

FT5086 Grease on the mounting hardware to the side destination sign (21-064-IC-103)

Technical writer name
Rajendra N M

Manual section 12

First Level Parts		
Material	Part Number	QTY
SCREW M6X20 R/C CR B633 TYPEVI	N20616	2
LOCK WASHER M6 B633 TYPE VI	N24474	2
SCREW M6X30 H YZ TRIV 96H 8.8	N44881-03	6
WASHER OVERSIZE M6 SS BK	N79993	2
BUSHING OD 1/2 ID 1/4X 5/16 SS	N81495	6
RIVETNUT M6 X 1.0 SS KNURLED	N36980	6

Nb hours Level 1 0.5 hr **MQR** 7621-2289

Disposal of parts		
Removed parts are:		When the retained check box is checked, the parts must be retained and returned in accordance with the usual warranty procedure to be reimbursed.
Discarded	Retained	
X	-	

Client	Order	Road numbers		VIN		QTY	Lang.	Customer	Target market	Plant	Config moteur	Model	NR	R1
New York City Transit New York - NYCT	LC79	9624	9626	L82L3M9777783	L82L7M9777785	3	E	NYCT	US	PLB	TD	40	x	
New York City Transit New York - NYCT	LC79	9628	9628	L82L0M9777787	L82L0M9777787	1	E	NYCT	US	PLB	TD	40	x	
New York City Transit New York - NYCT	LC79	9636	9637	L82LXM9777795	L82L1M9777796	2	E	NYCT	US	PLB	TD	40	x	
New York City Transit New York - NYCT	LC79	9652	9653	L82L4M9777811	L82L6M9777812	2	E	NYCT	US	PLB	TD	40	x	
New York City Transit New York - NYCT	LC79	9664	9665	L82L0M9777823	L82L2M9777824	2	E	NYCT	US	PLB	TD	40	x	

Jean-Nicolas
Fournier

Digitally signed by Jean-Nicolas Fournier
DN: cn=Jean-Nicolas Fournier, o=Nova Bus,
email=jean-nicolas.fournier@nova.com, c=CA
Date: 2021.05.28 10:36:12 -0400

Fast Track request

Requester Name: Alireza Jalali

QJ#: 7621-2289

(New) Requested Document Type: FT

Lots: LC79-002 LC79-014 LC79-042
 LC79-003 LC79-015 LC79-043
 LC79-004 LC79-030
 LC79-006 LC79-031

Total Qty of Vehicles 10

Part Number:

Level 1 parts (100%)				
Item	Part #	QTY	Units	Description
1	N20616	2	Bus	SCREW M6X20 R/C CR B633 TYPEVI
2	N24474	2	Bus	LOCK WASHER M6 B633 TYPE VI
3	N44881-03	6	Bus	SCREW M6X30 H YZ TRIV 96H 8.8
4	N79993	2	Bus	WASHER OVERSIZE M6 SS BK
5	N81495	6	Bus	BUSHING OD 1/2 ID 1/4X 5/16 SS
6	N36980	6	Bus	RIVETNUT M6 X 1.0 SS KNURLED
Level 2 parts (enter here the required %)				
Shop supplies				

Tooling				
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Level 1 Time(labor): 30 minutes / Bus

Level 2 Time(labor): N/A

Total Provision:

During timing study, it was noticed the assembler was using red grease on the mounting hardware to the side destination sign. All 6 mounting hardware and rivnuts need to be cleaned of red grease.

Explanation / Justification:

Parts disposition:

(New) FT Work Instruction* (Y/N):

- Step 1: Disconnect the wire from the base lights**
- Step 2: Remove all side destination sign bolts and uninstall the sign**
- Step 3: Wipe all grease off from the holes in the back of destination sign**
- Step 4: After, use brake cleaner to remove all remaining grease insidethe holes in the back of destination sign**
- Step 5: Reinstall the sign and bolts using the new hardware**
- Step 6: Torque all the bolts to 9 Nm +/- 1 Nm**

Recovery:

by Jennifer Vaughan: Please charge the FT cost on PLB produ

Closest Causal part number: N41566

*If work instructions are created, they must be supplied to the Publication Department only if U.S. customers are affected.

Please send filled request to Mauro Credali, cc Jean-Nicolas Fournier

