Technical Service Bulletin

Mazda North American Operations Irvine, CA 92618-2922



Subject:

WHISTLING NOISE FROM FRONT WINDOW GLASS WHEN DRIVING AT HIGHWAY SPEED

Bulletin No.: 09-028/21

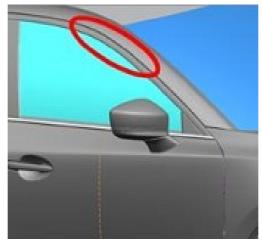
Last Issued: 09/17/2021

APPLICABLE MODEL(S)/VINS

2017-2021 CX-5

DESCRIPTION

Some customers may complain about a whistling noise heard from the top of the A-pillar area when driving at highway speeds.



When driving under following conditions, a negative pressure is generated on the doors pulling them outward and resulting in weatherstrip vibration.

- The vehicle is exposed to a side wind while driving at highway speeds.
- The vehicle is exposed to a strong side wind while driving at a speed slightly higher than highway speed.

Customers having this concern should have their vehicle repaired using the following repair procedure.

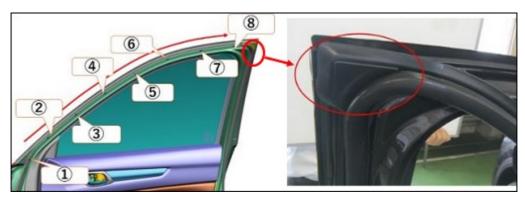
REPAIR PROCEDURE

- 1. Verify the customer concern.
- 2. Remove the upper-side front door weatherstrip.

NOTE: Use a fastener remover and remove the fasteners in the order shown below.

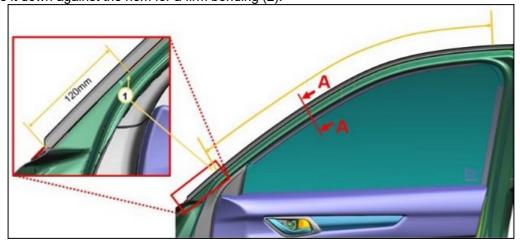
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NOTE: Do not remove the fastener in the corner (indicated by the red circle above/right, p/n KB7W-5*-762), as it could break.

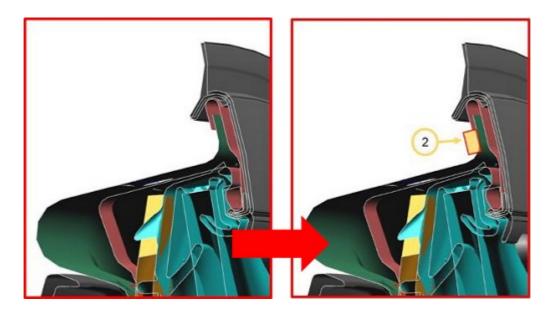
- 3. Remove any grease or dust from the surface where the weatherstrip was attached.
- 4. Attach the pads next to the front doors hem:
 - a) Attach the longest pad (t2.4 x w4 x L1000mm) as shown below.
 - Start attaching from the front side, 120mm away from the sash molding tip (1).
- While attaching the pad, it may wander, so initially attach the pad lightly and after the whole length of the pad is positioned, press it down against the hem for a firm bonding (2).



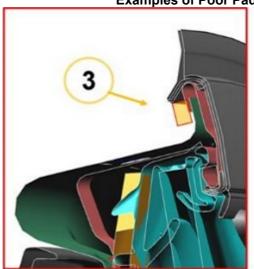
SEC. A-A

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Examples of Poor Pad Attachment (3 and 4)



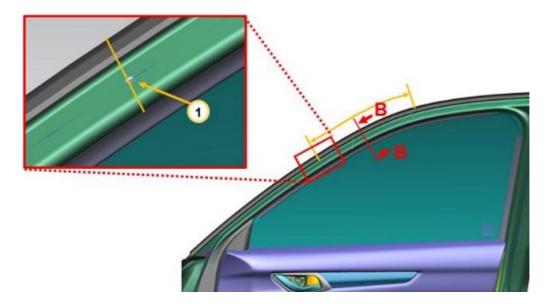


- b) Attach pad (t1.9 x w4 x L300) onto the long pad installed in step a above.
- Use fastener No. 4 position (1) as a reference for the attachment starting point.
- While attaching the pad, it may wander, so initially attach the pad lightly and after the pad is positioned, press it for final bonding (2).

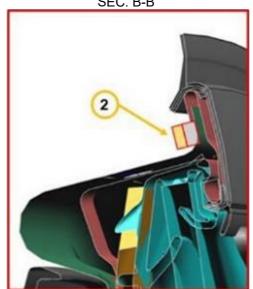
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SEC. B-B



- 5. Reinstall the weatherstrip with the fasteners (BC1D-58-762). **NOTE:** If the fasteners are damaged, replace them with new ones.
- 6. Repeat steps 2 5 for the other side front door.
- 7. Verify the whistling noise is gone.

PARTS INFORMATION

Parts Number Des	SCHOULD QLY.	Notes
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	Last Issued : 09/17/2021	
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KBY0-58-769	Pad	1	Includes pads for both sides
BC1D-58-762	Fastener	(Max. 16)	Replace if broken during the repair
KB7W-58-762	Fastener	1	For right side front door: Replace only if broken during the repair*
KB7W-59-762	Fastener	1	For left side front door: Replace only if broken during the repair*

^{*}Fasteners KB7W-58-762 and KB7W-59-762 are not supposed to be removed during the repair.

WARRANTY INFORMATION

Bulletin No.: 09-028/21

NOTE:

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's New Vehicle Limited Warranty term.
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	А
Symptom Code	82
Damage Code	97
Part Number Main Cause	KBY0-58-769
Quantity	1
Operation Number / Labor Hours:	XXS6CXRX / 0.6 Hrs.

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