



SIM 41 02 21

2021-05-26

SERVICE ACTION 0041080200: MINI F54 RIGHT FRONT DOOR

MODEL

E-Series	Model Description	Production Date
F54	MINI Clubman	April 14- April 15, 2021

SITUATION

Due to a fault in the press shop, there may be a crack in the inner door panel of the front right door in the area of the window frame.

CAUSE

A fault during the production of the right front door.

CORRECTION

Check the front right door in the area of the window frame and replace the door if necessary.

PROCEDURE



1. Inspect the right front door in the area shown for the presence of a crack.
 - If no crack is present, no additional repair is necessary.
 - If a crack is present, replace the door following repair instructions **REP 41 51 080** "removing and installing left or right front door" and **REP 41 51 ...** "Notes on replacing the door".

PARTS INFORMATION

Part Number	Description	Quantity
41 00 7 462 792	Front right door	1 if necessary

Additionally, other small parts that are not specified above, such as one-time use screws, nuts, clips, and seals, which must be replaced according to the ISTA repair instructions/ETK, must be selected from the Electronic Parts Catalogue according to the respective vehicle type. Invoice these items under the special Defect Code for this repair.

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the work package information below and when required, the part number listed above.

Defect Code:	0041080200	---
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Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 70 927	Checking the front door	3 FRU

And, when necessary:

Sublet – Replace and Paint the Right Front Door Assembly

Sublet Code 3	Sublet amount, see below	Reimbursement for the mechanical labor, paint work and materials (excluding the right front door assembly and other repair related/required MINI part numbers to be invoiced on the repair order and claimed)
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Note: Aftersales Business Manager (ABM) Field Authorization (FAS) is **not** required.

Door Assembly Replacement and Paint Work

Invoice the eligible mechanical replacement labor and paint work in sublet on the repair order at the actual cost charged with no handling or markup. The sublet amount must also include any discounts or allowances.

The appropriate charge for the necessary repair and related paint work procedures is determined by comparing the charged amount against the corresponding amount that is based on your warranty rates.

Prior to performing the repair, calculate your dealer's repair cost and then obtain outside repair estimate(s) for price comparison purposes.

It is your dealer's responsibility to review the repair cost estimate prior to the repair being performed. This will help ensure that the amount requested for the paint work is customary, fair, and reasonable. Also, it must not exceed the scope of the repair work described in this bulletin.

Itemize the claimed sublet amount on the repair order and in the claim comment section.

Claim Repair Comments

Only reference the SIB number and the work package (number one) in the RO technician notes and the claim comments, unless otherwise required by State law.

When applicable, please also state no repair was necessary.

Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Service Action repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI M01 01 17](#) for additional information.

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Submit feedback at the top of this bulletin
Warranty inquiries	Please contact the Warranty department by either using the Live Chat that's available in the Warranty Documentation Portal or through IDS by selecting

	Coverage, Policy, Coding Questions and Mileage Corrections
Parts inquiries	Submit an IDS ticket to the Parts Department