



Date: 05.10.2021

Model: Specific VIN's within the Evora GT
2021 Model Year Range

Number: 2021/04
USA

Copy files should be maintained by:

Service Manager	Service Reception	Lotus Technicians	Parts Manager	
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TITLE:

Inspection and potential renewal of the auxiliary drive belt due to inclusion of incorrect specification material during manufacturing process.

REASON:

It has been brought to Lotus Cars attention by the auxiliary drive belt supplier, that a small number of belts were produced with an incorrect material specification used in the belt to pulley contact area.

This defect in the belt material can produce a 'chirping' noise that is audible within the vehicle cabin for between 3 – 5 minutes during engine warm up at idle speed. Under extreme circumstances this defect may reduce the effective service life of the belt.

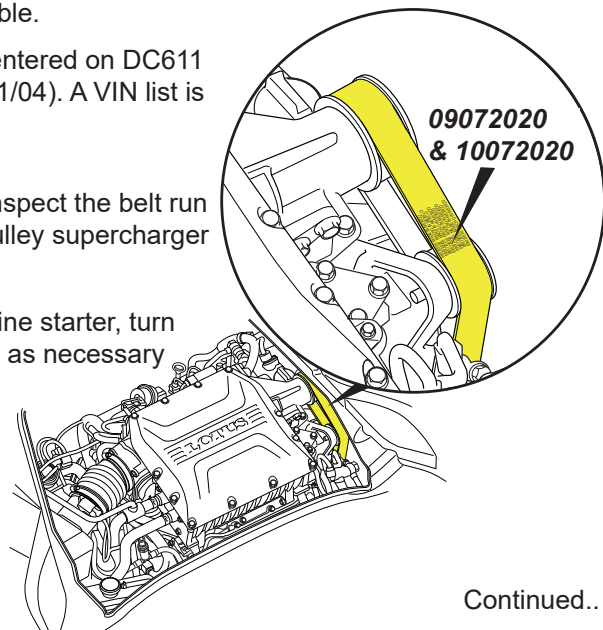
Auxiliary belt part number: C132E6533F
Belt date code identification: 09072020 & 10072020
Vehicle models affected: 2021 model year Evora GT model range.
Vehicle build dates: 05/08/2020 - 26/11/2020

ACTION:

- Lotus will send a quantity of new auxiliary drive belts to any dealers that have received a vehicle fitted with an affected belt.
- Please check your current parts stock of C132E6533F for the affected date codes as shown above, contact Lotus Cars Aftersales department if you have any affected belts in stock.
- Check and identify any affected vehicles from your inventory stock, dealer demonstrators and customer records to ensure that this campaign action is performed at the first opportunity.
- Contact the owners of any affected vehicles to arrange an appointment with your dealership to have this campaign action performed as soon as possible.
- Affected vehicles will be displayed if their VIN is entered on DC611 on Lotus Dealer Connect (campaign number 2021/04). A VIN list is also shown on page 3 of this bulletin.

Procedure

1. With the tailgate opened and secured in place, inspect the belt run between the uppermost engine mounting idler pulley supercharger pulley to see if the date code is visible.
2. If the date code is not visible, then using the engine starter, turn the engine over (but do not start), as many times as necessary until it is visible.
3. If the date code on the belt **IS NOT** either 09072020 or 10072020, then no further action is required and inspection type 1 can be claimed, (see charges section of this bulletin).



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4.If the date code on the belt **IS** either 09072020 or 10072020, then the belt must be changed and inspection type 2 can be claimed; also see Evora service notes section EP.5 for further information on belt renewal.

CHARGES:

A warranty claim may be submitted on Lotus Connect,option DC603, Bulk Entry Campaign, campaign number 2021/04 and select the relevant inspection type:

Inspection type 1: 0.2 hr/car, inspect auxiliary drive belt and confirm date code shown **IS NOT** either 09072020 or 10072020.

Inspection type 2: 1.3 hr/car & 1 x C132E6533F auxiliary drive belt, confirmation that date code shown **IS** either 09072020 or 10072020 and belt renewed.

Ends.

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VIN's in Serial Number Order Applicable to Campaign 2021/04

SCCLMDDN2MHA10102 SCCLMDDN3MHA10223 SCCLMDDN7MHA10368 SCCLMDDN5MHA10451
 SCCLMDDN0MHA20109 SCCLMDDN3MHA10271 SCCLMDDN4MHA20369 SCCLMDDN1MHA10477
 SCCLMDDN1MHA10110 SCCLMDDN0MHA20272 SCCLMDDN5MHA10370 SCCLMDDN8MHA10511
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 SCCLMDDN0MHA20059 SCCLMDDN4MHA20274 SCCLMDDN8MHA10377 SCCLMDDN1MHA10513
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