

911 (992) 92/21 ENU 4400

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Approved Wheels and Tires (92/21)

Revision: This bulletin replaces bulletin Group 4 51/21, dated July 23, 2021.

- Model Year: As of 2020
- Vehicle Type: Type 992 (Coupé/Cabriolet): 911 Carrera / 911 Carrera 4 / 911 Carrera S / 911 Carrera 4S / 911 Carrera GTS / 911 Carrera 4 GTS / 911 Turbo / 911 Turbo S / 911 Targa 4 / 911 Targa 4S / 911 Targa 4S Heritage Design Edition / 911 Targa 4 GTS
- Information: Approval status: September 2021

Sizes: Permissible tire and wheel sizes (RO = rim offset in mm, FA = front axle, RA = rear axle)

Tire sizes	Snow chains				
911 Carrera/911 Carrera 4/911 Targa 4					
Summer					
19, 20-inch FA: 235/40 ZR 19 (96Y) XL RA: 295/35 ZR 20 (105Y) XL	FA: 8.5J x 19, RO 52				
19, 20-inch FA: 235/40 ZR 19 (92Y) RA: 295/35 ZR 20 (101Y)	RA: 11.5J x 20, RO 67	No			
20, 21-inch FA: 245/35 ZR 20 (95Y) XL RA: 305/30 ZR 21 (104Y) XL	FA: 8.5J x 20, RO 53				
20, 21-inch FA: 245/35 ZR 20 (91Y) RA: 305/30 ZR 21 (100Y)	RA: 11.5J x 21, RO 67				

Tire sizes	zes Wheel sizes					
911 Carr	911 Carrera/911 Carrera 4/911 Targa 4					
Winter						
Tire sizes	Wheel sizes	Snow chains				
19, 20-inch FA: 235/40 R 19 92V RA: 295/35 R 20 101V *)	FA: 8.5J x 19, RO 52					
19, 20-inch FA: 235/40 R 19 96V XL RA: 295/35 R 20 105V XL *)	RA: 11J x 20, RO 66	RA only				
20, 21-inch FA: 245/35 R 20 95V XL RA: 295/30 R 21 102V XL	FA: 8.5J x 20, RO 53 RA: 11J x 21, RO 66					

Tire sizes	Wheel sizes	Snow chains		
911 Carrera S / 911 Carrera 4S / Carrera GTS / Carrera 4 GTS / 911 Targa 4S / 911 Targa 4S Heritage Design Edition / Targa 4 GTS				
Summer				
20, 21-inch FA: 245/35 ZR 20 (95Y) XL RA: 305/30 ZR 21 (104Y) XL	FA: 8.5J x 20, RO 53	Νο		
20, 21-inch FA: 245/35 ZR 20 (91Y) RA: 305/30 ZR 21 (100Y)	RA: 11.5J x 21, RO 67			
Winter				
19, 20-inch FA: 235/40 R 19 92V RA: 295/35 R 20 101V *)	FA: 8.5J x 19, RO 52			
19, 20-inch FA: 235/40 R 19 96V XL RA: 295/35 R 20 105V XL *)	RA: 11J x 20, RO 66	RA only		
20, 21-inch FA: 245/35 R 20 95V XL RA: 295/30 R 21 102V XL	FA: 8.5J x 20, RO 53 RA: 11J x 21, RO 66			

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Tire sizes	Wheel sizes	Snow chains	
9	11 Turbo/911 Turbo S		
Summer			
20, 21-inch FA: 255/35 ZR 20 (97Y) XL RA: 315/30 ZR 21 (105Y) XL	FA: 9J x 20, RO 41		
20, 21-inch FA: 255/35 ZR 20 (93Y) RA: 315/30 ZR 21 (105Y) XL	RA: 11.5J x 21, RO 67	No	
20, 21-inch FA: 255/35 ZR 20 (97Y) XL RA: 315/30 ZR 21 (105Y) XL	FA: 9.5J x 20, RO 44		
20, 21-inch FA: 255/35 ZR 20 (93Y) RA: 315/30 ZR 21 (105Y) XL	RA: 12J x 21, RO 70	No	
Winter			
20, 21-inch FA: 245/35 R 20 95V XL RA: 305/30 R 21 104V XL	FA: 8.5J x 20, RO 40 RA: 11J x 21, RO 66	RA only	

*) Not for vehicles with Porsche Ceramic Composite Brake (PCCB).

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Wheels:

Overview of Porsche wheels for summer and winter tires Identification on inside of wheel: Wheel size, rim offset (RO) in mm, part number (without color code FFF) and Porsche logo

19-inch "Carrera 7" wheel

FA: 8.5J x 19, RO 52 (summer, winter) Part No. 992.601.025_FFF



Carrera 7

20-inch "Carrera 7" wheel

RA: 11.5J x 20, RO 67 (summer) Part No. 992.601.025.A_FFF

RA: 11J x 20, RO 66 (winter) Part No. 992.601.025.B_FFF

20-IIICH Carrera / wheel

20-inch "Carrera S5" wheel

FA: 8.5J x 20, RO 53 (summer, winter) Part No. 992.601.025.C_FFF (summer, winter) Part No. 992.601.029.K_FFF (summer)

RA: 11.5J x 21, RO 67 (summer) Part No. 992.601.025.D_FFF (summer) Part No. 992.601.029.L_FFF (summer)

RA: 11J x 21, RO 66 (winter) Part No. 992.601.025.E_FFF (winter)



Carrera 7



Carrera S5

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20-inch "RS Spyder Design 2" wheel

FA: 8.5J x 20, RO 53 (summer) Part No. 992.601.025.BB_FFF

RA: 11.5J x 21, RO 67 Part No. 992.601.025.G_FFF



RS Spyder Design 2

20-inch "Carrera Classic 3" wheel

FA: 8.5J x 20, RO 50 (summer) Part No. 992.601.025.BC_FFF

RA: 11.5J x 21, RO 67 (summer) Part No. 992.601.025.J_FFF

or

FA: 8.5J x 20, RO 53 (summer) Part No. 992.601.029.H_FFF

RA: 11.5J x 21, RO 67 (summer) Part No. 992.601.029.J_FFF



Carrera Classic 3

20-inch "Carrera Exclusive Design" wheel

FA: 8.5J x 20, RO 50 (summer) Part No. 992.601.025.BE_FFF

RA: 11.5J x 21, RO 67 (summer) Part No. 992.601.025.L_FFF

or

FA/RA: 11.5J x 21, RO 67 (summer) Part No. 992.601.025.BL_FFF

20-inch wheel "Turbo S 4"

FA: 9J x 20, RO 41 (summer) Part No. 992.601.025.AS_FFF

FA: 11.5J x 21, RO 67 (summer) Part No. 992.601.025.AA_FFF

FA: 8.5J x 20, RO 40 (winter) Part No. Part No. 992.601.025.AB_FFF

FA: 8.5J x 20, RO 50 (summer, winter) Part No. 992.601.025.AT RA: 11J x 21, RO 66 (winter)

Part No. 992.601.025.AC_FFF

20-inch "Turbo Exclusive Design" wheel

FA: 9.5J x 20, RO 44 (summer) Part No. 992.601.025.AE_FFF

or Part No. 992.601.025.AF_FFF

or

RA: 12J x 21, RO 70 (summer) Part No. 992.601.025.AJ_FFF

or Part No. 992.601.025.AG_FFF



Carrera Exclusive Design



Turbo S 4



Turbo Exclusive Design

20-inch "Turbo S Exclusive Design" wheel

FA: 9.5J x 20, RO 44 (summer) Part No. 992.601.025.AF_FFF

RA: 12J x 21, RO 70 Part No. 992.601.025.AG_FFF



Turbo S Exclusive Design

20-inch "Sport Classic II" wheel

FA: 9.5J x 20, RO 44 (summer) Part No. 992.601.025.AP_FFF

FA: 12J x 21, RO 70 (summer) Part No. 992.601.025.DQ__FFF

21-inch "Carrera S5" wheel

FA: 9J x 20, RO 41 Part No. 992.601.025.AR_FFF (summer) or FA: 8.5J x 20, RO 50 Part No. 992.601.025.R_FFF (summer)

RA: 11.5J x 21, RO 67 (summer) Part No. 992.601.025.N_FFF or Part No. 992.601.025.P_FFF (winter)

FA: 8.5J x 20, RO 40 RA: 11J x 21, RO 66 (winter) Part No. 992.601.025.Q_FFF



Carrera S5



RA: 11.5J x 21, RO 67 (summer) Part No. 992.601.025.G_FFF



RS Spyder Design 2



Carrera Classic 3

21-inch "Carrera Classic 3" wheel

RA: 11.5J x 21, RO 67 (summer) Part No. 992.601.025.J_FFF

21-inch "Carrera Exclusive Design" wheel

RA: 11.5J x 21, RO 67 (summer) Part No. 992.601.025.L_FFF



Carrera Exclusive Design



Turbo S 4



Turbo Exclusive Design

21-inch wheel "Turbo S 4"

RA: 11.5J x 21, RO 67 (summer) Part No. 992.601.025.AA_FFF

RA: 11J x 21, RO 66 (winter) Part No. 992.601.025.AC_FFF

21-inch "Turbo Exclusive Design" wheel

RA: 12J x 21, RO 70 (summer) Part No. 992.601.025.AJ_FFF

AfterSales

21-inch "Turbo S Exclusive Design" wheel

RA: 12J x 21, RO 70 (summer) Part No. 992.601.025.AG_FFF



Turbo S Exclusive Design



Turbo 5

21-inch "Turbo 5" wheel

RA: 11.5J x 21, RO 67 (summer) Part No. 992.601.025.N__FFF

RA: 11J x 21, RO 66 (winter) Part No. 992.601.025.Q__FFF

Information

Improper handling can damage the wheel surface. Carry out tire removal and mounting using a bead holding-down device only. Use a leather pad on the rim flange to support the valve insertion tool. Only use the Porsche centering clamping set for balancing. Do not use brushes to clean the wheels because brushes can cause deep scratches that cannot be removed by polishing. Never use solvents or other chemical substances on tires.

Wheel using wheel bolts:

Mounting:

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Tightening torque 160 Nm (118 ftlb.)

using central wheel lock:

Tightening torque 600 Nm (444 ftlb.)

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Summer Tires:

label value (link to EU database)					
911 Carrera/911 Carrera 4/911 Targa 4					
Michelin PilotSport 4S NAO					
FA: https://eprel.ec.europa.eu/qr/413170					
RA: https://eprel.ec.europa.eu/qr/410061					
Pirelli P Zero NAO					
FA: https://eprel.ec.europa.eu/qr/595483					
RA: https://eprel.ec.europa.eu/qr/595482					
Goodyear Eagle F1 Asymmetric3 NAO					
FA: https://eprel.ec.europa.eu/qr/529603					
RA: https://eprel.ec.europa.eu/qr/529604					
Pirelli P Zero NA1					
FA: https://eprel.ec.europa.eu/qr/596523					
RA: https://eprel.ec.europa.eu/qr/596522					
era 4S / Carrera GTS / Carrera 4 GTS / 911 IS Heritage Design Edition / Targa 4 GTS					
Goodyear Eagle F1 Asymmetric3 NAO					
FA: https://eprel.ec.europa.eu/qr/529603					
RA: https://eprel.ec.europa.eu/qr/529604					
Michelin PilotSport 4S NAO					
FA: https://eprel.ec.europa.eu/qr/409939					
RA: https://eprel.ec.europa.eu/qr/411576					
Pirelli P Zero NA1					
FA: https://eprel.ec.europa.eu/qr/596523					
RA: https://eprel.ec.europa.eu/qr/596522					

911 Turbo/911 Turbo S			
Tire size Tire make and type/ Iabel value (link to EU database)			
911 Carrer	a/911 Carrera 4/911 Targa 4		
FA: 255/35 ZR 20 (97Y) XL RA: 315/30 ZR 21 (105Y) XL	Goodyear Eagle F1 Super Sport NAO		
	FA: https://eprel.ec.europa.eu/qr/529629		
	RA: https://eprel.ec.europa.eu/qr/529628		
	Pirelli P Zero NA1		
FA: 255/35 ZR 20 (93Y) RA: 315/30 ZR 21 (105Y) XL	FA: https://eprel.ec.europa.eu/qr/596542		
	RA: https://eprel.ec.europa.eu/qr/596543		

Winter Tires:

Tire size	Tire make and type/ label value (link to EU database)					
911 Carre	911 Carrera/911 Carrera 4/911 Targa 4					
FA: 235/40 R 19 92V	Pirelli P Zero Winter NAO					
RA: 295/35 R 20 101V	FA: https://eprel.ec.europa.eu/qr/595748					
*)	RA: https://eprel.ec.europa.eu/qr/595749					
FA: 235/40 R 19 96V XL	Continental Wintercontact TS 860 S NA0					
RA: 295/35 R 20 105V XL	FA: https://eprel.ec.europa.eu/qr/479552					
*)	RA: https://eprel.ec.europa.eu/qr/479553					
	Continental TS 860 S NA0					
	FA: https://eprel.ec.europa.eu/qr/479365					
FA: 245/35 R 20 95V XL RA: 295/30 R 21 102V XL	RA: https://eprel.ec.europa.eu/qr/479508					
*)	Michelin Pilot Alpin 5 NAO					
	FA: https://eprel.ec.europa.eu/qr/409016					
	RA: https://eprel.ec.europa.eu/qr/410247					
	rera 4S / Carrera GTS / Carrera 4 GTS / 911 4S Heritage Design Edition / Targa 4 GTS					
FA: 235/40 R 19 92V	Pirelli P Zero Winter NAO					
RA: 295/35 R 20 101V	FA: https://eprel.ec.europa.eu/qr/595748					
*)	RA: https://eprel.ec.europa.eu/qr/595749					

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Tire size	Tire make and type/ label value (link to EU database)		
FA: 235/40 R 19 96V XL	Continental Wintercontact TS 860 S NA0		
RA: 295/35 R 20 105V XL	FA: https://eprel.ec.europa.eu/qr/479552		
*)	RA: https://eprel.ec.europa.eu/qr/479553		
	Continental TS 860 S NAO		
	FA: https://eprel.ec.europa.eu/qr/479365		
FA: 245/35 R 20 95V XL	RA: https://eprel.ec.europa.eu/qr/479508		
RA: 295/30 R 21 102V XL *)	Michelin Pilot Alpin 5 NAO		
	FA: https://eprel.ec.europa.eu/qr/409016		
	RA: https://eprel.ec.europa.eu/qr/410247		
	911 Turbo/911 Turbo S		
	Goodyear Ultragrip Performance Gen-1 NAO		
	FA: https://eprel.ec.europa.eu/qr/529616		
FA: 245/35 R 20 95V XL	RA: https://eprel.ec.europa.eu/qr/529627		
RA: 305/30 R 21 104V XL	Michelin Pilot Alpin 5 NA5		
	FA: https://eprel.ec.europa.eu/qr/410097		
	RA: https://eprel.ec.europa.eu/qr/411084		

*) Not for vehicles with Porsche Ceramic Composite Brake (PCCB).

Arrow with inscription "Rotation"	= directional mounting
"Inside/Outside" inscription	= mounting on specified side only
Arrow with both inscriptions "Rotation" and "Inside/Outside"	= directional mounting on specified side only.

i Information

"N..." = Specification code of the tire, e.g. "NAO", "NA1", "NA2" ... The complete "N ..." code of the relevant tire makes must be shown on the tire sidewall near the type designation.

Instructions for correct mounting of the tires are also given on the tire sidewall. If there are no mounting instructions on the tire sidewall, the tire must be mounted so that the DOT marking is visible from the outside.



Information

If a tire is damaged and it is not possible to determine with absolute certainty that there is no ply damage - with all of its consequences - or if the tire was thermally and/or mechanically overloaded due to a loss of pressure or other prior damage, replace the tire in question for safety reasons. Repairs to "V", "W", "Y" and "ZR" tires are not permissable, as well as the use of inner tubes in tubeless tires. Please inform your customers accordingly. It is advisable to mount winter tires at temperatures below 45° F/7°C, because the driving characteristics of summer tires are reduced at low temperatures. Extremely low temperatures can cause permanent damage to summer tires.

A WARNING

Driving with different tires (mixed tires)

- Uncontrollable vehicle handling
- Only use tires of the same make and type, with the same speed index and the same specification code ⇒ (NAO, NA1, NA2, etc.) on a vehicle.



Incorrect tire pressure

- Uncontrollable vehicle handling
- ⇒ Adjust the tire pressure according to specifications. Never allow the pressure to fall below the minimum pressure.
- \Rightarrow Check age of tires. Replace tires that are more than 6 years old.
- Perform visual inspections. ⇒
- Use only tires recommended by Porsche.

A WARNING

Driving at high speed with low tire pressure can cause irreparable damage to tires.

Set Comfort air pressure for tires only on vehicles with Tire Pressure Monitoring System (TPMS) and ⇒ "Comfort" selected in the "Tire pressure" main menu in the multi-function display.



The tire pressure applies only to the tire makes and types approved by Porsche, and is specified for cold tires (approx. **68° F/20°C**). The tire pressures must never be lower than the specified values.

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Standard tire pressure for summer tires + UHP

Standard tire pressure for summer tires + UHP						
911 Carrera/911 Carrera 4/911 Targa 4						
Tire size	Wheel size	Axle	Part load	Full load	Part load, comfort air pressure up to 270 km/h (165 mph)	Full load, comfort air pressure up to 270 km/h (165 mph)
235/40 ZR 19	8.5 x 19	FA	2.2 bar 220 kPa 31 psi	2.4 bar 240 kPa 35 psi	2.0 bar 200 kPa 29 psi	2.3 bar 230 kPa 33 psi
295/35 ZR 20	11.5J x 20	RA	2.5 bar 250 kPa 36 psi	3.0 bar 300 kPa 44 psi	2.2 bar 220 kPa 31 psi	2.6 bar 260 kPa 37 psi
245/35 ZR 20	8.5J x 20	FA	2.3 bar 230 kPa 33 psi	2.5 bar 250 kPa 36 psi	2.0 bar 200 kPa 29 psi	2.3 bar 230 kPa 33 psi
305/30 ZR 21	11.5J x 21	RA	2.6 bar 260 kPa 37 psi	3.1 bar 310 kPa 45 psi	2.2 bar 220 kPa 31 psi	2.6 bar 260 kPa 37 psi

	11 Carrera S	5 / 911 Carre 1) exc 2) e	pressure for so ra 4S / 911 Ca ept Cabriolet sp xcept Coupé wit rrera 4S Coupé	arrera GTS / 9 oort chassis th Aerokit	11 Carrera 4 (
Tire size	Wheel size	Axle	Part load	Full load	Part load, comfort air pressure up to 270 km/h (165 mph)	Full load, comfort air pressure up to 270 km/h (165 mph)
245/35 ZR 20	8.5J x 20	FA	2.3 bar 230 kPa 33 psi	2.5 bar 250 kPa 36 psi	2.0 bar 200 kPa 29 psi	2.3 bar 230 kPa 33 psi

305/30 ZR 21	11.5J x 21	RA	2.6 bar 260 kPa 37 psi	3.1 bar 310 kPa 45 psi	2.2 bar 220 kPa 31 psi	2.6 bar 260 kPa 37 psi
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Standard tire pressure for summer tires + UHP 911 Targa S / 911 Targa 4 GTS and 1) 992 Carrera S / Carrera 4S Cabriolet with sports chassis and sports aerodynamics 2) and Coupé with Aerokit 3) and 992 Carrera S / Carrera 4S Coupé with sports chassis and sports aerodynamics and without sliding roof							
Tire size	Wheel size	Axle	Part load	Full load	Part load, comfort air pressure up to 270 km/h (165 mph)	Full load, comfort air pressure up to 270 km/h (165 mph)	
245/35 ZR 20	8.5J x 20	FA	2.3 bar 230 kPa 33 psi	2.6 bar 260 kPa 37 psi	2.0 bar 200 kPa 29 psi	2.3 bar 230 kPa 33 psi	
305/30 ZR 21	11.5J x 21	RA	2.7 bar 270 kPa 39 psi	3.2 bar 320 kPa 46 psi	2.2 bar 220 kPa 31 psi	2.6 bar 260 kPa 37 psi	

	Standard tire pressure for summer tires + UHP							
	911 Turbo/911 Turbo S							
Tire size	Wheel size	Axle	Part load	Full load	Part load, comfort air pressure up to 270 km/h (165 mph)	Full load, comfort air pressure up to 270 km/h (165 mph)		
255/35 ZR 20	9/9.5J x 20	FA	2.4 bar 240 kPa 35 psi	2.6 bar 260 kPa 37 psi	2.1 bar 210 kPa 30 psi	2.3 bar 230 kPa 33 psi		
315/30 ZR 21	11.5/12J x 21	RA	2.9 bar 290 kPa 42 psi	3.3 bar 330 kPa 48 psi	2.4 bar 240 kPa 35 psi	2.7 bar 270 kPa 39 psi		
		•		-	•			

Standard tire pressure for winter tires

	Stan	dard tire press	ure for winter tires		
911 Carrera/911 Carrera 4/911 Targa 4					
Tire size	Wheel size	Axle	Part load	Full load	
235/40 R 19	8.5J x 19	FA	2.2 bar 220 kPa 31 psi	2.2 bar 220 kPa 31 psi	
295/35 R 20	11J x 20	RA	2.2 bar 220 kPa 31 psi	2.5 bar 250 kPa 36 psi	
245/35 R 20	8.5J x 20	FA	2.2 bar 220 kPa 31 psi	2.5 bar 250 kPa 36 psi	
295/30 R 21	11J x 21	RA	2.4 bar 240 kPa 35 psi	2.9 bar 290 kPa 42 psi	

Standard tire pressure for winter tires						
911 Carrera S / 911 Carrera 4S / 911 Carrera GTS / 911 Carrera 4 GTS 1) except Cabriolet sport chassis 2) except Coupé with Aerokit 3) except Carrera S Coupé and Carrera 4S Coupé with sports chassis and without sunroof						
Tire size	Wheel size	Axle	Part load	Full load		
235/40 R 19	8.5J x 19	FA	2.2 bar 220 kPa 31 psi	2.2 bar 220 kPa 31 psi		
295/35 R 20	11J x 20	RA	2.2 bar 220 kPa 31 psi	2.5 bar 250 kPa 36 psi		
245/35 R 20	8.5J x 20	FA	2.2 bar 220 kPa 31 psi	2.5 bar 250 kPa 36 psi		

295/30 R 21 11 J x 21 RA	2.4 bar 240 kPa 35 psi	2.9 bar 290 kPa 42 psi	
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	Stan	dard tire press	ure for winter tires	
1) 992 (Carrera S / Carrera 3) and 992 Car	4S Cabriolet with 2) and Coupé rera S / Carrera	Targa 4 GTS and n sports chassis and spo with Aerokit 4S Coupé with sports cl and without sliding roof	nassis
Tire size	Wheel size	Axle	Part load	Full load
235/40 R 19	8.5J x 19	FA	2.2 bar 220 kPa 31 psi	2.3 bar 230 kPa 33 psi
295/35 R 20	11J x 20	RA	2.2 bar 220 kPa 31 psi	2.6 bar 260 kPa 37 psi
	-			
245/35 R 20	8.5J x 20	FA	2.2 bar 220 kPa 31 psi	2.5 bar 250 kPa 36 psi
295/30 R 21	11J x 21	RA	2.5 bar 250 kPa 36 psi	2.9 bar 290 kPa 42 psi

	Stan	dard tire press	ure for winter tires		
911 Turbo/911 Turbo S					
Tire size	Wheel size	Axle	Part load	Full load	
245/35 R 20	8.5J x 20	FA	2.2 bar 220 kPa 31 psi	2.5 bar 250 kPa 36 psi	
305/30 R 21	11J x 21	RA	2.6 bar 260 kPa 37 psi	3.0 bar 300 kPa 44 psi	

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Snow Chains: WARNING

Incorrectly installed snow chains

- Uncontrollable vehicle handling
- Do not exceed the maximum speed of Speed 30 mph/50 km/h.
- Observe installation instructions from the chain manufacturer.

Porsche offers the following snow chains as accessories:

Tire size	e size Porsche Part No. Type of snow chain	
295/35 R 20	002 044 (00 4	Link turns shain quisk fit
295/30 R 21	992.044.690.A	Link-type chain, quick fit

Wheel Storage: •

- Tires must be stored in a cool, dry and dark room with adequate ventilation.
 - Tires must never come into contact with fuel, oil, grease or chemicals.
 - Do not store summer tires in storage areas with ambient temperatures of less than 5° F (-15° C).
 - Complete wheel & tire assemblies can be stacked for storage; we recommend that you increase the tire pressure by approximately 6 psi (0.4 bar).
 - Optimum conditions for storage of the complete wheels are provided by the Original Porsche storage trolley, Part No. 000.044.000.38.
 - If the tires are not mounted on wheels, it is best to store them in a vertical position.
 - We recommend that you turn tires stored in this position every two weeks in order to prevent flat spots.
 - Tires that are stacked in a horizontal position will become severely deformed and cannot be seated properly in the rim flange when they are mounted.

General

- Always use new valves when changing tires. Information:
 - Always observe any possible instructions concerning the rolling direction and/or specifying which side the tires must be mounted on.
 - Coat the tire beads and humps with mounting lubricant before mounting the tire. This ensures that the tire beads will slide over the humps easily.
 - In order to prevent the tire from turning on the wheel, avoid extreme driving maneuvers (acceleration and braking) during the first 100 to 200 miles with new or recently mounted tires.
 - In order to optimize smoothness of rolling, it is appropriate and necessary in individual cases to mount the tire in a certain (favorable) position with respect to the wheel (matching).

Matching (uncontrolled and controlled) is explained below: Uncontrolled matching:

Turning the tire on the wheel by 90° or 120° if necessary in order to achieve an acceptable value with regard to rolling smoothness (true running, imbalance and weight distribution of balance weights).

Controlled matching:

- With a balancing machine with matching program. In most cases, this produces an even better result with regard to the rolling smoothness (true running, imbalance and weight distribution of the balance weights) than can be achieved with uncontrolled matching.
- Maximum permissible radial runout and lateral runout of the wheels < 0.7 mm. Maximum permissible radial runout and lateral runout of the wheels with tires < 1.25 mm. Values < 1.50 mm ideally approx. 0.5 mm are desirable.
- The mounting pressure (seating pressure) of 58 psi/4.0 bar overpressure must not be exceeded before both tire beads are evenly seated on the rim flange.

New Tires (Replacements):

- If new tires are to be mounted or the tires of one axle are to be replaced, tires of the same make, type and with the same specification code must always be used on each of the two axles.
- If tires are replaced on one axle only, the different tread depth from that on the other axle can cause a noticeable change in the familiar handling.
- This is especially the case if new tires are mounted on the rear axle.
- This effect decreases with increasing tire mileage.

When replacing a tire on an axle, make sure that the tread depth of the new tire does not differ from that of the other tire on the same axle by more than 30 %.

Refer to WM 449503 for specific details of the vehicle you are working on.

- >The 2mm specification will be given here.
- > If there is none listed then the default is 30%.

Repairs to Tires:

- If a tire is damaged and it cannot be determined with absolute certainty that there is no ply damage with all of its consequences or if the tire was thermally or mechanically overloaded due to a loss of pressure or other prior damage, we recommend replacement of the tire in question for safety reasons.
- Repairs to "V", "W", "Y", and "ZR" tires are not permissible, as is the use of inner tubes in tubeless tires.

Tire Aging:

- Tires age due to chemical and physical processes, which can impair their function.
- Tires that are stored unused for an extended period harden and become brittle faster than tires that are in continual use.
- Hairline aging cracks can occur on older tires.
- On tires in continual use, the kneading action activates the plasticizer in the rubber and thereby prevents hardening and cracking.
- Therefore, attention should be paid not only to the tread depth but also to the age of the tire.
- Tires should not be older than 6 years.
- The age of the tire can be determined via the DOT code on the sidewall, which indicates the production date of the tire: e.g. DOT 2201 = 22nd week of 2001.

Manufacturer's Certificate	911 (992)			Λ
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