

# AMB2 Stop Delivery/Recall campaign - Replacing lower trailing arms on front axle

Version 3

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## Update on AMB2 parts situation

Due to delays in the storage of spare parts in the central spare parts warehouse (ZEL) in Sachsenheim, unfortunately it is not yet possible to order or deliver the campaign parts required for the campaign AMB2 as originally planned from this week.

As soon as the campaign parts are in stock and can be ordered, we will inform you immediately. We are currently anticipating this will be in the first weeks of July.

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## IMPORTANT REMINDER

**IT IS A VIOLATION OF FEDERAL LAW FOR DEALERS TO DELIVER TO CUSTOMERS NEW VEHICLES IN THEIR INVENTORY AFFECTED BY THIS NOTIFICATION UNTIL THESE VEHICLES ARE REMEDIED. DEALERS SHOULD NOT SELL, LEASE, RENT, OR LOAN ANY NEW OR USED VEHICLES IN DEALER INVENTORY AFFECTED BY THIS NOTIFICATION PRIOR TO REMEDY. DEALERS GROUNDING LEASE RETURNS SHOULD REMEDY ALL AFFECTED GROUNDED VEHICLES.**

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## **AMB2 Stop Delivery/Recall campaign - Replacing lower trailing arm on front axle**

### **Overview**

Due to a supplier production issue that has since been corrected, the right front lower control arms in the subject vehicles might not have been forged to specification, which could affect their long-term durability.

If the front lower control arm fractures, the vehicle may experience a potential deterioration or loss of steering control.

In order to avoid this, the lower trailing arm on the right front axle must be replaced on the affected vehicles.

As soon as parts become available, please arrange for this measure to be carried out on the affected vehicles immediately.

**First parts are expected to become available for ordering by mid to late June.**

<b>Model type</b>	Taycan (Y1A) Panamera (971)
<b>Model year</b>	2021
<b>Number</b>	565

### **Key dates**

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<b>Technical Information Availability</b>	Calendar Week 24
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<b>Availability of parts ordering</b>	30% by mid to late June
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## Required parts - Taycan

Part No.	Designation	Quantity/vehicle	Parts return*
V04015006N	Front-axle trailing arm, right	1 unit	No
PAF108544	Oval-head screw with multiple-tooth head M12 x 1.5 x 90	1 units	No
PAF909664	Hexagon collar nut, self-locking, M12 x 1.5	1 units	No

Additional parts required if the camber on the front axle must be corrected during suspension alignment:

Part No.	Designation	Quantity/vehicle	Parts return*
N 91244301	Hexagon flange bolt with hexagon socket head, M12 x 1.5 x 90	6 units	No

## Parts required - Panamera

Part No.	Designation	Quantity/vehicle	Parts return*
V040150060	Front-axle trailing arm, right	1 unit	No
N 10628301	Hex flange bolt	1 units	No
PAF104029	Hexagon collar nut, M12 x 1.5	1 units	No

Additional parts required if the camber on the front axle must be corrected during suspension alignment:

Part No.	Designation	Quantity/vehicle	Parts return*
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Part No.	Designation	Quantity/vehicle	Parts return*
N 91244301	Hexagon flange bolt with hexagon socket head, M12 x 1.5 x 90	8 units	No
N 91260401	Hexagon flange bolt with hexagon socket head, M12 x 45 - V6 only	2 units	No

## Required materials - Taycan/Panamera

Usually already available in the Porsche Dealer

Part No.	Designation	Quantity/vehicle
00004330508	Mounting paste	100 g tube (approx. 2 g per vehicle is required)

\*The parts must be stored until such time as the **related warranty or campaign claim has been credited**. If a **barcode is generated** with the credit note, the affected part must be sent to Porsche AG as usual. If no barcode is generated with the credit note, the part can go directly into the genuine remanufactured parts process or be scrapped.

### Ordering required parts

This post will be updated once parts are available for ordering.

## Warranty processing

### Scope 1: Replacing trailing arm on front axle, lower right

- Panamera

- Without calibrating the driver assistance systems

Damage Code	AMB2 99 000
Repair Code	2
Working time	359 TU

### Scope 2: Replacing trailing arm on front axle, lower right

- Panamera

- Calibrating front camera without further driver assistance systems

Damage Code	AMB2 99 000
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Repair Code	2
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Working time	381 TU
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**Scope 3: Replacing trailing arm on front axle, lower right****- Panamera****- Calibrating front camera and driver assistance systems**

- Adaptive cruise control ACC (M-no. 3V1 or 8T3)
- Night View Assist (M-no. 9R1)

Damage Code	AMB2 99 000
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Repair Code	2
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Working time	422 TU
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**Scope 4: Replacing trailing arm on front axle, lower right****- Taycan**

- Without calibrating the driver assistance systems

Damage Code	AMB2 99 000
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Repair Code	2
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Working time	259 TU
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**Scope 5: Replacing trailing arm on front axle, lower right****- Taycan**

- Calibrating front camera without further driver assistance systems

Damage Code	AMB2 99 000
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Repair Code	2
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Working time	460 TU
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**Scope 6: Replacing trailing arm on front axle, lower right****- Taycan**

- Calibrating front camera and driver assistance systems

- Adaptive cruise control ACC (M-no. 3V2 or 3V9 or 8T8)
- Night View Assist (M-no. 9R1)

Damage Code	AMB2 99 000
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Repair Code	2
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Working time	487 TU
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Please enter the campaign that was carried out in the Warranty and Maintenance booklet for the vehicle.

### Porsche Mobility

If requested, the mobility of the affected customer can be assured by offering a suitable replacement vehicle.

Please invoice this additional service with the campaign scope via WWS.

### Further information

Work instruction	TI No. 84/21, Group 4, Service, AMB2
Vehicle list and allocation	See PCSS or attached VIN list for reference
Technical Information	Will be uploaded once available

[AMB2 VIN List.xlsx](#) ⓘ

**19.9 KB**

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