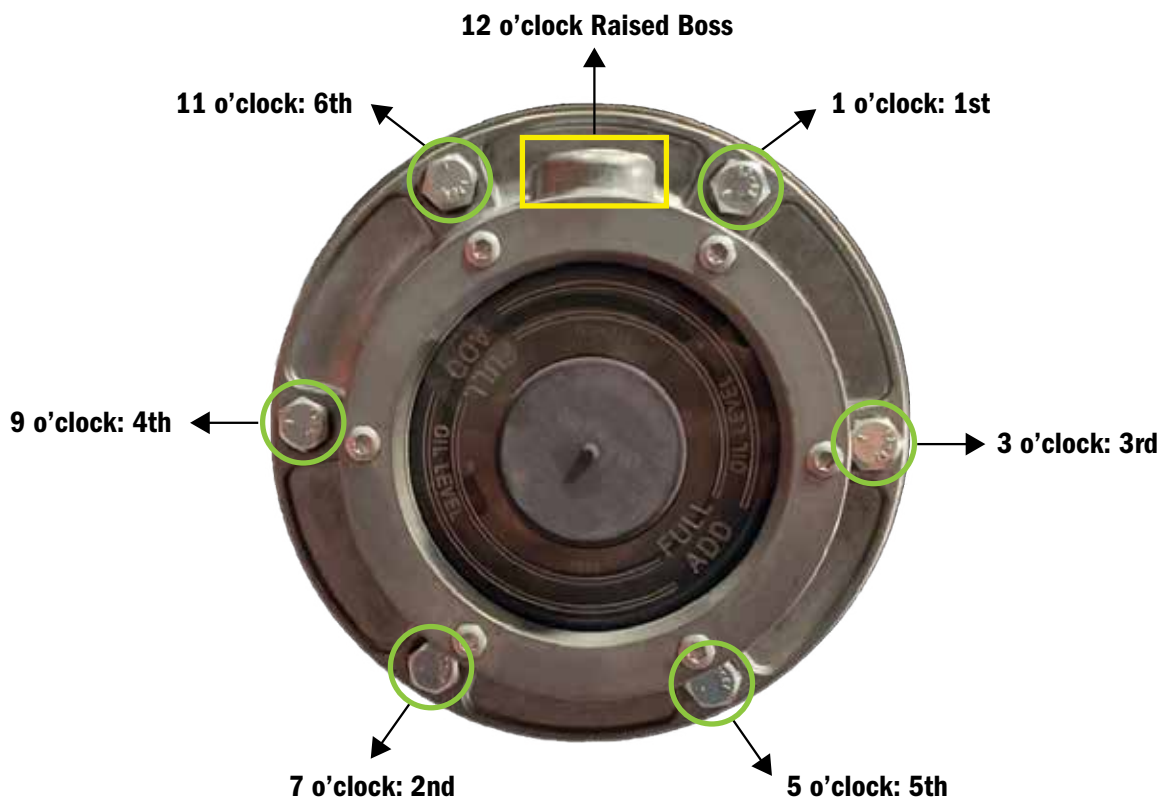


Date: May 13, 2021

Subject: D200 Axle Series (20K-27K) Oil Cap Torque

For D200 series axles (20K-27K) built at plant 12 in Fremont, IN, there is a possibility that oil caps may not have been properly torqued from a period between March 1, 2020 to May 10, 2021. If the oil cap mounting bolts are not properly torqued, this may result in an oil leak. Recommendation is to confirm proper torque per the following instructions noted below.

1. When reviewing your D200 series oil cap, locate the raised boss that contains the threaded oil fill insert. For the general purpose of a tightening pattern, this location will be considered 12 o'clock no matter the orientation to the ground.
2. Tighten each individual bolt to a value between 10–15 Ft. Lbs. following the pattern shown below.
3. If needed, remove the rubber end plug and add the recommended oil type until the level reaches the "FULL" marking on the clear face of the oil cap. Be sure to return rubber plug back to the oil cap and that the rubber plug is fully seated into position and no gaps between plug and lens face are present.



Note: The oil cap shown is representative only. The service bulletin applies to all oil caps supplied on D200 series axles. Please contact Dexter customer service for additional information or if you need further assistance.



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