

Mack Chassis - MP7 Cylinder Head Torque Specification Update



> Internal Content

For more information on the (updated) Mack MP7 Engine Cylinder Head Torque Specification see illustration below.

Cylinder head tightening sequence:

Note: The cylinder head must be installed according to instructions. Refer to Cylinder Head Installation, Function Group 21.

Step 1.100 ± 5 Nm (74 ± 4 ft-lb)

Step 2. (Angle tightening)120 ± 5 degrees

Step 3. (Angle tightening)90 ± 5 degrees

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