

Service

Category Engine/Hybrid System

Section	Fuel System	Market USA	ASE Certification
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Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2015 - 2017	NX200T		
2018 - 2020	NX300		

REVISION NOTICE

March 12, 2021 Rev1:

• The Introduction, Warranty Information, and Parts Information sections have been updated. Any previous printed versions of this bulletin should be discarded.

Introduction

Some 2015 – 2017 NX 200t and 2018 – 2020 NX 300 model year vehicles may exhibit a MIL ON condition with Diagnostic Trouble Code (DTC) P125D71 (Fuel Flow Control Valve Performance Actuator Stuck) present. The Multi-Information Display (MID) may tell the customer "reduced engine power – take vehicle to nearest dealer." The Engine Control Module (ECM) (SAE term: Powertrain Control Module/PCM) logic has been modified to reduce the possibility of this condition. Follow the Repair Procedure in this bulletin to address this condition.

Warranty Information

OP COD	DESCRIPTION		OFP	T1	T2
EG1916	R & R of Fuel Suction Plate, Harness, Filter, and PDV Recalibrate Engine ECU	3.2	89661-78XXX*	8A	99

APPLICABLE WARRANTY

• This repair is covered under the Lexus Federal Emission Warranty. This warranty is in effect for 96 months or 80,000 miles, whichever occurs first, from the vehicle's in-service date.

• Warranty application is limited to occurrence of the specified condition described in this bulletin.

*Choose the correct OFP for the vehicle being repaired by searching the parts in EPC using the EPC VIN filter. Warranty claims must be submitted with the correct OFP with 10 digits.

Parts Information

PART NUMBER		PART NAME	QTY
PREVIOUS	NEW	FACTINAME	
77024-78020	77024-78040	Plate Sub-assy, Fuel Suction	
23990	-36010	Valve Assy, Pressure Discharge	1
77785	-78040	Harness, Fuel Pump	1
23217	-36010	Filter, Suction	
90301	-04013		1
90301	-15024		1
90301-08019	90301-A0021	- Ring, O	1
90301-11025	90301-A0027	7	
00451-0	0001-LBL	Authorized Modifications Labels	
89661-78XXX		Computer, Engine Control (ECM/PCM)	

NOTE

- The ECM (PCM) should NOT be replaced as part of the Repair Procedure.
- Authorized Modifications Labels may be ordered in packages of 25 from the Materials Distribution Center (MDC) through *Dealer Daily – Parts – Dealer Support Materials Orders*.

Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream ADVI*		TSADVUNIT	
Techstream 2.0		TS2UNIT	- 1
Techstream Lite	ADE	TSLITEPDLR01	
Techstream Lite (Green Cable)		TSLP2DLR01	1

*Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 15.30.027 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.
- Use Techstream or an approved J2534 interface to perform flash reprogramming updates. Visit <u>techinfo.toyota.com</u> for more information regarding J2534 reprogramming.

Required Tools & Equipment (continued)

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Battery Diagnostic Tool*	<u>DCA-8000P T</u>	1

*Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

Calibration Information

MODEL	VEAD	CALIBR	CALIBRATION ID		
MODEL	YEAR	PREVIOUS	NEW		
		896637805900 896637805800 896637805700 896637805600 896637805500 896637805400 896637805300 896637805200	<u>896637870000</u>		
NX 200t	2015 – 2017	896637806900 896637806800 896637806700 896637806600 896637806500 896637806400 896637806300 896637806200	<u>896637871000</u>		
		896637807900 896637807800 896637807700 896637807600 896637807500 896637807400 896637807300 896637807200	<u>8966378F3000</u>		

Calibration Information (continued)

MODEL	YEAR	CALIBR	ATION ID
MODEL	TEAR	PREVIOUS	NEW
		896637850100 896637850000	<u>896637850200</u>
	2018 896637851100 896637851000	<u>896637851200</u>	
		896637852100 896637852000	<u>896637852200</u>
		896637873200 896637873100 896637873000	<u>896637873300</u>
NX 300	2019	896637878200 9 896637878100 89 896637878000 89	<u>896637878300</u>
		896637879200 896637879100 896637879000	<u>896637879300</u>
		8966378B2000	<u>8966378B2100</u>
	2020	8966378B3000	<u>8966378B3100</u>
		8966378B4000	<u>8966378B4100</u>

Repair Procedure

1. Using Techstream, check for DTC P125D71 (Fuel Flow Control Valve Performance Actuator Stuck).

Is DTC P125D71 present?

- YES Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Perform Active Test using Techstream (*Powertrain Engine Active Test Activate the Fuel Pressure Discharge*).

Does the fuel pressure fluctuate by at least 4 psig?

- YES This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- **NO** Continue to step 3.

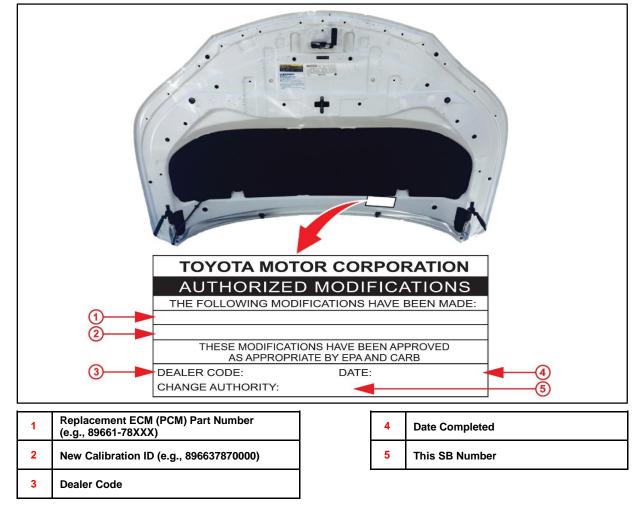
Repair Procedure (continued)

3. Use Techstream to confirm if the ECM (PCM) calibration has been updated and check for the Authorized Modifications Label affixed to the vehicle in the location shown below.

Is the calibration ID listed in Techstream and on the label the latest ECM (PCM) calibration?

- YES This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- NO Continue to step 4.





Repair Procedure (continued)

4. Flash reprogram the ECM (PCM).

NOTE

- The battery diagnostic tool MUST be used in Power Supply Mode to maintain battery voltage at 13.5V while flash reprogramming the vehicle.
- For details on how to use the battery diagnostic tool, refer to the <u>DCA-8000 Instruction Manual</u> located at TIS Diagnostics Tools & Equipment Battery Diagnostics.

Follow the procedures outlined in Service Bulletin <u>L-SB-0001-18</u>, *Techstream ECU Flash Reprogramming Procedure*, and flash the ECM (PCM) with the NEW calibration file update.

- 5. Prepare and install the Authorized Modifications Label.
 - A. Using a permanent marker, enter the following information on the label:
 - ECM (PCM) part number [Refer to the Parts Information section for the NEW PART NUMBER]
 - Calibration ID(s) [Refer to the Calibration Information section for the NEW CALIBRATION ID]
 - Dealer Code
 - Repair Date
 - Change Authority [This bulletin number]
 - B. Install the Authorized Modifications Label onto the vehicle at the location shown in Figure 1. The Authorized Modifications Label is available through the MDC, P/N 00451-00001-LBL.
- 6. Remove the fuel pump assembly.

Refer to TIS, applicable model and model year Repair Manual:

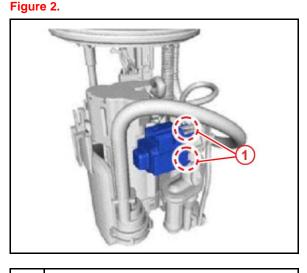
- <u>2015 2017</u> NX 200t: Engine/Hybrid System – Fuel System – "8AR-FTS (Fuel): Fuel Pump: Removal"
- <u>2018 2020</u> NX 300: Engine/Hybrid System – Fuel System – "8AR-FTS (Fuel): Fuel Pump: Removal"
- 7. Disassemble the fuel pump assembly.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2015 2017</u> NX 200t: Engine/Hybrid System – Fuel System – "8AR-FTS (Fuel): Fuel Pump: Disassembly"
- <u>2018 2020</u> NX 300: Engine/Hybrid System – Fuel System – "8AR-FTS (Fuel): Fuel Pump: Disassembly"

Repair Procedure (continued)

- 8. Remove the pressure discharge valve from the fuel suction plate sub-assembly.
 - A. Disconnect the connector from the pressure discharge valve assembly.
 - B. Detach the two claws and pressure discharge valve assembly from the fuel suction tube assembly with pump.



Claw Location

1

- 9. Install the NEW pressure discharge valve and attach the two claws and pressure discharge valve assembly to the fuel suction tube assembly with pump.
- 10. Reassemble the fuel pump with the NEW fuel suction tube assembly with pump and applicable O-rings.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2015 2017</u> NX 200t: Engine/Hybrid System – Fuel System – "8AR-FTS (Fuel): Fuel Pump: Reassembly"
- <u>2018 2020</u> NX 300: Engine/Hybrid System – Fuel System – "8AR-FTS (Fuel): Fuel Pump: Reassembly
- Install the fuel pump assembly into the fuel tank.
 Refer to TIS, applicable model and model year Repair Manual:
 - <u>2015 2017</u> NX 200t: Engine/Hybrid System – Fuel System – "8AR-FTS (Fuel): Fuel Pump: Installation"
 - <u>2018 2020</u> NX 300: Engine/Hybrid System – Fuel System – "8AR-FTS (Fuel): Fuel Pump: Installation"

Repair Procedure (continued)

- 12. Install the fuel tank assembly. Refer to TIS, applicable model and model year Repair Manual:
 - <u>2015 2017</u> NX 200t: Engine/Hybrid System – Fuel System – "8AR-FTS (Fuel): Fuel Tank: Installation"
 - <u>2018 2020</u> NX 300: Engine/Hybrid System – Fuel System – "8AR-FTS (Fuel): Fuel Tank: Installation"
- Complete the Confirmation Driving Pattern to confirm the DTC is no longer present. Refer to TIS, applicable model and model year Repair Manual:
 - <u>2015 2017</u> NX 200t: *Engine/Hybrid System – Engine Control –* "8AR-FTS (Engine: Control): SFI System: P125D71"
 - <u>2018 2020</u> NX 300: *Engine/Hybrid System – Engine Control –* "8AR-FTS (Engine: Control): SFI System: P125D71"