

SERVICE BULLETIN

Reference number:	SB-01-1528	Issued: 17 June, 2021
Subject:	Cracks on Body Side Finisher	
Model(s):	DB11 Coupe, DBS Superleggera Coupe	
Applicable to:	All Dealers	
Distribute to:	After Sales Manager Executive Manager Service Manager Sales Manager	Warranty Staff Technician(s) Parts Staff

Reason for this Service Bulletin

Aston Martin has found that the body side finishers (C-ducts) can crack on some DB11 and DBS Superleggera vehicles. This is because the incorrect bushes were installed with the screws that attach the finisher, or no bushes were installed.

Do the procedure that follows if there is a crack in a body side finisher.

Workshop Procedure

1. Do a check of the crack location. This can usually be found approximately 26mm from the front end of the body side finisher (refer to Figure 1). The location is above the end clip.
Start a SpotLight ePDR and attach photographs of all crack locations.



Figure 1

2. Do a check for cracks in the body side finisher on the opposite side of the vehicle.
3. Remove the cantrail finisher (refer to Workshop Manual Procedure 01.08.EM or 01.08.EN).

4. Take close-up photographs of the five screws and bushes that attach the bodyside finisher to the vehicle (refer to Figure 2). Attach the photographs to the ePDR.

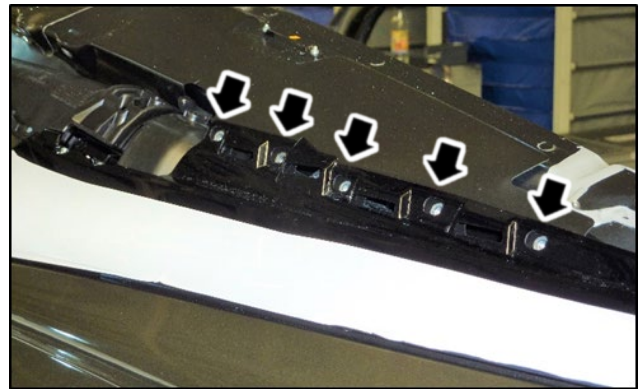


Figure 2

5. Do steps 2 to 5 of the procedure to remove the body side finisher (refer to Workshop Manual Procedure 01.08.EJ or 01.08.EK).
6. Do steps 5 and 4 of the procedure to install a new body side finisher.
7. In step 3 of the procedure, make sure you install bushes with the screws that attach the finisher to the vehicle body (refer to Figure 2 and Figure 3).



Figure 3

8. Complete the procedure to install a new body side finisher.

Part Data (for both DB11 and DBS Superleggera)

Description	Part Number	Quantity
Body Side Waist Finisher RH or LH	HY53-014A36-AE or HY53-014A37-AE	1
M5 x 16 Flange Screw	HY53-0605-AA	5
Waist Finisher Bush	HY53-88276-AC	5

Warranty Data

Procedure and Labour Time

Description	Labour Time	ROT Code
Finisher – Bodyside-RH (Remove and Install New Part)	1.25 hours	01.08.EJ
Finisher – Bodyside-LH (Remove and Install New Part)	1.25 hours	01.08.EK

Failure Mode Description

Select the failure modes that follow when you make a claim through the Warranty system:

Subsystem	Location	Component	Mode of Failure
EXTERIOR TRIM	BODY-QUARTER-REAR-RHS	FINISHER-BODYSIDE-RHS	POOR FINISH-DAMAGED-CRACKED
EXTERIOR TRIM	BODY-QUARTER-REAR-LHS	FINISHER-BODYSIDE-RHS	POOR FINISH-DAMAGED-CRACKED

If you have any questions related to this document, please refer to the 'Contact Us' link on this webpage, or contact your local Dealer or After Sales Manager.

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