

Y1A Taycan - Thermally and noise insulated rear window glass cracked

Vehicles Affected

Models	Model Year	Model Type	VIN Range	Vehicle-Specific Equipment
Taycan	As of 2020 up to 2021	Y1AAA1, Y1ADB1, Y1AFC1, Y1AFH1	N/A	N/A

Revision History

Revision	Release Date	Changes
0	June 4, 2021	Original document

Condition

A crack can be seen on the inside surface of the rear window extending from the third brake light down to the bottom of the rear window glass. This condition is often noticed during the PDI.

Technical Background

The crack is a stress crack that begins at one of the two soldering points at the top of the inside of the glass, and propagates towards the lower part of the rear window.

Service Information

To resolve this issue, please replace the rear window glass as instructed in *Workshop Manual WM 648619 – Removing and installing rear window.*

Warranty

As always, be sure to document the repair completely in PCSS. **A minimum of three (3) pictures must be attached to the PCSS job:**

1. Soldering points at the top of the inside of the glass

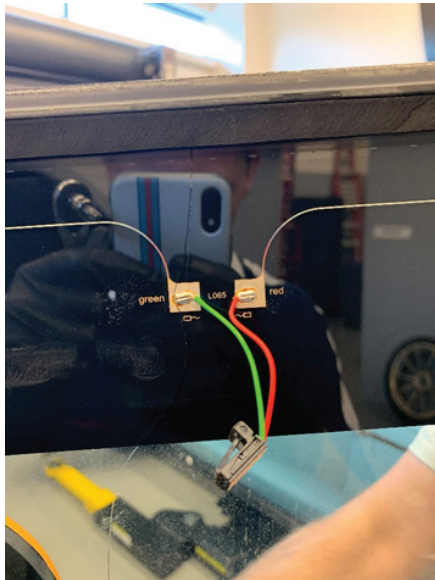


Figure 1: Crack at the soldering points

Note: The crack can be found at either soldering point (red or green).

2. Manufacturing stamp at the lower right corner of the outside of the glass



Figure 2: Manufacturing stamp

3. Overview of the rear window that clearly displays the crack



Figure 3: Rear window overview

For this repair, please code the "cause" as follows:

Cause location:	64860	Rear window
Cause symptom:	1521	Crack/fissure

Use the following troubleshooting labor operation:

64861900	Rear window remove and reinstall
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Search Items

Taycan, stress crack, rear window, rear glass

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