

Service

Category Vehicle Interior

| Section | Seat | Market USA | Toyota Supports |
|---------|------|------------|-----------------|
|---------|------|------------|-----------------|

Applicability

| YEAR(S) | MODEL(S) | ADDITIONAL INFORMATION |
|---------|----------|------------------------|
| 2021 | Tacoma | |

Introduction

Some 2021 model year Tacoma vehicles equipped with dual-zone automatic climate control and without the seat heater option may have Diagnostic Trouble Codes (DTCs) B14C0 and B14C1 (Right/Left Front Seat Heater Circuit) stored in the air conditioning amplifier. The air conditioning amplifier logic has been modified to address this condition. Follow the Repair Procedure in this bulletin to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

| MODEL | PLANT | ENGINE | DRIVETRAIN | PRODUCTION CHANGE EFFECTIVE VIN |
|--------|-----------|---------|------------|---------------------------------|
| | | | | 3TYRZ5CN#MT002787 |
| | | | | 3TYEZ5CN#MT002787 |
| | | | 2WD | 3TYAZ5CN#MT002787 |
| | | | | 3TYFZ5DN#MT000101 |
| Taaama | TMMGT | 2GR-FKS | | 3TYBZ5DN#MT000101 |
| Tacoma | TIVIIVIGT | 20R-FN3 | | 3TYSZ5AN#MT009917 |
| | | | | 3TYCZ5AN#MT009917 |
| | | | 4WD | 3TYGZ5AN#MT009917 |
| | | | | 3TYHZ5BN#MT000398 |
| | | | | 3TYDZ5BN#MT000398 |

Production Change Information (continued)

| MODEL | PLANT | ENGINE | DRIVETRAIN | PRODUCTION CHANGE EFFECTIVE VIN |
|--------|-------------------|------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|
| | TMMGT | 2TR-FE | | 3TYRX5GN#MT006161 |
| | | | 2000 | 3TYAX5GN#MT006161 |
| | | | 4WD | 3TYSX5EN#MT003876 |
| | | | | 5TFRZ5CN#MX096356 |
| | | | 2WD | 5TFEZ5CN#MX096356 |
| | | | | 5TFAZ5CN#MX096356 |
| | | | | 5TFSZ5AN#MX096354 |
| | | 2GR-FKS | | 5TFCZ5AN#MX096354 |
| | coma 2TR-FE 2WD 5 | | 4WD | 5TFGZ5AN#MX096354 |
| | | | | 5TFHZ5BN#MX246937 |
| | | | | 5TFDZ5BN#MX246937 |
| Tacoma | | | | 5TFRX5GN#MT056618 |
| | | 5TFAX5GN#MT056618 | | |
| | | 2TR-FE 2WD 5TFAX5GN#MT 3TMRZ5CN#MM 3TMEZ5CN#MM | | 3TMRZ5CN#MM141339 |
| | | | 3TMEZ5CN#MM141339 | |
| | | | 2WD 3TYAX5GN#MT006161 4WD 3TYSX5EN#MT003876 4WD 5TFRZ5CN#MX096356 2WD 5TFRZ5CN#MX096356 2WD 5TFEZ5CN#MX096356 2WD 5TFAZ5CN#MX096356 2WD 5TFRZ5CN#MX096354 5TFSZ5AN#MX096354 5TFCZ5AN#MX096354 4WD 5TFGZ5AN#MX096354 5TFRZ5BN#MX246937 5TFDZ5BN#MX246937 5TFDZ5BN#MX246937 5TFRX5GN#MT056618 2WD 5TFAX5GN#MT056618 3TMRZ5CN#MM141339 3TMRZ5CN#MM141339 | |
| | | | | 3TMFZ5DN#MM028232 |
| | TMMDO | | | 3TMBZ5DN#MM028232 |
| | TMMBC | 2GR-FKS | | 3TMSZ5AN#MM374182 |
| | | | | 3TMCZ5AN#MM374182 |
| | | | 4WD | 3TMGZ5AN#MM374182 |
| | | | | 3TMHZ5BN#MM100015 |
| | | | | 3TMDZ5BN#MM100015 |

Warranty Information

| OP CODE | DESCRIPTION | TIME | OFP | T1 | T2 |
|---------|------------------------------------------|------|--------------|----|----|
| 800069 | Air Conditioning Amplifier Reprogramming | 0.4 | 88650-04###* | 99 | 99 |

*Choose the correct OFP for the vehicle being repaired by searching for the parts in EPC using the EPC VIN filter. Warranty claims MUST be submitted with the correct 10-digit OFP.

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Required Tools & Equipment

| SPECIAL SERVICE TOOLS (SST) | PART NUMBER | QTY |
|-----------------------------------|--------------------|-----|
| DCA-8000 Battery Diagnostic Tool* | <u>DCA-8000P T</u> | 1 |

*Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

| REQUIRED EQUIPMENT | SUPPLIER | PARTNUMBER | QTY |
|-------------------------------|----------|--------------|-----|
| Techstream ADVI* | ADE | TSADVUNIT | 1 |
| Techstream 2.0 | | TS2UNIT | |
| Techstream Lite | | TSLITEPDLR01 | |
| Techstream Lite (Green Cable) | 1 | TSLP2DLR01 | |

*Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 15.30.027 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

Calibration Information

| | MODEL | FCU | CALIBRATION ID | |
|--|-----------------------------------|-----|----------------|---------------------|
| | MODEL | ECU | ECU PREVIOUS | NEW |
| | Tacoma Air Conditioning Amplifier | | 886500412010 | <u>886500409000</u> |

Repair Procedure

1. Confirm the condition exists.

Are DTCs B14C0 and B14C1 (Right/Left Front Seat Heater Circuit) stored in the air conditioning amplifier?

- YES Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Flash reprogram the air conditioning amplifier.

NOTE

- The battery diagnostic tool MUST be used in Power Supply Mode to maintain battery voltage at 13.5V while flash reprogramming the vehicle.
- For details on how to use the battery diagnostic station, refer to the <u>DCA-8000 Instruction Manual</u> located at TIS Diagnostics Tools & Equipment Battery Diagnostics.

Follow the procedures outlined in Service Bulletin <u>T-SB-0134-16</u>, *Techstream ECU Flash Reprogramming Procedure*, and flash the air conditioning amplifier with the NEW calibration file update.

3. Using Techstream, perform a Health Check to confirm DTCs B14C0 and B14C1 (Right/Left Front Seat Heater Circuit).

Are ANY of the DTCs present?

- **YES** Clear the DTCs present.
- NO Repair is complete.