

VHD's Shipped with no Headlamps

Service Category Service

Section Function Group 3521

Technician Skill Level B

Market North America

Applicability

VOLVO

Years	Models
2021 - 2022	VHD

Introduction

Due to supplier shortages, some Volvo VHD trucks were shipped without headlamps installed. This service campaign addresses the installation of the new LED headlamp assembly.

Production Change Information

This bulletin applies to vehicles built within the specified production changes below.

Brand	Engine	Emission Level	Starting Build Date	Ending Build Date
Volvo	D11, D13	EOBD US17, US21	06-July-2020	22-February-2021

Warranty Information

This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process.		
Claim Type (used only when uploading from the Dealer Bus. Sys.)		B
Main Labor Code	Description	Hours
3521-03-02-01	Headlamp Assembly, Replacement (per lamp)	0.6
Causal Part	23507572, 23491318	
SCC Authorization Code	S7569	
Expiration Date	March 31, 2022	

VHD's Shipped with Missing Headlamps

Parts Information

Special Order Information if applicable

Part Numbers	Part Names	Quantity
23507572	Headlamp Left Hand	1
23491318	Headlamp Right Hand	1
990939	Flange nut	12

Required Tools & Equipment

- Headlamp position testing equipment (J-25300-D or equivalent)

Calibration Information

- None

Repair Procedure

1. Refer to IMPACT operation 3521-03-02-01 for headlamp installation procedure.
2. Verify aim and operation.