



# Technical Service Bulletin

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## 94 Crack-like marks in upper headlight lens

94 21 40 2055803/3 June 23, 2021. Supersedes Technical Service Bulletin Group 94 number 19-17 dated December 6, 2019 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A6	2019 - 2022	All	Not Applicable
A6 allroad, S6, and RS 6	2020 – 2022	All	Not Applicable
A6 Avant, RS 6 Avant	2021 - 2022	All	Not Applicable

## Condition

REVISION HISTORY		
Revision	Date	Purpose
3	-	Revised header (Added MY2022)
2	12/06/2019	Revised header (Added MY2021)
1	08/05/2019	Initial publication

### Customer states:

- There are scratch/crack-like marks on the inside of the lens in the upper area of the headlight. This could affect both left and right headlights.

## Technical Background

This perceived defect is design-related and caused by the casting molds for the lens.

## Production Solution

Not applicable.



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## Service

The slide separation marks of the casting mold on the transparent part of the lens (Figures 1 and 2).



*Figure 1. Location of slide separation casting mark.*

The separation marks on the transparent part of the lens are needed for removal of the casting mold.



*Figure 2. Close up of the separation mark.*

The headlight beam is not affected, as the separation mark is not on the light emission surface of the lens.



**Note:**

Parts replacement does not solve this issue. Claims for replaced parts will be subject to review.



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## Warranty

This TSB is informational only and not applicable to any Audi Warranty.

## Additional Information

All part and service references provided in this TSB (2055803) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

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