

**Sports Tailpipe - Silver (OP3)/Black (OP6)**

Revision: This bulletin replaces bulletin Group 2 15/17, dated September 11, 2017.

Model Year: **As of 2017 up to 2020**

Vehicle Type: **Panamera/Panamera 4/Panamera 4 E-Hybrid**  
including related **Executive** and **Sport Turismo** variants

Information: **Retrofitting**



Information



Figure 1

Notes: The tailpipes for the standard exhaust system on the vehicles specified above can be replaced by new sports tailpipes in Silver chrome-plated look (OP3) or Black chrome-plated look (OP6) (⇒ Figure 1).

The sports tailpipes can be retrofitted worldwide.

The sports tailpipes are also available straight from the factory for new vehicles by requesting the relevant optional equipment.

Parts Info: Sets **ONLY** for Panamera/Panamera 4 **WITHOUT** petrol particulate filter (-OPF):  
**971.044.205.A** ⇒ Sports tailpipe -silver chrome-plated-, set  
**971.044.205.B** ⇒ Sports tailpipe -black chrome-plated-, set

Parts List:

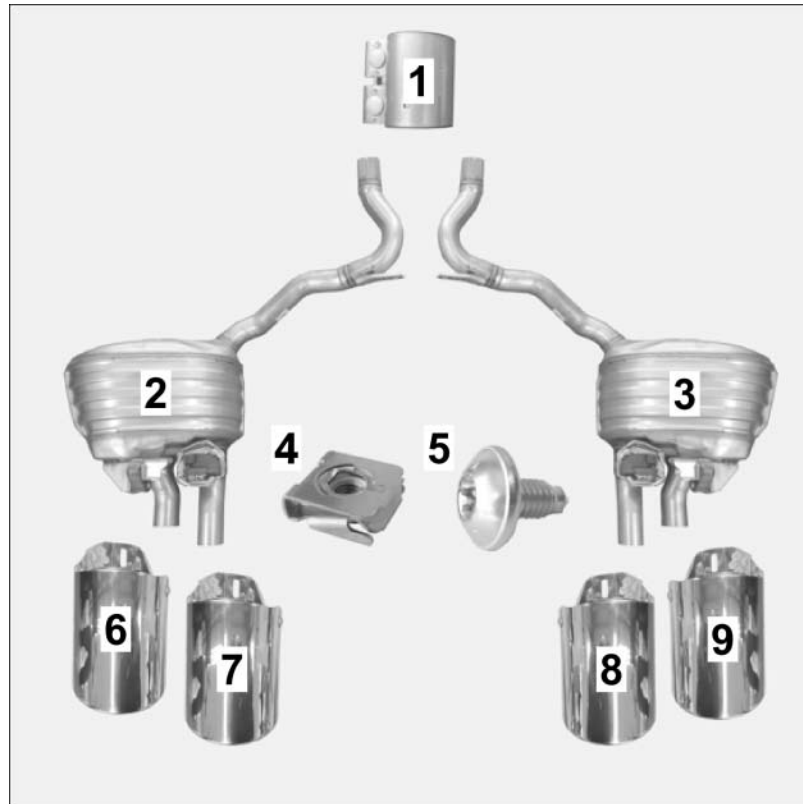


Figure 2

958.111.220.00 <sup>1</sup>	2 x	Clamping sleeve, Ø 60 x 88 ⇒ Figure 2-1-
971.253.607.JY <sup>1</sup>	1 x	Rear silencer, left ⇒ Figure 2-2-
971.253.608.JY <sup>1</sup>	1 x	Rear silencer, right ⇒ Figure 2-3-
958.111.220.10	2 x	Clamping sleeve, Ø 65 x 88 (not shown)
971.253.607.AY	1 x	Rear silencer, left (not shown)
971.253.608.AY	1 x	Rear silencer, right (not shown)
N.903.425.02	4 x	Speed nut, M6 x 19.5 x 18 – VW602 49 ⇒ Figure 2-4-
9A7.253.824.40	4 x	Countersunk screw, M6 x 12 PA ⇒ Figure 2-5-
9A7.253.823.30 <sup>2</sup>	1 x	Sports tailpipe, silver chrome-plated, outer left ⇒ Figure 2-6-
9A7.253.823.35 <sup>2</sup>	1 x	Sports tailpipe, silver chrome-plated, inner left ⇒ Figure 2-7-
9A7.253.824.35 <sup>2</sup>	1 x	Sports tailpipe, silver chrome-plated, inner right ⇒ Figure 2-8-
9A7.253.824.30 <sup>2</sup>	1 x	Sports tailpipe, silver chrome-plated, outer right ⇒ Figure 2-9-
9A7.253.823.40 <sup>2</sup>	1 x	Sports tailpipe, black chrome-plated, outer left (not shown)
9A7.253.823.45 <sup>2</sup>	1 x	Sports tailpipe, black chrome-plated, inner left (not shown)

9A7.253.824.45 <sup>2</sup>	1 x	Sports tailpipe, black chrome-plated, inner right (not shown)
9A7.253.824.40 <sup>2</sup>	1 x	Sports tailpipe, black chrome-plated, outer right (not shown)

1 **ONLY** contained in set for Panamera/Panamera 4 without PPF!

2 **ONLY** contained in respective set!



### Information

**ONLY** in the event of repairs/replacement:

Items **WITHOUT** a part number in the parts list can be found/ordered from the Porsche Electronic Parts Catalog = PET.

Check model year and vehicle equipment (I-no.) in the standard catalog!

Tools:	<b>Nr. 90 Pos. 1 - Torque wrench</b>	Hand lamp
	<b>Nr. 166 - Chain-type pipe cutters</b>	<b>Nr. 166-1 - Ratchet-type pipe cutters</b>
	<b>VAS 6780 Body saw</b>	<b>VAS 6931 Engine and gearbox jack</b>

Installing:	1 Preparatory work
	1.1 Drive the vehicle onto a lifting platform and connect the battery charger. ⇒ <i>Workshop Manual '2X00IN Battery trickle charging'</i>
	1.2 Raise the vehicle. ⇒ <i>Workshop Manual '4X00IN Lifting the vehicle'</i>



### Hot components

- Risk of burns
- ⇒ Let hot components cool down.
- ⇒ Wear personal protective gear.

- 1.3 Remove standard tailpipes (⇒ *Figure 5 (Panamera Turbo)*). ⇒ *Workshop Manual '263519 Removing and installing tailpipe cover'*

- 1 – Standard tailpipes – right-hand side  
 2 – Lens-head screw, M6 x 12  
 3 – Speed nut, M6 x 19.5 x 18 – VW602 49

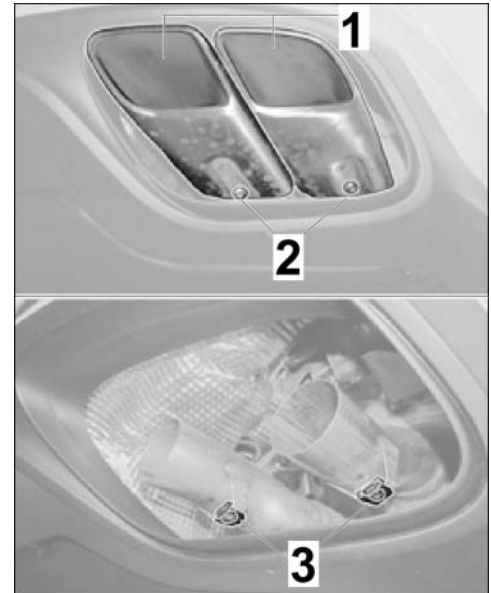


Figure 5 (Panamera Turbo)

- 1.4 Remove rear silencer. ⇒ *Workshop Manual '263319 Removing and installing rear silencer'*

- 1.4.1 Remove rear underbody cover.  
 ⇒ *Workshop Manual '519419 Removing and installing cover for rear underbody'*

- 1.4.2 Remove hexagon-head bolt (M8 x 16, 2 x) on strut between the rear silencers (⇒ *Figure 6-1-*) and remove strut.

- 1 – Installation position of strut  
 2 – Disconnection point  
 3 – **Body saw**  
 4 – Multiple-tooth countersunk screw, M8 x 20 (rear-end cross strut)

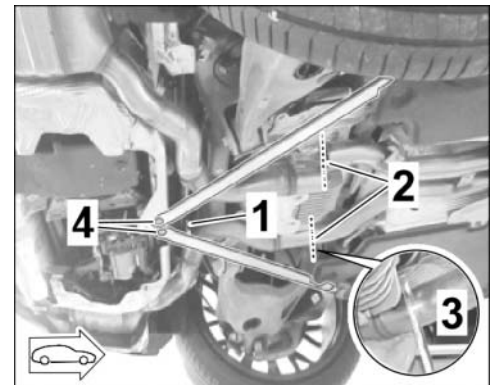


Figure 6

- 1.4.3 Cut rear silencer at the connection point (marking on underside) using pipe cutters or **body saw**.

- 1.4.4 Release and disconnect plug connection for exhaust flap actuator (rear silencer at the left/right).

- 1.4.5 Remove hexagon-head bolts (M8 x 20, 2 x) on rear-end cross strut (⇒ *Figure 6-4-*). ⇒ *Workshop Manual '421319 Removing and installing rear-axle chassis subframe struts'*



#### Information

- Before the rear muffler is released, the exhaust system must be supported with a transmission jack or held by another person.

- 1.4.6 Remove hexagon-head bolt (M8 x 16) on rear silencer holder at the rear (left/right).

1.4.7 Remove rear silencers (at the left/right).

1.4.8 De-burr cut on inside and outside of front silencer (⇒ *Figure 7 -arrows-*).

If necessary, remove rust from front silencer exhaust pipe using suitable polishing agents and restore its round shape.

2 Install new rear silencers (left/right). ⇒ *Workshop Manual '263319 Removing and installing rear silencer'*

2.1 Install clamping sleeve with diameter of 60 x 88 (2 x) and clamping sleeve with diameter of 65 x 88 (2 x) on front silencer exhaust pipe (left/right).

2.2 Install new speed nut (M6 x 19.5 x 18 – VW602 49, 2 x) on holders on exhaust pipes of new rear silencers (left/right ⇒ *Figure 8*).

- 1 – Speed nut, M6 x 19.5 x 18 – VW602 49
- 2 – Holder on rear silencer exhaust pipes (right)

2.3 Lift new rear silencers (left/right) into installation position and secure to the body using a hexagon-head bolt (M8 x 16, 1 x).

**Tightening torque 23 Nm (17 ftlb.)**

2.4 Connect plug connection for exhaust flap actuator (rear silencer at the left/right).

2.5 Align clamping sleeve (Ø 60 x 88 and Ø 65 x 88, 2 x) on exhaust pipe on front silencer/rear silencer (at the left/right) so that the clamping sleeve is not touching/rubbing at any point (⇒ *Figure 9*).

- 1 – Clamping sleeve
- 2 – Hexagon nut M8

Tighten M8 hexagon nut (2 x).

**Tightening torque 33 Nm (24 ftlb.)**

2.6 Tighten multiple-tooth countersunk screws (M8 x 20, 2 x) on rear-end cross strut. ⇒ *Workshop Manual '421319 Removing and installing rear-axle chassis subframe struts'*



Figure 7

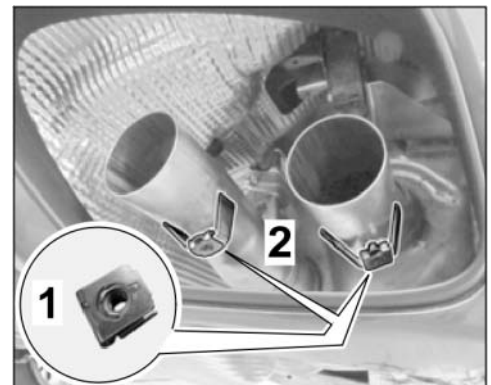


Figure 8

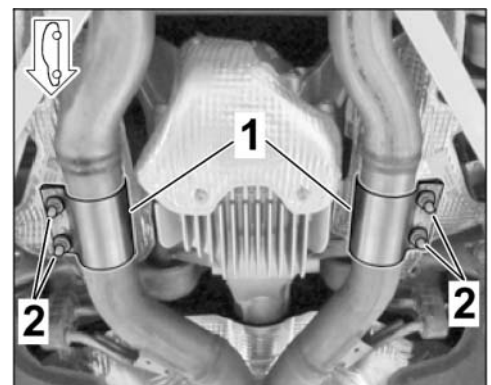


Figure 9

**Tightening torque 20 Nm (15 ftlb.)**

- 2.7 Loosely pre-install strut between the rear silencers using hexagon-head bolts (M8 x 16, 2 x).

## 3 Installing sports tailpipe

- 3.1 Slide the new sports tailpipes onto the relevant rear silencer stub pipes as far as the screw point and preassemble by installing a new M6 x 12 lens-head screw **hand-tight**.

**Information**

If the sports tailpipes have to be moved to the right or left, this can only be performed via the connecting strut between the rear mufflers (see also: ⇒ *Workshop Manual '263319 Removing and installing rear muffler'*).

- 3.2 Check that the gap = "dimension Z" between the new sports tailpipes and exhaust system cover (rear apron – left and right side of vehicle ⇒ *Figure 10-Z-*) is symmetrically constant.

**dimension Z** – symmetrically constant  
all the way around with respect to  
exhaust system cover

**dimension X** – equal projection (right side of  
vehicle)

Re-align sports tailpipes if necessary.

**Information**

The tailpipes are adjusted in X direction using the slots in the tailpipe.

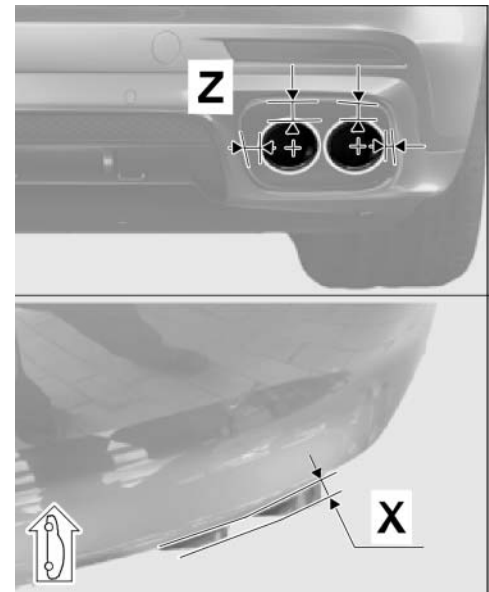


Figure 10

- 3.3 Check that the sports tailpipes project equally = "dimension X" with respect to the rear apron (left and right side of vehicle ⇒ *Figure 10-X-*). Re-align sports tailpipes if necessary.

- 3.4 Tighten lens-head screw (M6 x 12) on the sports tailpipe.  
**Tightening torque 8 Nm (6 ftlb.) +/- 1 Nm (+/- 0.5 ftlb.)**

## 4 Concluding work

- 4.1 Tighten hexagon-head bolt (M8 x 16, 2 x) on strut between the rear silencers.

**Tightening torque 23 Nm (17 ftlb.)**

- 4.2 Install rear underbody cover. ⇒ *Workshop Manual '519419 Removing and installing cover for rear underbody'*

- 4.3 Disconnect the battery charger. ⇒ *Workshop Manual '2X00IN Battery trickle charging'*
- 4.4 Lower the lifting platform and remove the vehicle.

26 35 20 05: –Tailpipes (4 ea.) removed and installed–

Labor time: **161 TU**

- Includes:
- Removing standard tailpipe (4 ea.) and installing new sports tailpipe (4 ea.).
  - Removing standard rear silencer (2 ea.) and installing new rear silencer (2 ea.).
  - Aligning new sports tailpipe (4 ea.) with respect to the rear apron.

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