

#### 70 Noises from headliner/sunroof area

70 21 72 2038029/8 April 9, 2021. Supersedes Technical Service Bulletin Group 70 number 19-68 dated October 31, 2019 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
АЗ	2015 - 2020	All	Not Applicable
A4	2010 - 2012	All	Not Applicable
A4 allroad	2013 - 2017	All	Not Applicable
A8	2010 - 2018	All	Not Applicable
Q3	2015 - 2018	All	Not Applicable
Q5	2010 - 2017	All	Not Applicable
Q7	2010 - 2015	All	Not Applicable

#### Condition

REVISION HISTORY						
Revision	Date	Purpose				
8	-	Revised header (Added MY 2019 – 2020 A3 vehicles)				
7	10/31/2019	Revised Service (Change to work process steps, change to required material type, and amount)				
		Revised Warranty (Updated Labor Operations)				
		Revised Required Parts and Tools (Change to required material)				
6	03/16/2018	Revised Required Parts and Tools (Updated to more durable material)				

#### **Customer states:**

 There are various squeaks and/or rattles heard from the roof area on vehicles equipped with a panoramic sunroof.

### **Technical Background**

These noises can be created by the points of contact between the sunroof cover trim frame and the clips that retain it to the headliner.



#### **Production Solution**

Not applicable.

#### **Service**

 Carefully unclip the sunroof cover trim frame and lower the headliner (Figure 1). The headliner does not need to be removed.

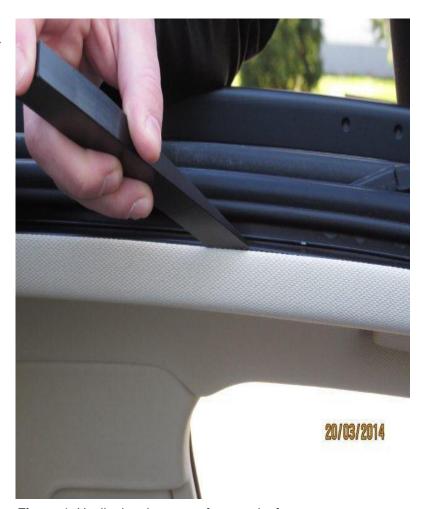


Figure 1. Unclipping the sunroof cover trim frame.



 The number of retaining clips will vary by model. A piece of dampening tape (webbing adhesive tape D 004350A2) will be applied to each clipping point. Cut pieces of the tape 25mm long (Figure 2).



Figure 2. A 25mm section of fleece adhesive tape D 004350A2.

3. Apply the sections of webbing adhesive tape to the sunroof cover trim frame to each clipping point as shown (Figures 3 - 4).



Figure 3. Fleece adhesive tape section applied.





Figure 4. Retaining clip isolated with the fleece adhesive tape.

 Reassemble the components removed for this modification.
Ensure that the glass sliding roof panels are adjusted properly according to the repair manual (Figure 5).

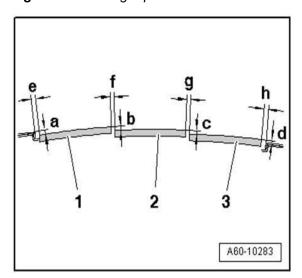


Figure 5. Adjustment of the glass sliding roof panels.



Warranty

warranty					
Claim Type:	• 110 up to 48 Months/50,000 Miles.				
	If vehicle is outside any warranty, this Technical Service	e Bulletin is infor	mational only.		
Service Number:	7084				
Damage Code:	0020				
Labor Operations:	A8L:				
	Front and rear sunroof cover trim frames remove and reinstall and apply fleece adhesive tape	7084 9999	170 TU		
	Q7:				
	Front and rear sunroof cover trim frames remove and reinstall and apply fleece adhesive tape	7084 9999	200 TU		
	A4 Avant/allroad:				
	Sunroof cover trim frame remove and reinstall and apply fleece adhesive tape	7084 9999	90 TU		
	Q5:				
	Sunroof cover trim frame remove and reinstall and apply fleece adhesive tape	7084 9999	140 TU		
	Q3:				
	Sunroof cover trim frame remove and reinstall and apply fleece adhesive tape	7084 9999	100 TU		
	A3 sedan and A3 e-tron:				
	Sunroof cover trim frame remove and reinstall and apply fleece adhesive tape	7084 9999	90 TU		
Diagnostic Time:	GFF	No allowance	0 TU		
	Road test prior to service procedure	0121 0002	10 TU		
	Road test after service procedure	0121 0004	10 TU		
Claim Comment:	As per TSB #2038029/8				



All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

### **Required Parts and Tools**

Always check with your Parts Department and/or ETKA for the latest information and parts bulletins.					
Part Number	Part Description	Quantity			
D 004350A2		0.1			
	Webbing Adhesive Tape				
See ETKA	Fasteners, Bolts, Nuts, and Screws as needed per the Repair Manual	See ETKA/ELSA			

### **Additional Information**

All parts and service references provided in this TSB (2038029) are subject to change and/or removal.

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