

Mack Medium Duty Refrigerant Label Replacement

Service Category Service

Section Function Group 897

Technician Skill Level C

Market North America

Applicability

MACK

Years	Models
2020 - 2021	MD6, MD7

Introduction

It has been determined on all Mack medium duty trucks built from March 2020 until May 2021 that the installed refrigerant data label is incorrect. To correct these findings the original label must be removed, and the corrected label must be installed.

NOTE: this discrepancy only pertains to the label. Refrigerant charge installed at time of assembly was found to be correct.

Production Change Information

This bulletin applies to vehicles built within the specified production changes below.

Brand	Engine	Emission Level	Starting Build Date	Ending Build Date
Mack	CU7	EOBD-U16	23-March-2020	5-May-2021

UCHP Reimbursement

This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process.		
Claim Type (used only when uploading from the Dealer Bus. Sys.)		B
Main Labor Code	Description	Hours
1720-16-09-01	Remove and replace refrigerant data label	0.3
Causal Part	84031198	
SCC Authorization Code	S7588	
Expiration Date	July 31, 2022	

Mack Medium Duty Refrigerant Label Replacement

Parts Information

Part Numbers	Part Names	Quantity
78631526	Refrigerant data label (English)	1
78631597	Refrigerant data label (French)	1

Required Tools & Equipment

- Plastic razor blade or plastic scraper, heat gun, and approved cleaning solvent.

Calibration Information

- None

Repair Procedure

1. Secure the vehicle for service by parking it on a flat level surface, applying the parking brake, chocking the rear wheels, and placing the transmission in neutral.
2. Open the hood.
 - a. NOTE: The refrigerant data label is located on the passenger's side frame rail.
3. Heat the label using a heat gun and use a plastic scraper to peel the old label off the frame rail.
 - a. NOTE: Take great care as to not damage the painted surface.
4. Clean the frame rail using an approved cleaning solvent and allow it to dry.
5. Apply the new label in the same location as the old label.
6. Release the vehicle to service.