T-SB-0034-21 May 27, 2021



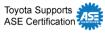
# **Tire Positioning Before New Vehicle Delivery**

Service

Category General

**Section** Pre-Delivery Service

Market USA



#### **Applicability**

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2022	4Runner, Avalon, Avalon HV, Camry, Camry HV, Corolla, Corolla Hatchback, Corolla HV, Highlander, Highlander HV, Mirai, Prius, Prius Prime, RAV4, RAV4 HV, RAV4 Prime, Sequoia, Sienna HV, Supra, Tacoma, Venza HV		

#### Introduction

During the manufacturing process, tires are mounted on the vehicle as matched sets to help reduce conditions such as pulling or drifting. If the wheels are replaced or refinished before vehicle delivery, it is important that the tires remain on the vehicle in the same location and in the same direction of rotation.

Refer to the Tire Positioning Procedure in this bulletin to ensure that the original tires stay in the same location on the vehicle.

#### **Warranty Information**

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	_	_	_	_

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## **Tire Positioning Before New Vehicle Delivery**

### **Tire Positioning Procedure**

- Mark the tire installation position on the inward facing tire sidewall.
  Example: Front Right = FR, Front Left = FL, Rear Right = RR, Rear Left = RL
- 2. Install the original tires on the NEW or refinished wheels with the marked side facing inward.
- 3. Balance the tire/wheel assemblies.
- 4. Place the tire/wheel assemblies on the vehicle in the marked positions.

#### **NOTE**

Torque the wheel fasteners to the proper torque value in sequence.