

Special Bulletin

SP21-302

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First Release

May 21, 2021

NYCT & MTA - LOOSE CEILING PANEL REWORK

Prevost vehicles

DESCRIPTION

On the vehicles affected by this bulletin, perform the following procedure

MODEL YEAR(S) AND VEHICLES INVOLVED

NOTICE TO SERVICE CENTERS			
<i>Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.</i>			
Model	VIN		
X3-45 Commuter Model Year: 2021	4RKJ33492M9737751	4RKJ33492M9737782	4RKJ33492M9737796
	4RKJ3349XM9737769	4RKJ33494M9737783	4RKJ33494M9737797
	4RKJ33496M9737770	4RKJ33496M9737784	4RKJ33496M9737798
	4RKJ33498M9737771	4RKJ33498M9737785	4RKJ33498M9737799
	4RKJ3349XM9737772	4RKJ3349XM9737786	4RKJ33490M9737800
	4RKJ33491M9737773	4RKJ33491M9737787	4RKJ33492M9737801
	4RKJ33493M9737774	4RKJ33493M9737788	4RKJ33494M9737802
	4RKJ33495M9737775	4RKJ33495M9737789	4RKJ33496M9737803
	4RKJ33497M9737776	4RKJ33491M9737790	4RKJ33498M9737804
	4RKJ33499M9737777	4RKJ33493M9737791	4RKJ3349XM9737805
	4RKJ33490M9737778	4RKJ33495M9737792	4RKJ33495M9737811
	4RKJ33492M9737779	4RKJ33497M9737793	4RKJ33490M9737814
	4RKJ33499M9737780	4RKJ33499M9737794	
	4RKJ33490M9737781	4RKJ33490M9737795	

This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery.

MATERIAL NEEDED

Writer: EL

<QF7720961 rev8>

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Order the following parts:

Part No.	Description	Qty
500463	WASHER, FINISHING CKF BR Z050 .187X.500X.090(M4,#6)	2
509827	SCREW, MACHINE RND PH SS M4-0.7X20	2
5001406	NUT, SPRING U M4-.7 0.8-4.0X13.5 Z050	2

Other parts that may be required:

Part No.	Description	Qty
37591	DRILLING TEMPLATE	1 per fleet
680038	LOCTITE, 243 BLUE 50 ml	1

NOTE

Material can be obtained through regular channels.

REQUIRED TOOLS

CORDLESS DRILL & BITS 	DRILL BITS Ø3/16", Ø 17/64" 
PHILLIPS SCREWDRIVER 	CUTTER 
CENTER PUNCH 	

PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop the engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Lockout & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

1. Place the drilling template 37591 against the ceiling close to the from camera as shown (FIGURE 1). Use the template to mark two holes on the ceiling panel with a center punch.



Figure 1

2. Remove the drilling template. Drill two 3/16 pilot holes where marked on the ceiling panel.
3. Remove the ceiling panel.
4. Using a cutter, perform two notches and clear the Velcro strip where the spring nuts (clip) will be installed on the plastic trim (Figure 2).

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Figure 2

5. Enlarge the two pilot holes to 17/64" diameter.
6. Install two spring nuts 5001406 (Figure 3).

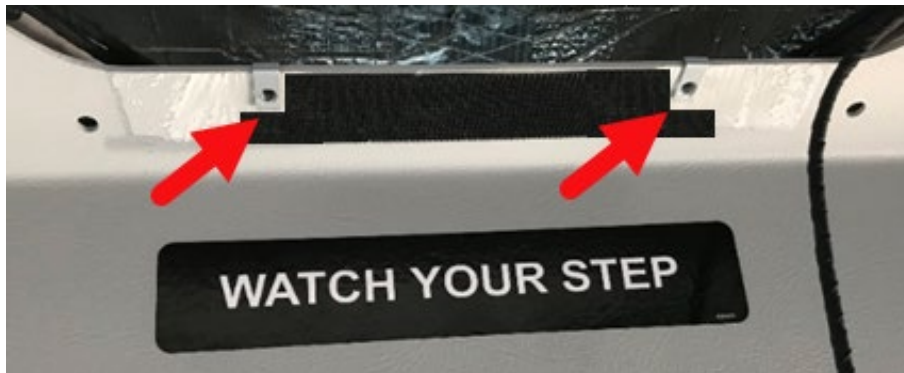


Figure 3

7. Reinstall the ceiling panel.
8. Press the panel firmly so it will grip the Velcro strip.
9. Secure the panel using two new screws 509827 and two new finishing washers 500463 (Figure 4). Apply blue Loctite on the screws.

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Figure 4

PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State [Prov.]/ Federal)

ESTIMATED TIME

The time required to perform this special bulletin is 1/2 (0.5) hour.

OTHER

VBC Bulletin	N/A
Fail Code	18.02
Defect Code	09
Syst. Cond	B
Causal Part	340344

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