

# **Technical Information**

19/21 ENU 9143

Service

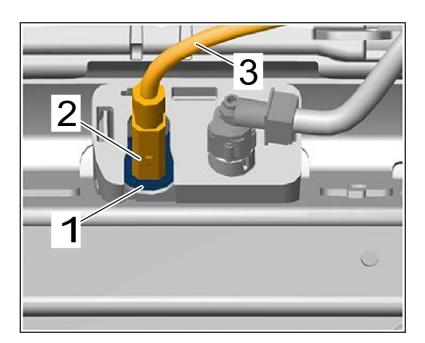
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# Complaint - Camera Image of Reversing Camera is Blurred, Water Stains on the Camera Lens: Observe Specified Procedure (19/21)

Model Line:	Taycan (Y1A)			
Model Year:	As of 2020			
Equipment:	ParkAssist incl. Surround View (M-no. KA6)			
Concerns:	Reversing camera			
Information:	The customer complains about a blurred camera image or water stains on the camera image of the reversing camera. This may be caused by water seeping in at the <b>electric plug connection</b> for the reversing camera, resulting in soiling or damage.			
Action required:	In the event of a complaint, replace the reversing camera and, depending on the type of wire harness, also replace the rear wire harness if necessary. <b>Information</b> A new type of rear wire harness with an improved seal at the plug connection for the reversing camera is available. Rear wire harnesses with the <b>part number index G or H</b> (Part Nos.: 9J1971104 <b>G</b> , 9J1971104 <b>H</b> ) already have the improved seal in the plug connection for the reversing camera. If the rear wire harness has a <b>part number index A-F</b> , it must also be replaced.			
Date of Introduction:	The new wire harness has been installed during vehicle production since December 4, 2020.			
Parts required				
Parts Info:	<b>Part No.</b> 95898054600	<b>Designation</b> ⇒ Camera	<b>Qty.</b> 1 ea.	
	If the rear wire harness that is installed has the part number index A-F, also use the following:			
	Part No.	Designation	Qty.	

Part No.	Designation	Qty.
9J1971104H	$\Rightarrow$ Wire harness for bumper	1 ea.

## **Component information**



Reversing camera

- 1 Reversing camera
- 2 Electric plug connection
- **3** Rear wire harness

### **Preparatory work**

Work Procedure: 1 Remove rear apron, see  $\Rightarrow$  Workshop Manual '635519 Removing and installing rear apron'.

### Repairing reversing camera

- Work Procedure: 1 Replace reversing camera, see  $\Rightarrow$  Workshop Manual '914319 Removing and installing reversing camera'.
  - 2 Check wire harness and replace it if necessary.
    - If the part number index of the rear wire harness is **G or H**: The new type of wire harness is already installed. Continue with *⇒ Technical Information '914319 Concluding work'*.
    - If the part number index of the rear wire harness is **A to F**: Replace wire harness, see ⇒ Workshop Manual '972519 Removing and installing rear wire harness'.

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#### Concluding work

Work Procedure: 1 Install rear apron, see  $\Rightarrow$  Workshop Manual '635519 Removing and installing rear apron'.

> 2 Calibrate reversing camera, see  $\Rightarrow$  Workshop Manual '914325 Calibrating reversing camera'.

#### Invoicing

For documentation and warranty invoicing, enter the labor operations, PQIS coding and parts specified below in the warranty claim, depending on the repairs carried out:

APOS	Labor operation	I No.
91431900	Removing and installing reversing camera	
97251900	Removing and installing rear wire harness	

PQIS coding:

Location (FES5)	91430	Reversing camera
Damage type (SA4)	3015	dirty

Parts Info:	Part No.	Designation	Qty.
	95898054600	Camera	1 ea.
		Only if necessary:	
	9J1971104H	Wire harness for bumper	1 ea.

⇒ Workshop Manual '914319 Removing and installing reversing camera' References:

 $\Rightarrow$  Workshop Manual '972519 Removing and installing rear wire harness'

 $\Rightarrow$  Workshop Manual '635519 Removing and installing rear apron'

⇒ Workshop Manual '914325 Calibrating reversing camera'

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**AfterSales**