

SS 716 - WST 2021 49X Exterior Sun Visor Loose

Applicable Vehicles

WST 49X vehicles built with an exterior sun visor prior to 6/14/2021.

Symptoms

Sun visor is loose, audible noise coming from the roof.

Issue

Leg support of sun visor may debond from visor installation.

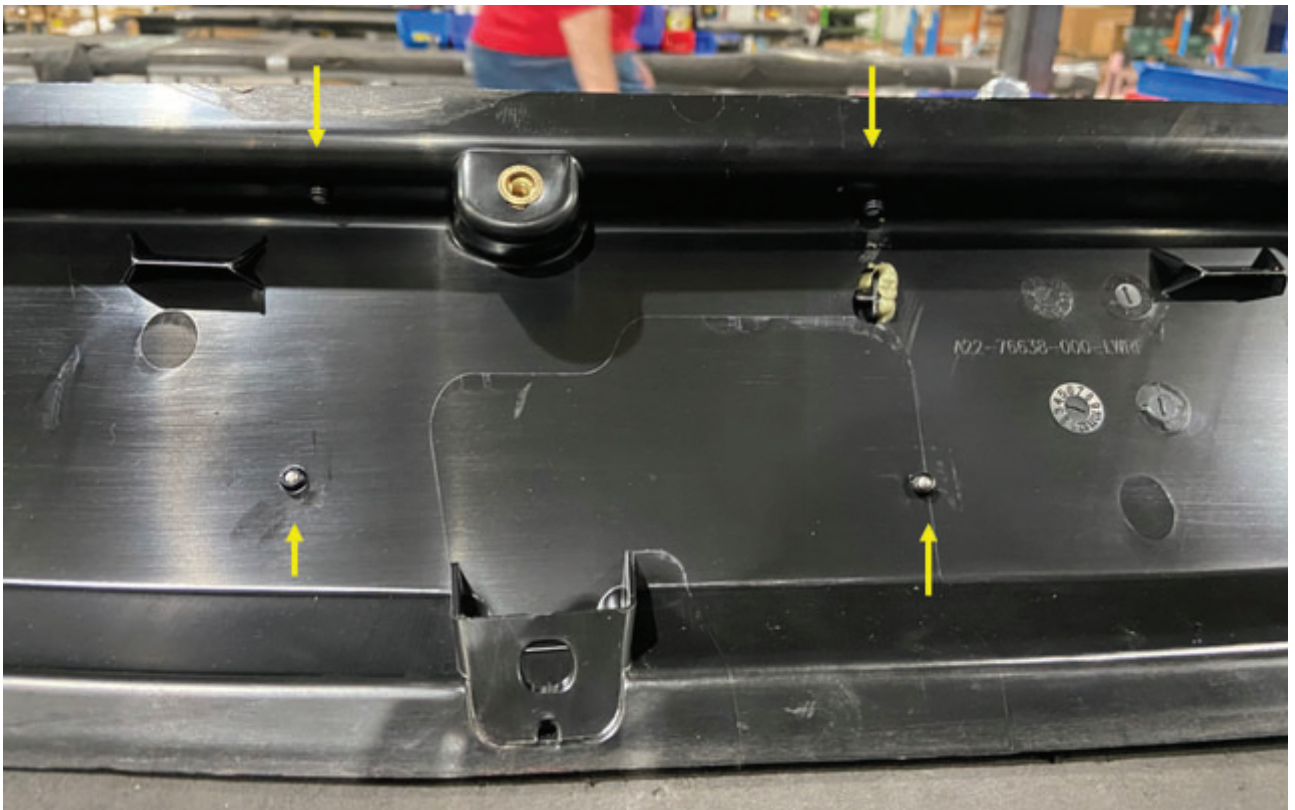


Solution

Add pop rivets and re-apply bonding adhesive to re-attach sun visor per instructions below:

- Remove stainless steel panel from sun visor mount.
- Drill .199 dia hole (4X) in approximate locations shown in photos below through both mounting leg and visor assembly while still installed to roof cap to ensure proper location when remounted.
- Remove sun visor and mounting leg from roof of cab.
- Remove existing glue material from both mounting leg and sun visor mount.
- Apply adhesive bond 48-25123-015 (Lord Maxlok MX/T18 or equivalent) per spec 49-00093-001 between mounting leg and visor mount while installing 4 pop rivets as shown in photos below (part number 23-09990-106 RVT-BL 3/16X.437,DOME HD,BLK)
- Re-attach visor mount to roof cap per proper torq procedures. Re-attach stainless steel panel per proper torq procedures.





Labels :

49X

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