

Excessive resistance of door side windows when being raised/lowered, cracking and squeaking noises

Topic number	LI72.00-P-072603
Version	1
Function group	72.00 - General
Date	3/9/21
Validity	MODEL 167 as of (and including) manufacturing date September 2019
Reason for change	

Complaint

Excessive resistance of door side windows when being raised/lowered, cracking and squeaking noises.

Cause

Possibly due to the sealing lip of inner sealing rail, see Picture 1 and Picture 2, pos. 90, folds down while side windows are being lowered (opened).

When the side windows are raised (closed), the sealing lip is pulled back up again.

Attachments	
File	Description
Bild 1.JPG	Picture of seal
Bild 2.JPG	XPPI Pictures of sealing lips

Remedy

Replace inner sealing rail. Reference XPPI for the correct part number.

Then perform normalization of the window lifter system in the relevant door control unit.

Note:

Optimization of the inner sealing rail is currently in development.

For this complaint, no other surrounding component parts, such as outer sealing rails, Picture 1 and Picture 2, pos. 70, window lifter components or door control units, must be replaced or flashed.

Symptoms

XENTRY TIPS

Body > Glazing > Window lifting mechanism/window operation > Remains stationary
Body > Glazing > Window lifting mechanism/window operation > Does not run up
Body > Glazing > Window lifting mechanism/window operation > Does not run down
Body > Glazing > Window lifting mechanism/window operation > Stiff/sluggish
Body > Glazing > Window lifting mechanism/window operation > Noise
Body > Glazing > Side window > Noise

Parts						
Part number	ES1	ES2	Designation	Quantity	Note	EPC
A 167 735 88 01			Inner right sealing rail	1	Valid for MODEL 167.9	X
A 167 735 89 01			Inner left sealing rail	1	Valid for MODEL 167.1	X
A 167 735 90 01			Inner right sealing rail	1	Valid for MODEL 167.1	X

Operation numbers/damage codes				
Op. no.	Operation text	Time	Damage code	Note
			72A3236	
			72N3236	
			73N3236	
			73A3236	