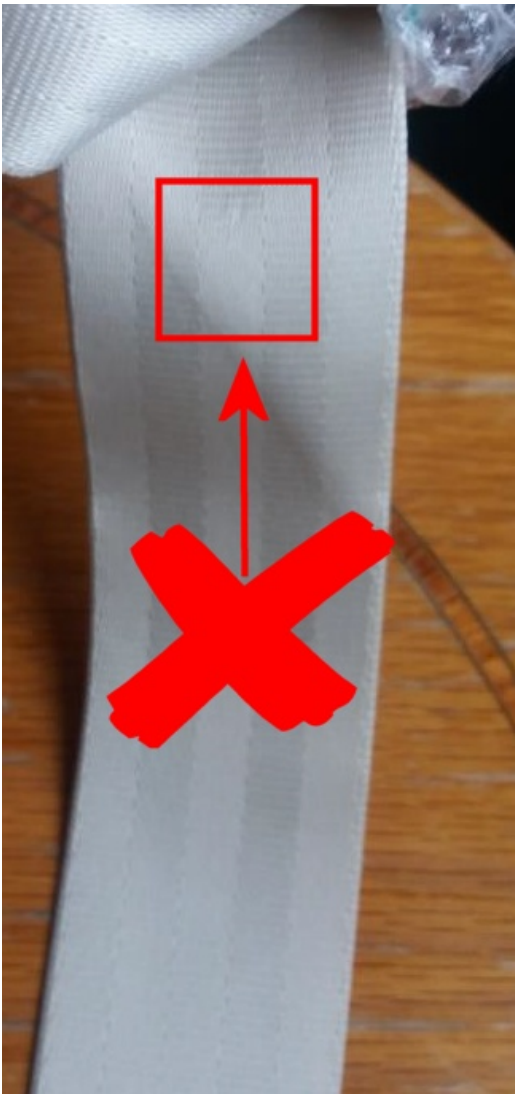


Figure 2

### Production Solution

Not applicable

### Service

1) Replace the affected seatbelt assembly – Refer to Rep.Gr 69

□

**IMPORTANT: The return of the seatbelt assembly is not required, only return the broken buckle stop button or any part of the button assembly**

**Should the button not be evident, please conduct a full search of the vehicle or ask the customer if they could provide any remaining pieces of the button, any remaining pieces of the button assembly MUST be returned to Bentley Motors via the warranty parts return process**

- Raise a Non-technical DISS query to inform Product Support of the issue found