

**SIB 51 06 94**

2021-07-30

SERVICE ACTION: Loose Ignition Switch Lock Bolts - Bulletin 51 006 94 - 2625

This Service Information Bulletin replaces SI 51 006 94 - 2625 **dated June 2002**.

The contents of this bulletin have not changed; bulletin numbering was updated.

MODEL

This document applies to the following Motorrad AG models: 0536,0535,0514,0513

This document applies to the following Motorrad model descriptions: K 1 US,K 100 RS US,K 1100 LT US,K 100 RT US

This document applies to the following Motorrad series: K589

SITUATION

This document is applies to the following categories: Body Equipment

Supporting Materials

[picture_as_pdf 2625.pdf](#)

Group 51
Vehicle Trim -
Ignition switch

May 1994
51 006 94
(2625)

Loose Ignition switch/lock bolts - K 1, K 100 RS, and K 1100 LT

Note: This only applies to:

K 1	6365001 - 6365646
K 100 RS	6493001 - 6494091
K 1100 LT	0300001 - 0300398

Information: Please check all units from the above VIN range to determine if the ignition switch/lock bolts are tight. **Caution !! These bolts have break-away heads - use only 20 Nm (14.46 lb.) to check for tightness.**

If the bolts are tight they must be prevented from loosening. Use fast cure epoxy 45 to fill the space above the head of the bolt flush to the top edge of the upper fork bridge. Leave off the two black plastic caps.

Epoxy 45: from: Sarjo Industries, Inc.
1 800 447 2756
Item # 44581
Ten pre measured 0.12 FL. OZ. mixer cups. Sets in five minutes.
Cost \$27.95

File a campaign claim:

Use work package	#1
Defect code	0000 51 0000
Labor reimbursement	FR 2
Sublet	\$3.00

**If the bolts are loose, remove them and replace them with:
PN 51 25 2 313 544. These are the new style bolts with the special head.
Use one drop of Loctite 242 blue (PN 07 58 9 056 031) on the threads and
torque to 20 Nm., with special tool 90 88 6 510 510.**

File a campaign claim:

Use work package	#2
Defect code	0000 51 0000
Labor reimbursement	FR 2
Part reimbursement	\$1.46

BMW of North America, Inc.

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