Field Service Campaign

September 2021 SF636A

Subject: Western Star 49X Differential Lock -Parameter Update

Models Affected: Specific model year 2021-2022 Western Star 49X vehicles, manufactured February 10, 2020, through March 15, 2021.

General Information

Daimler Trucks North America LLC (DTNA), on behalf of its wholly owned subsidiary Western Star Truck Sales, Inc., is initiating Field Service Campaign SF636A to modify the vehicles mentioned above.

Vehicles may automatically disengage the differential lock without warning when vehicle speed reaches 25 mph.

The differential lock parameters will be updated to eliminate this automatic disengagement.

There are approximately 253 vehicles involved.

Additional Repairs

Dealers must complete all outstanding Recall and Field Service campaigns prior to the sale or delivery of a vehicle. A Dealer will be liable for any progressive damage that results from its failure to complete campaigns before sale or delivery of a vehicle.

Owners may be liable for any progressive damage that results from failure to complete campaigns within a reasonable time after receiving notification.

Please contact Warranty Campaigns for consideration of additional charges prior to performing the repair.

Work Instructions

Please refer to the attached work instructions. Prior to performing the campaign, check the vehicle for a completion sticker (Form WAR261).

Replacement Parts

This is a parameter update; no replacement parts required.

Removed Parts

U.S. and Canadian Dealers, please follow Warranty Failed Parts Tracking shipping instructions for the disposition of all removed parts. Export distributors, please destroy removed parts unless otherwise advised.

Labor Allowance

 Table 1 - Labor Allowance

Campaign Number	Procedure	Time Allowed (hours)	SRT Code	Corrective Action
SF636A	PARAMETER UPDATE, WST, DIFFERENTIAL LOCK UPDATE	0.3	996-F030A	12-Repair Recall/Campaign

Table 1

IMPORTANT: When the campaign has been completed, locate the base completion label in the appropriate location on the vehicle, and attach the gray completion sticker provided in the field service kit (Form WAR261). If the vehicle does not have a base completion label, clean a spot on the appropriate location of the vehicle and first attach the base completion label (Form WAR259). If a field service kit is not required or there is no completion sticker in the kit, write the campaign number on a blank sticker and attach it to the base completion label.

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Claims for Credit

You will be reimbursed for your parts, labor, and handling (landed cost for Export Distributors) by submitting your claim through the Warranty system within 30 days of completing this campaign. Please reference the following information in OWL:

- Claim type is Field Service Campaign.
- In the Campaign field, enter the campaign number and appropriate condition code (SF636-A).
- In the Primary Failed Part field, enter 25-SF636-000.
- In the Parts section, there should be no entry unless due to special circumstances.
- In the Labor section, enter the appropriate SRT from the Labor Allowance Table. Administrative time will be included automatically as SRT 939-6010A for 0.3 hours.
- The VMRS Component Code is F99-999-005 and the Cause Code is A1 Campaign.
- This Field Service Campaign will **terminate on September 30**, **2022**. Dealers will be notified of any changes to the termination date via an Important Campaign Information Letter posted on DTNAConnect.

IMPORTANT: OWL must be viewed prior to beginning work to ensure the vehicle is involved and the campaign has not previously been completed. Also, check for a completion sticker before beginning work.

All claims must be submitted within 30 days of the repair and within 30 days of the termination date of the campaign. U.S. and Canadian Dealers: All excess inventory to be returned to the PDC following the conclusion of the campaign must be returned in resaleable condition to the Memphis PDC within 90 days from the termination date. Please submit a PAR to request return to the Memphis PDC. (Canadian dealers should return the kits to their facing PDC.) Export Distributors: Excess inventory is not returnable.

For questions, U.S. and Canadian dealers, contact the Warranty Campaigns Department via Web inquiry at DTNAConnect.com/WSC, or the Customer Assistance Center at (800) 385-4357, if you have any questions or need additional information. Export distributors submit a Web inquiry or contact your International Service Manager.

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Copy of Notice to Owners

Subject: Western Star 49X Differential Lock -Parameter Update

Daimler Trucks North America LLC (DTNA), on behalf of its wholly owned subsidiary Western Star Truck Sales, Inc., is initiating Field Service Campaign SF636A to modify specific model year 2021-2022 Western Star 49X vehicles, manufactured February 10, 2020, through March 15, 2021.

Vehicles may automatically disengage the differential lock without warning when vehicle speed reaches 25 mph.

The differential lock parameters will be updated to eliminate this automatic disengagement.

Please contact an authorized DTNA dealer to arrange to have the campaign performed. To locate an authorized dealer, go to Daimler-TrucksNorthAmerica.com/Contact-Us/. Scroll down to "Locate a Dealer," and select the appropriate brand. The campaign will take approximately one half hour and will be performed at no charge to you.

This Field Service Campaign will **terminate on September 30**, **2022**. Please make sure the campaign is completed prior to this date. Work completed after this date will be done at the customer's expense.

As stated in the terms of your express limited warranty, Daimler Trucks North America LLC will not pay for any damage caused by failure to properly maintain your vehicle. Daimler Trucks North America LLC considers the work necessary under this campaign to be proper maintenance and will, therefore, not pay for any damage to your vehicle caused by your failure to have the repairs that are the subject of this campaign performed in a reasonable time.

Contact the Warranty Campaigns Department at (800) 547-0712, from 7 a.m. to 4 p.m. Pacific Time, Monday through Friday, e-mail address DTNA.Warranty.Campaigns@Daimler.com, or the Customer Assistance Center at (800) 385-4357, if you have any questions or need additional information.

WARRANTY CAMPAIGNS DEPARTMENT

Enclosure

Field Service Campaign

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Work Instructions

Subject: Western Star 49X Differential Lock -Parameter Update

Models Affected: Specific model year 2021-2022 Western Star 49X vehicles, manufactured February 10, 2020, through March 15, 2021

Differential Lock Parameter Update

- 1. Check the base label (Form WAR259) for a completion sticker for SF636 (Form WAR261) indicating this work has been done. The base label is usually located on the passenger door about 12 inches (30 cm) below the door latch. If a sticker is present, no work is needed. If there is no sticker, proceed with the next step.
- 2. Park the vehicle on a level surface, shut down the engine, and set the parking brake. Chock the tires.

IMPORTANT: Make sure that DiagnosticLink® is updated to the latest version (8.14 SP3 at the time of publication, or newer) before programming the vehicle.

- 3. Open DiagnosticLink prior to connecting to the vehicle.
- 4. Using DTNAConnect credentials, connect DiagnosticLink to the server. The sign-in to the server will remain active until DiagnosticLink is closed. See Fig. 1.

Authentication		
Please enter your use	er name and p	bassword.
<u>U</u> ser Name		
Remember my us	er name	
Password		
Logon Help		
You have 60 days ren login is required to k	maining befor eep the tool a	re a server active.
	OK	Cancel
/14/2021		f12084

Fig. 1, Sign-In Window

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5. Connect the vehicle to DiagnosticLink. Ensure the sSAM rollcalls, and is visible in the 'Connections' window. See Fig. 2.



Fig. 2, sSAM Connected

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6. Open the 'Parameters' tab, and allow the parameters to be read completely by DiagnosticLink, as indicated by the status bar at the bottom of the screen. See Fig. 3.

Q • Q • ⇒ Q ∩ Q ∞ Log Entertie	H H B A B A B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B B
- Identification	Parameters With the Cascadia 126 Sleeper Cab 6 x 4 Truck-Tractor Diagnostic
Fault Codes	Idle and PTO Shutdown Initialize CTP Instrument Cluster Device Variants Migration Plausibility Optimized Idle Progressive Shift PTO Speed Limiter Transfer Accumulators All Parameters Compare Parameters Compare Server Data Cruise Control DPF History Engine Protection Fai Fleet Management Global Variant Coding Group Coding Stri
V Troubleshooting	Parameter Part Value Units Minimum Maximum Default Access Description
2 Instrumentation	MCM21T - Motor Control Module 2.1 G TCM01T - Transmission Control Module MY2013
Service Routines	ABS02T - Antilock Braking System JPPC01T - Integrated Predictive Powertrain Control
🗿 I/O Control	016_cdi_p_logConf 032_recon_p_Hrzn 2
Parameters	** • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • • </td
Connections	037_core_p_MapConf 040_core_p_SvConf
CPC302T: Online	H 41_core_p_CvConf C 42_core_p_DeConf
Motor Control Module 2.1 MCM21T: Online	d43_core_p_PmhConf d44_core_p_DbConf 3
TCM01T: Online	Image: Contract of the second seco
ABS02T: Online Integrated Predictive Powe IPPC01T: Reading (91.5%)	∞ 064_core.p.PsConf ⊞ € 065_core.p.PsSitConf ⊞ € 066_core.p.PsSitConf
Steering Angle Sensor SAS01T: Online	BellowloadConf Reading parameters.
O J1708 0% O J1939 45%	Send O Information
)2/04/2021	f120
 Connections Lis Parameters Tab 	t 3. 'Reading Parameters' Progress Bar

Fig. 3, Connecting Default ECUs and Reading Vehicle Parameters in DiagnosticLink

7. Go to 'Program Device,' and make sure that the vehicle identification number (VIN) information that appears is correct. If not, remove each VIN by selecting the 'Remove' button located at the far right-hand side of that VIN. To remove all the VINs at once, select the 'Remove All' button at the bottom of the screen. See Fig. 4.

If the VIN is not automatically detected, select 'Add request,' then enter the VIN. Select the electronic control unit (ECU) to be connected. See Fig. 5 and Fig. 6.

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- Identification	Program Device 2021 Freightliner New Cascadia 125 Day Cab 6 x 4 Truck-Tractor Ingine DOCC20-D015 Transmission 0172-0012 DC	DiagnosticLink
Fault Codes	Unit Software Datasets Diagnostic descriptions	+ Connected unit
Troubleshooting	Downloaded unit data	
1 Instrumentation	3A D12 40 - 47 0724 - 2020 Freightliner New Cascadia 126 Day Cab ✓ Unit data last downloaded on Wednesday. Powretra nate: OK	
Service Routines	Chaise status CK 1F R3N 55 - 47 0814 - 2021 Freightliner New Cascadia 126 Sleeper Cab	
() I/O Control	Powertan and accurate data and a compatible set and 1 device errors User Requested hardware part number not valid (IPPC01T) Chasic effects of a compatible set and 1 device errors	Refresh Remove
Parameters		
Rogram Device		
1 Flash		1
Application Status		
Logged Connections (paused)		
Common Powertrain Cont A CPC501T: Online Motor Control Module 2.1 MCM21T: Online	2	
Transmission Control Mod TCM01T: Online		
ABS02T: Online		
Steering Angle Sensor SAS01T: Online	Add request Refresh All Remove All Connect to server	
07/13/2021		f121011
1. Remove But	ton 2. Remove All Button	

Fig. 4, Removing VINs



Fig. 5, Add Request and Connected Unit Button

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icle identificatio	on 💿	
CHEDV4MSMA7	7207	
ine Serial Numb	oer (Un	it Number)
ine Senai Numi		it Number/
ice controllers f	for this	aquipment
ice controllers f	for this	equipment
Add 样 Remov	/e	
Device		Hardware Part Number
CPC501T	•	A05 02-001
CPC501T MCM21T	•	A05 02-001 A00 35-001
CPC501T MCM21T TCM01T	•	A05 02-001 A0C 35-001 A05 09-003
CPC501T MCM21T TCM01T IPPC01T	• • •	A05 02-001 A0C 35-001 A05 09-003 Alnvalidval
CPC501T MCM21T TCM01T IPPC01T SAS01T	• • • •	A05 02-001 A0C 35-001 A05 09-003 Alnvalidval A0C 334-001
CPC501T MCM21T TCM01T IPPC01T SAS01T ICC501T	• • • • • •	A05 02-001 A0C 35-001 A05 09-003 Alnvalidval A0C 334-001 A01 521-001
CPC501T MCM21T TCM01T IPPC01T SAS01T ICC501T HVAC_F01T	• • • • • • • • •	A05 02-001 A0C 35-001 A05 09-003 Alnvalidval A0C 334-001 A01 521-001 06000
CPC501T MCM21T TCM01T IPPC01T SAS01T ICC501T HVAC_F01T SSAM02T	•	A05 02-001 A0C 35-001 A05 09-003 Alnvalidval A00 334-001 A01 521-001 06- -000 A06 4-002
CPC501T MCM21T TCM01T IPPC01T SAS01T ICC501T HVAC_F01T SSAM02T CGW04T	• • • • • • • • • • • • • • • • • • • •	A05 02-001 A0C 35-001 A05 09-003 Alnvalidval A00 334-001 A01 521-001 06- -000 A06 4-002 06- -001
CPC501T MCM21T TCM01T IPPC01T SAS01T ICC501T HVAC_F01T SSAM02T CGW04T RDF02T	• • • • • • •	A05 02-001 A0C 35-001 A05 09-003 Alnvalidval A00 334-001 A01 521-001 06- -000 A06 4-002 06- -001 A00

Fig. 6, Manually Connecting to DiagnosticLink

8. Select 'Connected Unit.' Make sure the VIN information populated in the center window is correct, then select 'Download data from server' at the lower left-hand side of the screen. See Fig. 7.



Fig. 7, Downloading Data from the Server

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NOTE: In some vehicles, the SSAM parameters **PACS_DiffLk_MaxEngSpeed** and **PACS_DiffLk_RA_Dissen-ggSpeed** may have already been updated to what is shown in step 9.

- 9. After the server data download is complete, go to the 'Parameters' tab, then set the two parameters of the SSAM02T ECU as follows.
 - Set PACS_DiffLk_MaxEngSpeed to A0284579658-001 PACS DiffLk MaxEngSpeed = 65534. See Fig. 8

DPF Summary Data	Engine Brake Config	Engine Bra	ake Config	Engine	Brake Config	Engine Brake	e Config	Engine Protection	Engine Pr	otection E	ngine Protecti
Fleet Management	Fuel Economy	Fuel Econon	ny Fuel	Economy	Global	Variant Coding	Gree	en House Gas Emissio	ons Grou	p Coding St	rings Idle
Initialize CTP Inputs	and Outputs Inputs an	nd Outputs	Inputs and	Outputs	Instrument	Cluster Device V	ariants	Migration Plausibility	y Optimize	d Idle Optir	nized Idle Op
РТО	PTC)		Speed	Limiter		Speed	l Limiter	S	peed Limiter	
All Parameters	BHM Circuit Inform	ation	BHM Featu	ure Config	guration	Compare Par	ameters	Compare Ser	ver Data	Cruise C	ontrol
Parameter					Part		Value	e	Units		Minimum
🖃 톋 🛛 ACS Rear	Differential Locks				n/a						
PACS_rdl_l	Reserved01_U16				n/a		0.0		mph		0.0
PACS_Diff	Lk_MaxEngSpeed				A02244	32558-001	iffLk N	/laxEngSpeed = 8 🗸	mph		0.0
PACS_DiffLk_RelEnggSpeed_RA			A02144	A0214439658-001 A0224432558-001 PACS DiffLk MaxEng			gSpeed = 8				
PACS_Diff	Lk_MaxEnggSpeed_RA				n/a		A028	4579658-001 PACS [DiffLk MaxEn	gSpeed = 6	5534 .0
PACS_Diff	LkRA_enggSpeed				n/a		4072	0.9	mph		5.0
PACS_Diff	Lk_RA_DisenggSpeed				A02144	39758-001	24.9		mph		0.0
PACS_Diff	Lk_FeedbSwRA1				A02945	71858-001	Use H	lardware Pin			
PACS_Diff	Lk_FeedbSwRA2				A02945	72158-001	Use H	lardware Pin			
PACS_Diff	Lk_FeedbSwRA3				A02945	72358-001	No Fe	eedback			
PACS_RA_	switch_type				n/a		No sv	witch available			
PACS_RA2	_switch_type				n/a		No sv	witch available			
PACS_Diff	Lk_Buzzer				A01544	31158-001	Disat	oled			
PACS_Diff	Lk_solenoid_RA				A01544	36558-001	prese	ent			
PACS_Diff	Lk_Solenoid_RA2				A01544	39458-001	Not p	present			
PACS_Diff	Lk_Solenoid_RA3				A01544	39658-001	Not p	present			
PACS_Diff	LckSW_Var_DTNA				A01544	39958-001	RA_Ir	ndp_Momentary_Sw			
PACS_ASR	engage Rg RA1				n/a		Deac	tivate(d)			

Fig. 8, Setting Parameter PACS_DiffLk_MaxEngSpeed

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• Set PACS_DiffLk_RA_DissenggSpeed to A0284579758-001 PACS DiffLk RA DissenggSpeed = 65534. See Fig. 9.

DPF Summary Data Fleet Management	Engine Brake Config Engine B Fuel Economy Fuel Econo	Brake Config Engine Brake Confi Dmy Fuel Economy Globa	g Engine Brake Config I I Variant Coding Green I	Engine Protection Engine Pr House Gas Emissions Grou	otection Engine Protection
Initialize CTP Inputs	and Outputs Inputs and Outputs	Inputs and Outputs Instrument	Cluster Device Variants Mi	gration Plausibility Optimize	d Idle Optimized Idle Op
PTO	РТО	Speed Limiter	Speed Li	miter S	peed Limiter
All Parameters	BHM Circuit Information	BHM Feature Configuration	Compare Parameters	Compare Server Data	Cruise Control C
Parameter	Differential Locks	Part n/a	Value	Units	Minimum
PACS_rdl_F	Reserved01_U16	n/a	0.0	mph	0.0
PACS_DiffL	k_MaxEngSpeed	A02244	432558-001 5.0	mph	0.0
PACS_DiffL	k_RelEnggSpeed_RA	A0214	439658-001 40720.9	mph	0.0
PACS_DiffL	k_MaxEnggSpeed_RA	n/a	40720.9	mph	0.0
PACS_DiffL	.kRA_enggSpeed	n/a	40720.9	mph	0.0
PACS_DiffL	k_RA_DisenggSpeed	A0214	439758-001 RA Diser	nggSpeed = 40 🗸 mph	0.0
PACS_DiffL	k_FeedbSwRA1	A0294	571858-001 A02144	39758-001 PACS DiffLk RA Dis	enggSpeed = 40
PACS_DiffL	k_FeedbSwRA2	A0294	572158-001 A02845	79758-001 PACS DiffLk RA Dis	enggSpeed = 65534
PACS_DiffL	k_FeedbSwRA3	A0294	572358-001 No Feed	lback	40
PACS_RA_s	witch_type	n/a	No swite	ch available	
PACS_RA2	_switch_type	n/a	No swite	ch available	
PACS_DiffL	k_Buzzer	A0154-	431158-001 Disable	d	
PACS_DiffL	.k_solenoid_RA	A0154	436558-001 present		
PACS_DiffL	k_Solenoid_RA2	A0154	439458-001 Not pre	sent	
PACS_DiffL	.k_Solenoid_RA3	A01544	439658-001 Not pre	sent	
PACS_DiffL	ckSW_Var_DTNA	A0154	439958-001 RA_Indp	_Momentary_Sw	

Fig. 9, Setting Parameter PACS_DiffLk_RA_DissenggSpeed

- 10. Select the 'Send' button to write the parameter changes to the sSAM ECU in the vehicle.
- 11. Once the parameter write is complete, go to the 'Program Device' tab and verify there is a pending upload.
 - If there is a pending upload, select 'Connect to Server' to upload the parameter updates to the server.
 - If there is no pending upload, go to the 'Parameters' tab, then select 'Refresh.' Verify the parameters are set as shown in step 9. Go to 'Program Device;' there should now be a pending upload. Select 'Connect to Server' to upload the parameter updates to the server.
- 12. Once the parameter updates are uploaded to the server, disconnect the vehicle from DiagnosticLink.
- 13. Clean a spot on the base label (Form WAR259), write the campaign number, SF636, on a blank red completion sticker (Form WAR260), and attach it to the base label, indicating this work has been completed.