



VOLUME

3

GROUP  
Body

MODEL  
2009 Rio Sedan  
(4-Door)

NUMBER  
043

DATE  
November 2008

## TECHNICAL SERVICE BULLETIN

**SUBJECT:**

SERVICE ACTION: 2009 RIO REAR LEFT DOOR  
QUARTER GLASS ADJUSTMENT (SA005)

This bulletin provides information related to adjusting the rear door quarter glass to decrease a concern with wind noise. On some vehicles produced from 7/12/2008 to 9/10/2008, a gap may exist between the door frame and glass run causing wind noise at freeway speeds. This procedure will set the left rear quarter glass and weather-strip in the proper position to decrease excessive turbulent wind noise.



Rear Door Quarter Glass Adjustment - L/R Door Only

### \*NOTICE

A Service Action is a repair program without customer notification that is performed during the warranty period. Any dealer request to perform this repair outside the warranty period will require DPSM approval.

Repair status for a VIN is provided on WebDCS (Service>Warranty Coverage>Warranty Coverage Inquiry>Campaign Information). Not Completed Recall/Service Action reports are available on WebDCS (Consumer Affairs>Not Completed Recall Recall VIN>Select Report).

The issue number is SA005.

File Under: Body

Circulate To:  General Manager  Service Manager  Parts Manager  
 Service Advisor(s)  Technician(s)  Body Shop Manager  Fleet Repair

**SUBJECT:**

SERVICE ACTION: 2009 RIO REAR LEFT DOOR  
QUARTER GLASS ADJUSTMENT (SA005)

**AFFECTED PRODUCTION RANGE:**

2009 MY Rio produced from 7/12/2008 through 9/10/2008.

**WARRANTY INFORMATION:**

Warranty Coverage: Basic (5/60)

Claim Type	Causal P/N	Qty.	N Code	C Code	Repair Description	Labor Op Code	Time	Related Parts	Qty
V	83417 1G010	0	N95	C24	SA005-L/R Glass Run Channel Adjustment	080047R0	0.2 M/H	N/A	0

**\*NOTICE**

VIN Inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference SA005 when accessing their Dealer Communications System (DCS).