



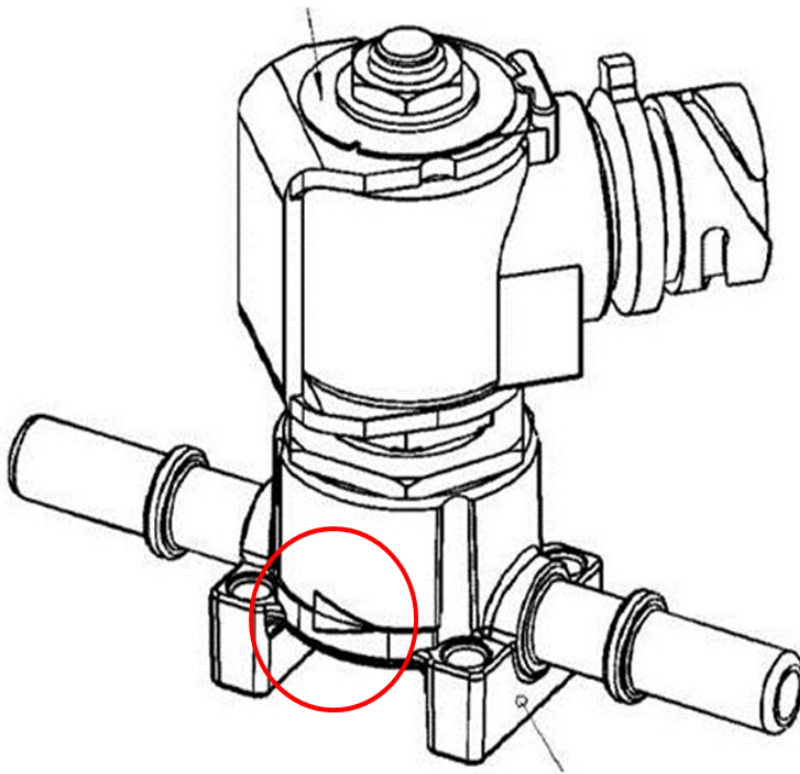
Diagnostic Trouble Code (DTC) P24FF - Reductant Temperature Too High



> Internal Content

If Guided Diagnostics indicates that the valve is functioning correctly and the DEF temperature is confirmed to be high, perform the following:

1. Locate the DEF Tank Coolant Solenoid Valve. There is a small arrow head cast into the body to show flow direction and can be used for reference as seen below:



Use a paint marker to mark the body before removing the valve as a starting reference point.

2. Drain the coolant and remove the coolant line clamps at the valve. Disconnect the valve, reverse the body and reassemble. The coil on the top of the valve will rotate to allow correct indexing to the wiring harness.



Live UI. Confirm that the code does not return and the DEF tank temperature remains normal before releasing the truck to the

customer.



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