

JLRTB02085NAS1

TECHNICAL BULLETIN

28 JUN 2021



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION**SECTION:**

501-11

SUBJECT/CONCERN:

Windshield Molding Adrift

AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
Range Rover (LG)	2021	438360-439299	Solihull

MARKETS:

NORTH AMERICA

CONDITION SUMMARY:

SITUATION:

One or both of the windshield moldings have become loose or adrift.

CAUSE:

The plasma application process was not completed during manufacturing.

ACTION:

Follow the instructions below.

PARTS:**NOTE:**

1 adhesive kit contains enough adhesive to install 2 new windshield moldings, if required.

PART NUMBER	DESCRIPTION	QUANTITY
LR076493	Windshield molding - Left	1
LR076494	Windshield molding - Right	1
LR078295	Adhesive kit	1

WARRANTY:**NOTE:**

* When submitting your Warranty claim within the Warranty portal, use the Condition Code list shown to select the Condition Code which best describes the vehicle defect.

NOTES:

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
JLRTB - Windshield molding - Renew - Single	99.01.56	0.4	*	LR076493/LR076494
JLRTB - Windshield molding - Renew - Pair	99.01.57	0.8	*	LR076493/LR076494

NOTE:

Normal Warranty procedures apply.

SERVICE INSTRUCTION:**NOTE:**

Only windshield moldings that have become loose or adrift should be renewed.

1.

NOTE:

Prepare the adhesive in accordance with the instructions included within the kit.

Renew the windshield molding (see TOPIx Workshop Manual section 501-11: Glass, Frames and Mechanisms - Removal and Installation - Windshield Molding).