



Service Bulletin

Bulletin No.: 21-NA-118

Date: May, 2021

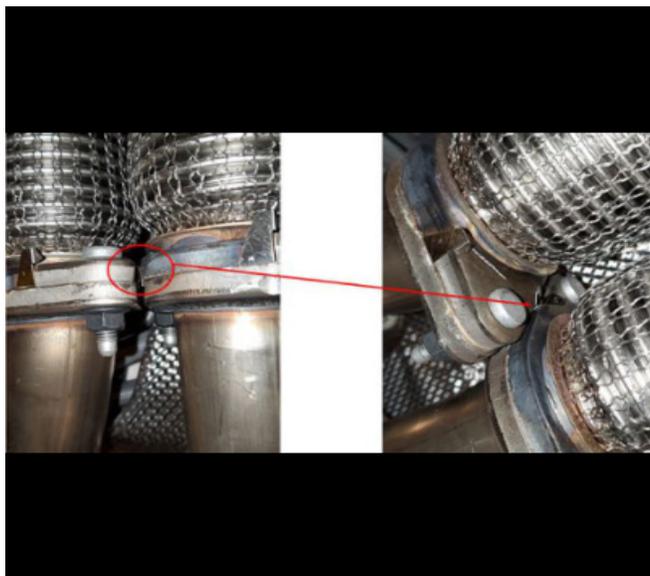
TECHNICAL

Subject: Vibration Type Noise Heard at Highway Speeds or with Engine Speed at 1,300-1,500 RPM

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Cadillac	XT5 XT6	2020	2021			LGX	All
Chevrolet	Blazer						
GMC	Acadia						

Involved Region or Country	North America, Russia, Middle East, Israel, Palestine, Chile, Columbia, Ecuador, Peru, Japan, S. Korea, Australia and New Zealand.
Condition	Some customers may comment on a vibration type noise at highway speeds and/or with Engine Speed at 1,300-1,500 RPM. The sound can usually be heard from under the vehicle.
Cause	The cause of the condition may be due to some of the metal gasket tabs between the front exhaust and muffler not being fully crimped, exhibiting some spring-back, allowing for them to touch at certain speeds / RPMs.
Correction	Refer to the procedure below to correct the condition stated above.

Service Procedure



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With a small punch or chisel and hammer bend/crimp the tabs on the exhaust gasket in further to prevent any spring-back and provide increased clearance between the two tabs to correct the noise or cutting the tabs off the gaskets is also acceptable.

Parts Information

No parts are required for this repair.

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
4088058*	Align Exhaust System	0.3 hr
*This is a unique Labor Operation for Bulletin use only.		

Version	1
Modified	Released March 19, 2021

