

MODEL: Revero GT and GS – 6
TITLE: License Plate Installation

Type: Service Communication
Year: 2021
System: Exterior fittings
Sequence: 01

PURPOSE: This document highlights the installation of the front license plate bracket. Follow the installation instructions in this bulletin. The example here will follow the North American plate bracket (Fig 1a and fig 1b). This is part of the normal expected Pre-delivery Inspection process.

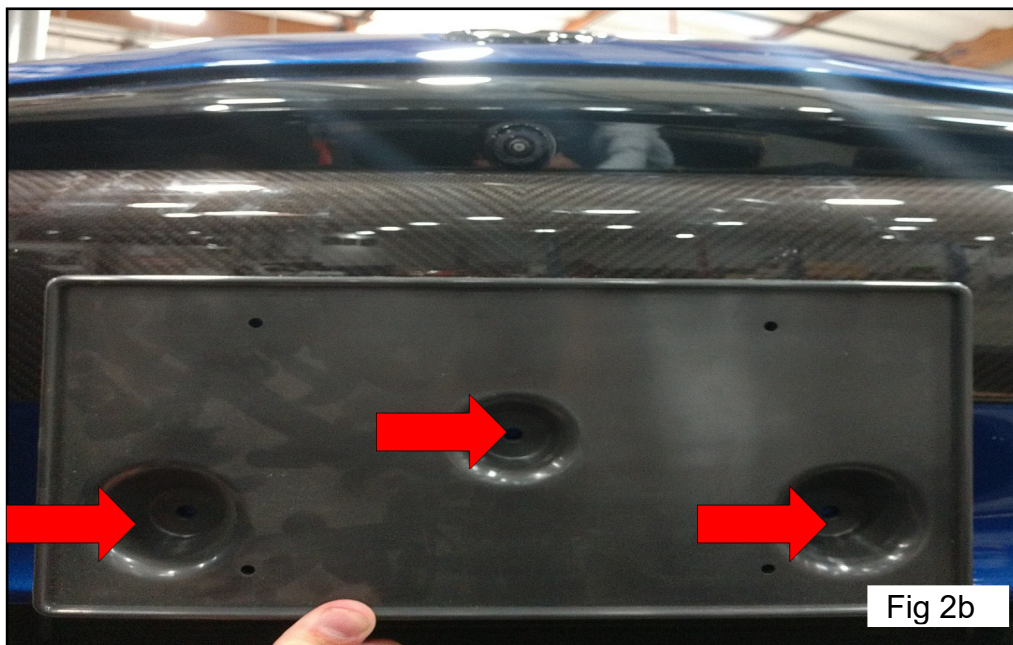


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Find the center line in the front fascia, this is essential, use the camera as the guide for the center. the bracket should sit flush against the bumper cover when located correctly (Fig 2a and Fig 2b)



The Arrow in Fig 2b, points to the rivet locations to fasten the bracket to the front fascia.

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Affix the front bracket to the fascia with painters tape. Note the center line is center line to the camera, not the carbon fiber seams. See fig 3a below.

The bracket will only fit flush to the fascia in one orientations, as shown (fig 3c).

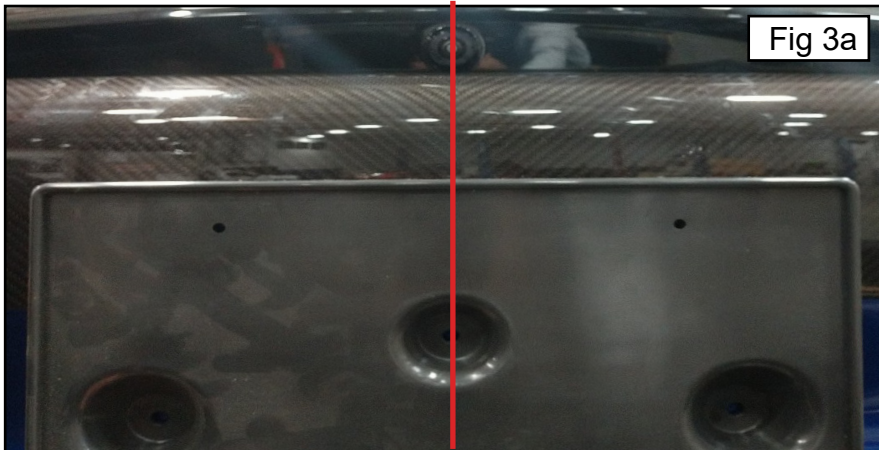


Fig 3a

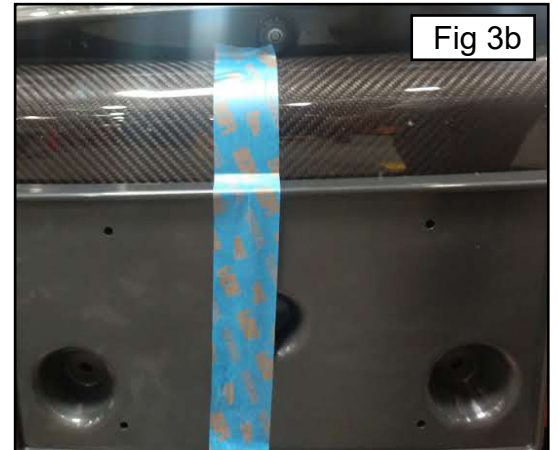


Fig 3b



Fig 3c

When centered, use a spring loaded punch, or other suitable tool, mark the center of each mounting location, for the drill process to follow (Fig 4a and 4b)



Fig 4a

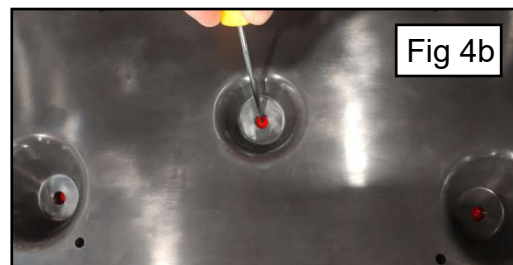


Fig 4b

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The bracket is supplied with the necessary rivets (Fig 4a). A 17/64th inch size drill bit will be used for the rivet holes. Fasten a stop about 5/16th inch from the drill bit tip (Fig 4b).



Fig 4a

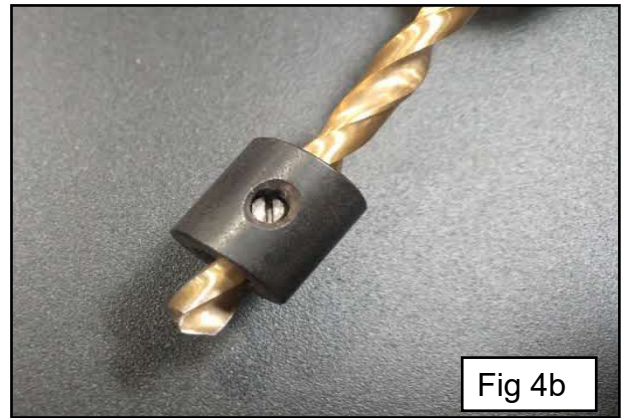


Fig 4b

NOTE: the front fascia harness is behind the drilling location and may be damaged. Proceed slowly, and properly prepare the drill bit so as not to penetrate beyond the fascia.

After the drill pilot is marked, remove the plate and proceed to drill (3 mounting locations) with the prepared bit (fig 5a and fig 5b)

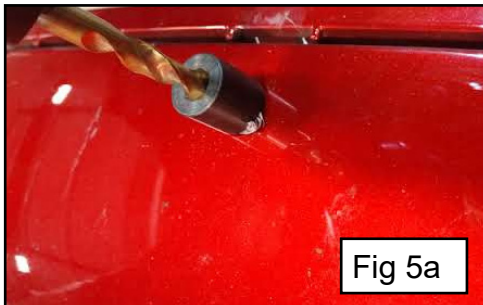


Fig 5a



Fig 5b

TIP: In the image provided (fig 6) the mounting location is clear of the harness. However build variation does not mean this will be the case every time. Drill slowly and inspect the hole as you go, going slow here will avoid a lengthy, expensive, removal of the front fascia to replace the harness!



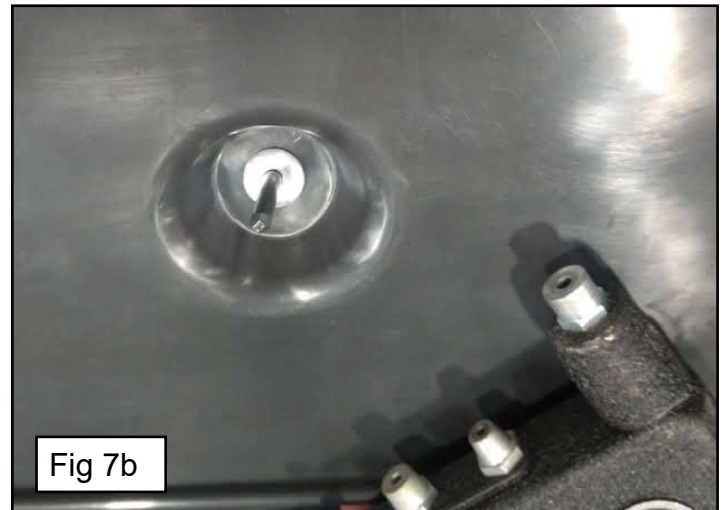
Fig 6

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with the drilling complete, insert the rivets and with a hand rivet tool, apply the fasteners, and proceed to affix the license plate as needed (fig 7a and fig 7b).



The retainer screws for the plate to the bracket should be no longer than $\frac{1}{2}$ inch .

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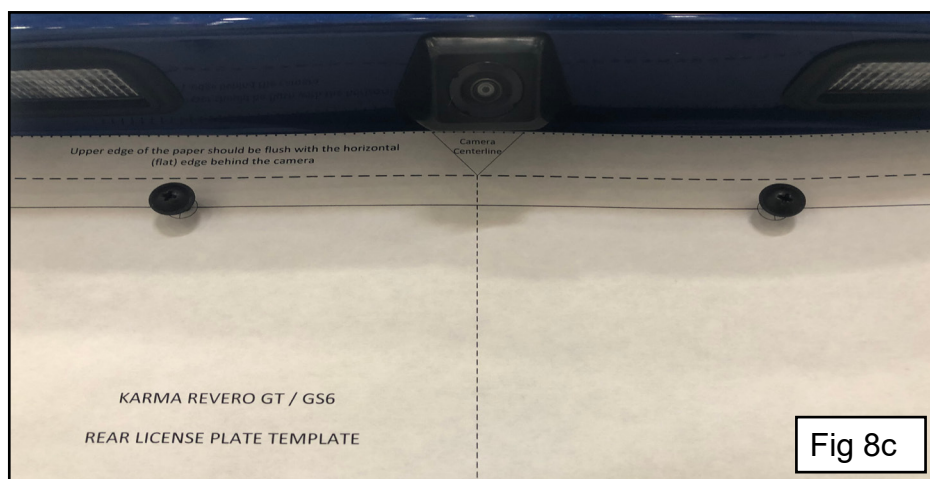
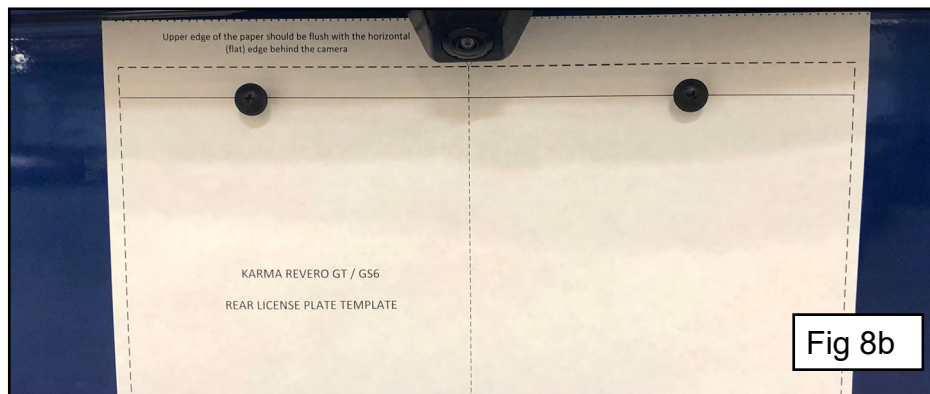
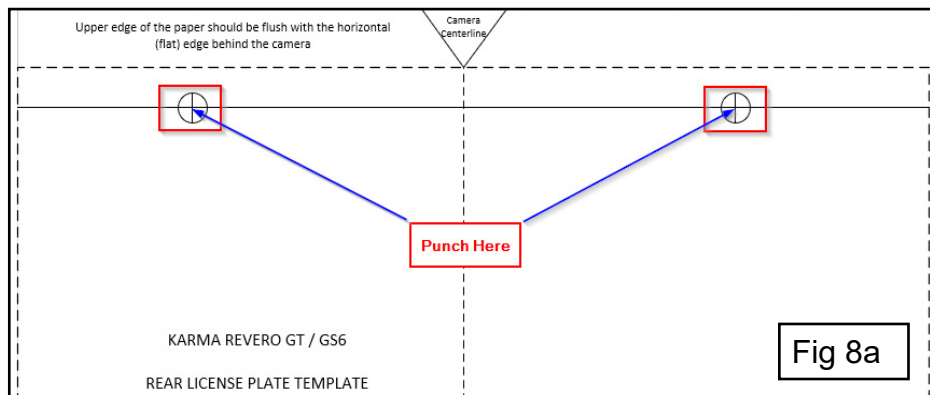
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To affix the rear license plate (North America), use a supplied template shipped to each dealer (fig 8a). The template again can be applied to the rear fascia using painters tape. Use a punch to mark the centers and fasten the plate using the appropriate license plate screws. The center line is on the camera as shown below (fig 8b and fig 8c).



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