



	<h2 style="margin: 0;"><u>Technical Service Bulletin</u></h2>
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Subject: Solitude ST346FLS - 2021 Gray Tank Repair Process	Number	21-002					
	Date	5/26/2021					
	Model	Solitude ST346 FLS/FLS-R					
		Vin Range - Non-Sequential					
Circulate To:	X	Service Manager	X	Parts Manager	X	Technician	573FS3828MAA2229 -
	X	Warranty Processor		Sales Manager			573FS3929MAA6319

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Concern:	Gray Tank has an uncapped plumbing hole on top of tank.
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Remedy:	Access top of Gray tank via attached instructions and plug hole with supplied kit using proper primer and glue.
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Parts:	OEM Supplied Pipe Assembly kit & Panel cover, Proper Plumbing Primer & Glue
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**Solitude ST346FLS - 2021
Gray Tank Repair Process**

1. Locate and remove the drawer with the trash containers to the left of the stove.



2. From the back wall inside the cabinet, measure forward 4" and from the left side cleat of the cabinet over 7"



- Using a 4" hole saw mark with tape a depth of 5/8", drill hole through the floor exposing the top of the tank. **CAUTION: Cutting more than 5/8" depth could cause damage to the components below floor.**



- Once the hole is cut, you will need to move the insulation aside and cut the "Darco" to expose the pipe.



- Using the pipe assembly supplied in the kit, install into the tank using proper primer and glue.

GRAND DESIGN

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6. Install the supplied panel to cover the hole in the floor as shown below. Reinstall the drawer. Repair is complete.

