



SIB 63 02 21

SERVICE ACTION: FRONT TURN INDICATORS BRACKETS

**MODEL**

Model	Model Description	Production Date
K34	R18	To April 6, 2021

The affected vehicles have been marked with campaign number **0063060000** in AIR.

In order to determine if a specific vehicle is affected by this campaign it will be necessary to verify the vehicle VIN in AIR (Aftersales Information Research). Based on the response of the system, either proceed with the repair or take no further action. Please note, open campaigns or vehicle stops may not appear in DCS Warranty Vehicle Inquiry or sales systems until 24-72 hours after they are announced, therefore AIR is always the recommended method for determining open campaigns and vehicle stops.

## SITUATION

Brackets holding the front LED turn signals are susceptible to rust with exposure to moisture.

## CORRECTION

The affected brackets must be replaced with an updated version. The brackets on motorcycles produced from April 7, 2021 are not affected by this service action.

## PROCEDURE

For affected vehicles, this service action must be performed at the next workshop visit. The front turn indicator brackets must be replaced according to repair instructions "00 60 392 – Replacing front turn indicator bracket".

## PARTS INFORMATION

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in ETK which takes into account specific equipment and/or options.

Additional parts like gaskets, hardware and chemicals may be required for the complete repair.

### **Part Number**

63 13 7 108 377	Turn indicator mounting kit
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## WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Motorcycles.

### **Defect code**

00 63 06 00 00	Replacing the front turn indicator bracket
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### **Labor Operation**

00 60 392	Replacing front turn indicator bracket	4 FRU
+00 60 892	Replacing front turn indicator bracket	3 FRU

FRUs includes all repair procedures to complete the task with allowance for necessary ancillary tasks (e.g., visual inspection, lubrication, cleaning parts etc.) and administrative tasks.

Labor operation code 00 60 392 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation instead.

## **QUESTIONS REGARDING THIS BULLETIN**

Technical inquiries	Contact the BMW Technical Support Group via TSARA
Warranty inquiries	Submit an IDS ticket to the Warranty Department
Parts inquiries	Submit an IDS ticket to the Motorrad Parts Department

### Supporting Materials

[picture\\_as\\_pdf RM\\_0060392\\_0063060000\\_EN.pdf](#)

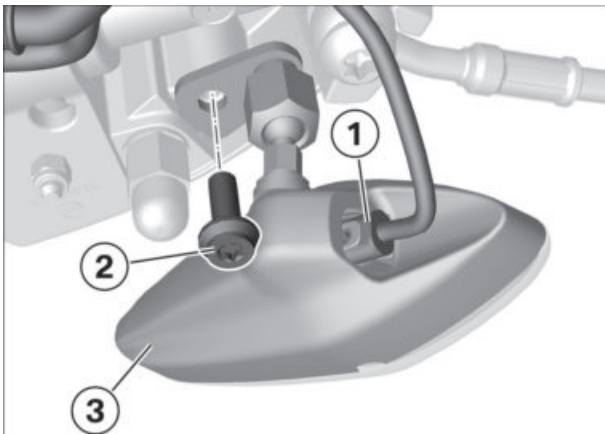
[picture\\_as\\_pdf 63 02 21 SERVICE ACTION FRONT TURN INDICATOR BRACKETS.pdf](#)

## OL11 - R 18

## 00 60 392 Replacing front turn indicator bracket

Additional work: 46 52 510 Removing and installing the rear-wheel stand special tool (motorcycles without centre stand)

1



► **Removing front turn indicators, left and right**

- Disconnect connector (1).
- Remove bolt (2) and take off turn indicator (3).
- Remove front right turn indicator in the same way.

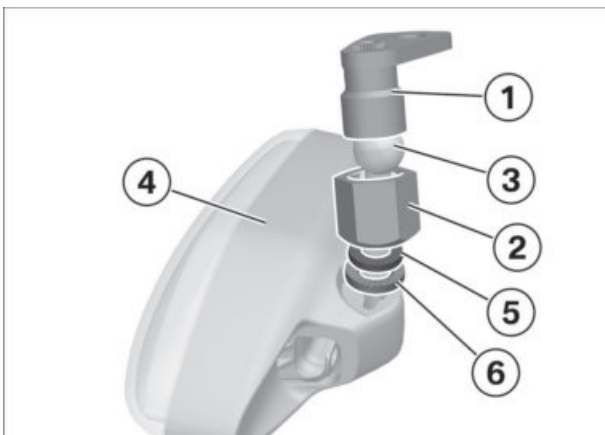
2

► **Replacing ball head to front turn indicator**

**NOTICE**

The tabs for the turn indicator on the left and right are different. Make sure installation is correct!

Bore hole for screw is positioned eccentrically offset to the rear (in direction of travel).



- Carefully clamp tab (1) into vice.
  - Use vice jaw protectors.
- Loosen union nut (2), **Caution: left-hand thread!**
- Remove ball stud (3) and union nut (2) from turn indicator (4).
  - Turn only on ball head (Torx 25), **not on hexagon!**
- Remove washer (5) and lock washer (6).
- Secure new ball stud (3) according to removal to turn indicator (4).


**Tightening torques**

**Ball stud in turn indicator**

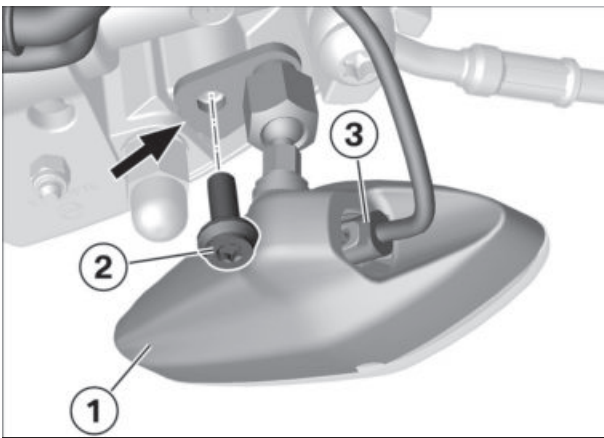
M6  
Thread-locking compound (micro-encapsulated)

8 Nm

- **Do not clean** thread in turn indicator.
- Turn only on ball head (Torx 25), **not on hexagon!**
- Tighten union nut **(2)** with **turn indicator installed and aligned.**


 <b>Tightening torques</b>		
<b>Turn indicator (union nut) to tab</b>		
Left-hand thread	20 Nm	

**3**



► **Installing front turn indicators, left and right**

- Clean thread.
- Position turn indicator **(1)** noting locator **(arrow)**.
- Install bolt **(2)**.

 <b>Tightening torques</b>		
<b>Turn indicator with turn indicator bracket to multi-function switch</b>		
M6 x 16 Thread-locking compound (micro-encapsulated)	8 Nm	

- Connect connector **(3)**.
- Align turn indicator vertically toward the front.
- Install right turn indicator in the same way.

**4**

► **Final check of work performed**

- Check the following:
  - The work as performed achieved the intended purpose.
  - All reservoirs and containers have been filled and all fluids and lubricants are at their correct levels.
  - All threaded fasteners released beforehand have been correctly retightened.
  - The fuel system is free of leaks.
  - The lights and signalling equipment are fully operational and the vehicle is roadworthy.
  - The brake pads of the front and rear brakes are bedded against the brake discs.

▷ **Function test, engine start suppression**

**Check**

- Select neutral.
- Switch on the ignition.
  - » Neutral indicator light "N" lights up.
- Select a gear.

- » Neutral indicator light "N" goes out.
- Operate the starter switch.
- » Starter does **not** operate.
- Extend the side stand.
- Pull the clutch lever.
- Operate the starter switch.
- » Starter does **not** operate.
- Retract the side stand.
- Operate the starter switch without releasing the clutch lever.
- » Starter operates.

**Result**

Not all test steps completed successfully.

**Measure**

- Check the appropriate parts with the BMW Motorrad diagnostic system.



# Service Information Bulletin

Lights

June 30, 2021

63 02 21

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**BMW  
MOTORRAD**

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