Technical Service Bulletin

Mazda North American Operations Irvine, CA 92618-2922



Subject:		
CHECK ENGINE LIGHT ON WITH DTC P0126:00	Bulletin No.: 01-011/21	
	Last Issued : 09/27/2021	

BULLETIN NOTES

This bulletin supersedes the previously issued bulletin(s) listed below. The changes are noted below in Red.

Previously Issued TSBs:	Date(s) Issued
01-011/21	04/22/21

APPLICABLE MODEL(S)/VINS

2019-2021 Mazda3 2018-2021 (US spec) / 2019-2021 (Mexico spec) Mazda6 2019-2021 CX-3 2018-2021 CX-5 2020-2021 CX-30

NOTE: Vehicles with SKYACTIV-G 2.5T (turbo) are not applicable.

DESCRIPTION

Some customers may experience the CHECK ENGINE light ON with DTC P0126:00 (Thermostat stuck open) and one or more of the following symptoms:

- · The engine takes longer to warm up
- The engine temperature gauge fluctuates
- · The low coolant temperature indicator (blue) light stays on longer or comes on while driving
- · Poor heater performance, especially at idle

NOTE: Vehicles with SKYACTIV-G 2.5T are not applicable.

Due to production variety of the failsafe thermostat integrated in the coolant control valve, engine coolant may enter into a dry hollow in the failsafe thermostat, resulting in unintended opening of the failsafe thermostat at lower temperatures (104-176 °F (40-80 °C)). To eliminate this concern, the production process of the coolant control valve has been modified.

Page 1 of 5

Last Issued : 09/27/2021

REPAIR PROCEDURE

Bulletin No.: 01-011/21

- 1. Verify customer concerns and check the coolant temperature in the freeze frame data.
 - If it is at around 104-176 °F (40-80 °C), proceed to step 2.
 - If it is not at around 104-176 °F (40-80 °C), this TSB is not applicable. Diagnose according to the instruction on MGSS
- 2. Replace the coolant control valve with a new one according to the instruction on MGSS (COOLANT CONTROL VALVE REMOVAL/INSTALLATION).
 - Mazda3 (COOLANT CONTROL VALVE REMOVAL/INSTALLATION)
 - Mazda6 (COOLANT CONTROL VALVE REMOVAL/INSTALLATION)
 - CX-3 (COOLANT CONTROL VALVE REMOVAL/INSTALLATION)
 - CX-5 (COOLANT CONTROL VALVE REMOVAL/INSTALLATION)
 - CX-30 (COOLANT CONTROL VALVE REMOVAL/INSTALLATION)
- 3. Warm up the engine and confirm that the primary malfunction is resolved according to the instruction on MGSS (Repeatability verification procedure in the DTC P0126:00 [PCM]).
 - Mazda3 (DTC P0126:00 [PCM (SKYACTIV-G)])
 - Mazda6 (DTC P0126:00 [PCM (SKYACTIV-G)])
 - CX-3 (DTC P0126:00 [PCM (SKYACTIV-G)])
 - CX-5 (DTC P0126:00 [PCM (SKYACTIV-G)])
 - CX-30 (DTC P0126:00 [PCM (SKYACTIV-G)])
- 4. Verify repair.

PARTS INFORMATION

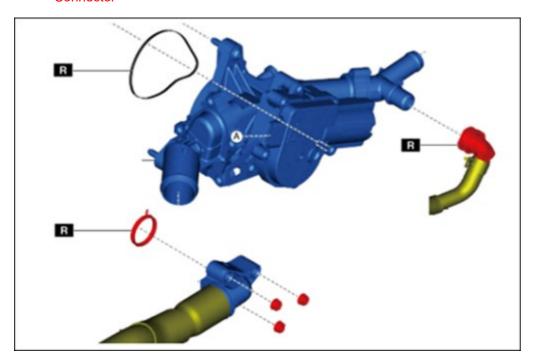
Parts Number	Description	Qty.	Notes	
PYFD-15-16Z	Valve, Water Control	1	O-ring included	
PYFB-15-169	Gasket, Water Outlet	1	[R] for Lower radiator hose component	
PE13-15-296	Connector	1	[R] for water hose for A/T oil cooler	
PYFA-15-592A	O-Ring (Water Outlet)	1	[R] for ECT sensor No.2	
PYFB-15-113	Washer	1	[R] for ECT sensor No.2	
0000-77-508E-20	Coolant	as needed	eeded 7.8 US qt (7.4L, 6.5 Imp qt) maximum	

[R]: Replacement parts

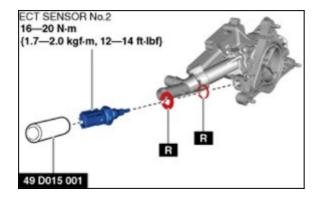
Page 2 of 5

Replacement parts locations

- O-ring
- Gasket
- Connector



· O-ring and washer for ECT sensor No.2



Page 3 of 5

Bulletin No.: 01-011/21

NOTE: Since the modification has been implemented during the production of the part number without a suffix, it is necessary to check the suffix and the production date code of the obtained part.

- If available part is PYFD-15-16ZA or with later suffix, the following procedure is not necessary.
- 1. With a smart phone, scan the two dimensional code on the water control valve.
- 2. The code consists of three blocks of codes where the sample picture is read as PYFD1516Z <u>171115</u> 0000063 and the second block of the code is the production date in <u>YYMMDD</u> format.
 - If the second block of the code is <u>201116 or greater</u> (meaning November 16, 2020 or later), the coolant control valve is modified.



Page 4 of 5

WARRANTY INFORMATION

NOTE:

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's Powertrain Warranty term, Calif. Emission Warranty (long term) [except 2018 Mazda6, 2019 CX-3 and 2018 CX-5], or Calif. Emission Warranty (short term) [2018 Mazda6, 2019 CX-3 and 2018 CX-5]
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	А	
Symptom Code	6X	
Damage Code	9K	
Part Number Main Cause	PYFD-15-16Z	
Quantity	1	
Operation Number / Labor Hours:	See chart below.	

Model	Spec	Operation No.	Labor Hours	
Mada3	2.0L	XXT2BARX	1.3 Hrs.	
	2.5L-A/T	XXT2BBRX		
	2.5L-M/T	XXT2BCRX	1.2 Hrs.	
CX-3	2.0L	XXT2BARX	1.2 Hrs.	
CX-30	2.0L	XXT2BARX	1.2 Hrs.	
	2.5L without cylinder deactiv ation	XXT2BDRX		
	2.5L with cylinder deactivati on	XXT2BERX	1.3 Hrs.	
Mazda6	2.5L	XXT2BFRX	1.3 Hrs.	
CX-5	2.0L-M/T	XXT2BGRX	1.2 Hrs.	
	2.0L-A/T	XXT2BHRX	1.3 Hrs.	
	2.5L	XXT2BFRX		

Page 5 of 5