



SIB 46 02 21

REPLACEMENT MOTORCYCLE FRAME WITH VIN

2021-03-05

This Service Information Bulletin replaces SI B 64581353-01 **dated July 2019** and SI B 46 001 17R **dated August 2017**.

MODEL

E-Series	Model Description
K02	G 310 GS
K03	G 310 R
K08	C 400 GT
K09	C 400 X
K17	C evolution
K18	C 600 Sport
K19	C 650 GT
K21, K22, K23, K32, K33	R nineT
K25	R 1200 GS, R 1200 GS Adventure
K25 03	HP2 Megamoto
K25 HP	HP2 Enduro
K26	R 900 RT SPECIAL VEHICLE
K27	R 1200 R
K28	R 1200 ST
K29	R 1200 S
K29 HP	HP2 Sport
K30	R 1200 CL
K40	K 1200 S
K40 11	K 1300 S
K41, K44	K 1200 GT
K42	HP4
K43	K 1200 R
K43 11	K 1300 R
K43 HV	K 1200 R Sport
K44 31	K 1300 GT
K46	S 1000 RR
K47	S 1000 R
K48	K 1600 GT
K50, K51	R 1250 GS, R 1250 GSA
K52	R 1250 RT
K53	R 1250 R
K54	R 1250 RS

SITUATION

Due to statutory regulations and to avoid misuse of frames without a stamped VIN, in cases where a frame replacement is required due to damage, plain frames are discontinued and only frames with engraved vehicle identification number are offered.

PROCEDURE

Frames with vehicle identification number that are currently available can be found in the attached list. The part numbers are published in EPC 4.0 and EPC 3.0.

1. Submit an Info-Only TSARA case with the following details and documents which must then be kept on file:

- A reason or need for a frame replacement (e.g. accident, warranty, etc.); attach clear images.
- List the part number (11 digits) of the replacement frame.
- A fully completed request form (see attachment) signed by both the customer and the dealer, must be attached as a PDF file.

2. Order the frame via usual part ordering channels and enter the TSARA case number in the free text input box.

- The order cannot and will not be carried out without entering the TSARA case number.

3. The frame with VIN will be delivered. The installation is done by the dealer.

4. The VIN and the section of the frame it's stamped on must be cut off and sent to BMW NA Motorrad as proof of scrapping for archiving purposes. If the VIN is stamped on a tab, the section of the frame the tab is attached to must be cut off, not just the tab.

Send to:

BMW Motorrad USA TSARA Technical Group
c/o
BMW of North America LLC.
200 Chestnut Ridge Road
Woodcliff Lake NJ, 07677

5. Inform the customer of the procedures related to the above frame replacement process.

PARTS INFORMATION

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in ETK which takes into account specific equipment and/or options.

Additional parts like gaskets, hardware and chemicals may be required for the complete repair.

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Contact the BMW Technical Support Group via TSARA
Warranty inquiries	Submit an IDS ticket to the Warranty Department
Parts inquiries	Submit an IDS ticket to the Motorrad Parts Department

4600117R

Supporting Materials

[picture_as_pdf Request for motorcycle frame FILLABLE.pdf](#)

[picture_as_pdf Liste mit verfügbaren Rahmen für PUMA_04.12.2020.pdf](#)

[picture_as_pdf 46 02 21 Replacement Motorcycle Frame with VIN.pdf](#)

**BMW
MOTORRAD**

Application for motorcycle frame with Vehicle Identification Number (VIN)

Vehicle owner

First name*	
Surname*	
Address*	
ID number	
Phone number	
E-mail	

Retailer

Retailer name*	
Retailer number*	
Processor*	
Phone number	
E-mail	
Retailer stamp*	

Vehicle

Model*	
First registration*	
Registration number*	
Vehicle identification number*	

Reason for frame exchange

Accident	☐
Warranty case	☐
Other reason	

It is only possible to process the application if the following points are confirmed (✓):

Registration certificate and ID shown.

The country-specific guidelines are adhered to for the frame exchange.

The cut off frame piece is handed over to the retailer immediately after installation of the new frame.

A copy of the form must be handed over to the customer. The form must be attached to the PuMA case.

Frame piece with VIN number handed over to retailer.

☐
☐
☐
☐
☐

Retailer network
Place, date

Signature

Customer
Place, date

Signature

Note to the customer: Improperly handling the exchange of the frame may have registration-related or even penal consequences.

*Mandatory fields

Version 2.0

Service Information Bulletin

Frame and mounting parts

March 3, 2021

46 02 21

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MOTORRAD**

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K40	K 1200 S
K40 11	K 1300 S
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K42	HP4
K43	K 1200 R
K43 11	K 1300 R
K43 HV	K 1200 R Sport
K44 31	K 1300 GT
K46	S 1000 RR
K47	S 1000 R
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PROCEDURE

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Updated: 04-Dec-2020

Baureihe	Farbe	Teilenummer	Typschlüssel
K02	black	9 457 074	0G02, 0G12
K03	black	9 457 073	0G01, 0G11
K17	black	1541018	0C03, 0C23
K18/K19 TŮ	black	1541019	0C04, 0C14, 0C05, 0C15
K21	black	1 599 234	0A16, 0A06, 0J03, 0J01
K21/12	black	1 539 560	0L51, 0L53
K21/12	racing red	9 829 818	0L51, 0L53
K22, K23, K33	black	1 599 235	0J41, 0J13, 0J11, 0J33, 0J31, 0J43
K22/11, K23/11, K33/11	black	1 539 557	0L61, 0L63, 0L71, 0L73, 0L91, 0L93, 0M91
K22/11, K23/11, K33/11	racing red	9 829 814	0L61, 0L63, 0L71, 0L73, 0L91, 0L93, 0M91
K22/11, K23/11, K33/11	lightwhite	9 829 815	0L61, 0L63, 0L71, 0L73, 0L91, 0L93, 0M91
K25, K25 Adv.	black	1 539 606	0303, 0313, 0390, 0380
K25, K25 Adv., K27	black	1 599 238	0378, 0398, 0397, 0382, 0307, 0317
K26	black	1 539 607	0330, 0440, 0430, 0340
K26	black	1 539 608	0367, 0368, 0388
K32	silver	1 599 236	0J23, 0J21
K40/K43	schwarz	1 540 526	0585, 0584, 0595, 0581, 0591
K40/K43	silber	1 540 525	0585, 0594, 0584, 0595, 0581, 0591
K40MŮ/K43MŮ	asphalt-grey	1 540 520	0509, 0518, 0508, 0519
K46	black	1 540 531	0507, 0517
K46MŮ/K42	black	1 540 529	0534, 0524, 0D11, 0D01
K47	black	1 540 545	0D02, 0D22, 0D12, 0D42, 0D32
K47MŮ	black	1 540 533	0D62, 0D52, 0D82, 0D72
K50/K51	achat grey	9 444 970	0J51, 0J93, 0J50, 0J94, 0A01, 0A12, 0J91, 0A02, 0A21, 0A32, 0A11, 0A22, 0J90, 0J53, 0J54, 0A41, 0A31, 0A42, 0A61, 0A51, 0A81, 0A71
K50/K51	silber	9 444 971	0J51, 0J93, 0J50, 0J94, 0A01, 0A12, 0J91, 0A02, 0A21, 0A32, 0A11, 0A22, 0J90, 0J53, 0J54, 0A41, 0A31, 0A42, 0A61, 0A51, 0A81, 0A71
K50/K51	cordoba-blue	9 444 972	0A12, 0A02, 0A32, 0A22, 0A42, 0A61, 0A51, 0A81, 0A71
K50/K51	light white	9 444 973	0J51, 0J93, 0J50, 0J94, 0J91, 0J90, 0J53, 0J54
K50/K51	black	9 444 974	0A01, 0A12, 0A02, 0A21, 0A32, 0A11, 0A22, 0A41, 0A31, 0A42
K50/K51	black powdered	7 924 595	0J51, 0J53, 0M01, 0M03, 0M11, 0M13
K70, K72, K75	racing-red	1 600 236	0B26, 0B37, 0B16, 0B27, 0B02, 0B36, 0B11, 0B01, 0B12, 0B31, 0B21, 0B32, 0B06, 0B17, 0B07
K70, K72, K75	achad-grey	1 600 237	0B26, 0B37, 0B16, 0B27, 0B02, 0B36, 0B11, 0B01, 0B12, 0B21, 0B32, 0B06, 0B17, 0B07
K70, K72, K75	black	1 600 238	0B15, 0B26, 0B37, 0B05, 0B16, 0B27, 0B02, 0B25, 0B36, 0B11, 0B22, 0B55, 0B01, 0B12, 0B23, 0B31, 0B75, 0B21, 0B32, 0B65, 0B06, 0B17, 0B07
K70, K72, K75	light-white	1 600 241	0B26, 0B16, 0B27, 0B55, 0B75, 0B65, 0B06, 0B17, 0B07
K71, K73	black	1 600 240	0B13, 0B24, 0B03, 0B33, 0B44, 0B34, 0B53, 0B64, 0B54, 0215, 0226, 0216, 0227, 0224, 0244, 0234, 0B84, 0B63, 0B74, 0217
K72	black	1 539 469	0225, 0219, 0228, 0218, 0229
K72	granit-grey	1 600 239	0225, 0219, 0228, 0218, 0229
K80	black	1 600 242	0B38, 0B08, 0B28, 0B18
K81/K82	black	1 600 243	0K03, 0K04, 0K01, 0B19, 0B09, 0K00, 0B39, 0B29