

SILENCER CLAMP INSPECTION

AFFECTED MODELS:

2021 890 ADVENTURE

2021 890 ADVENTURE R

2021 890 ADVENTURE R RALLY

RESTRICTIONS: AFFECTED MODELS ARE LINKED BY VIN IN KTM DEALER.NET

INITIAL INFORMATION:

It is possible that on the models listed above that the silencer clamp was positioned incorrectly during assembly and must be checked to verify that it is positioned correctly. If it is not positioned correctly it must be adjusted and corrected.

On affected VIN's if the silencer clamp is mounted incorrectly as shown in Fig.1 the clamp may come in contact with the protective sheathing on the rear brake line, the brake hose bracket or the swingarm during heavy compression of the suspension and with excessive payload.

Please check that the clamp is mounted correctly as shown in Fig.2 at the transition between the presilencer and silencer.



Fig.1 - Incorrectly mounted clamp

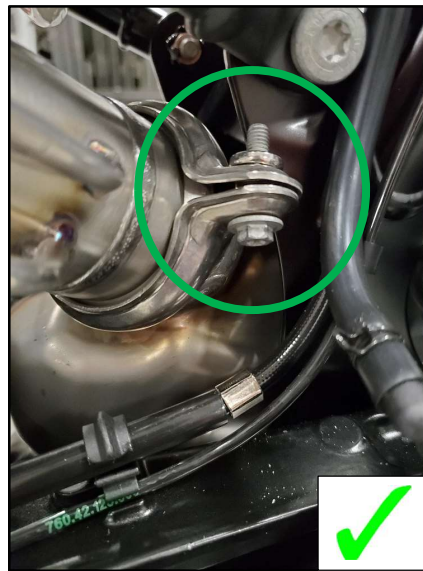


Fig.2 – Correctly mounted clamp

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PROCEDURE FOR REPAIR:

1. If the silencer clamp is positioned incorrectly loosen the screw, take clamp off and reposition the clamp to the position that is shown in Figure 2 and reinstall the screw.

Table 1 – Screw connections and torques

Component	Screw	Torque	Remark
Screw, presilencer exhaust clamp	M6	8 Nm	

WARRANTY INPUT INFORMATION:

This Technical Bulletin only affects certain VIN numbers! Please check the VIN by performing a Motorcycle History search in KTM Dealer.net to determine if it's affected. If the motorcycle is affected, you will see a link to the bulletin and its repair status in the history results. KTM North America will not warranty units whose VIN numbers are not linked as this bulletin does not apply to them. It is the responsibility of the dealer to determine if the unit requires this update by checking the vehicle history and understanding the instructions provided by this bulletin.

Please note that when entering a warranty claim on an affected model, you must perform a vehicle history search, expand the **Technical information** window and click the orange arrow on the right side of the corresponding bulletin message.

You can now choose the TI Number from the list. The TI number for this procedure is according to the repairs performed and listed in the warranty claim input information; click **Continue with selected action code**.

The Warranty Claim is automatically entered for you, including parts & labor. You must enter additional information in the required fields marked with an asterisk "*" before submitting the claim to KTM. The flat rate time for this repair is based on the action performed and provided in minutes.

Warranty type:
TI warranty
Component group:
05 – Exhaust system
Failure code:
900 – Failure identification by manufacturer
Failure causing part:
63605058000 – Exhaust clamp tube, 50 mm
Campaign code, parts, labor time:
Checking the silencer clamp
Action code: 05_1822046_00
Labor time: 10 minutes
Parts: None
Are stock items affected: NO

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